



WEAR	SEVERE
CONTAMINATION	SEVERE
FLUID CONDITION	NORMAL



Area
[W66344]
 Machine Id
JOHN DEERE 325G 1T0325GKAPJ445892
 Component
Left Final Drive
 Fluid
GEAR OIL SAE 80W90 (2 QTS)

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. (Customer Sample Comment: W66344)

WEAR

Gear wear is indicated.

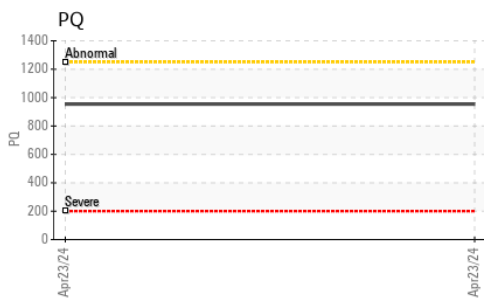
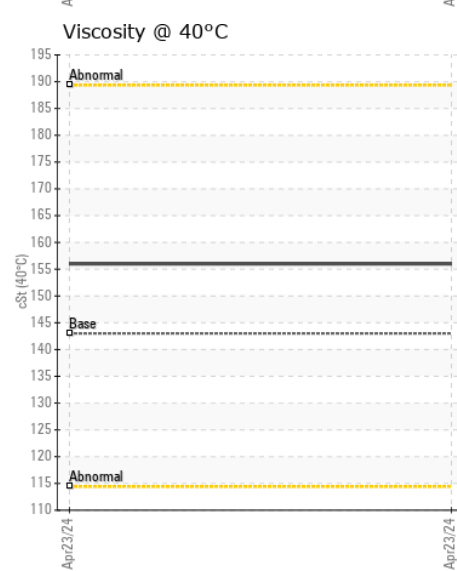
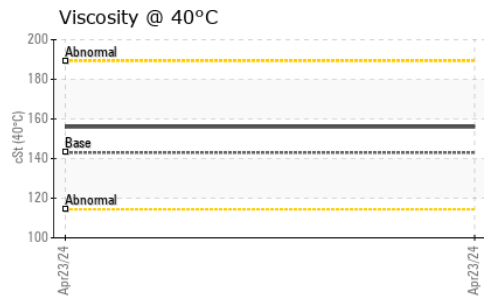
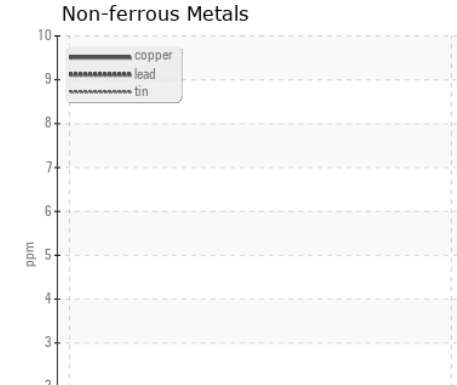
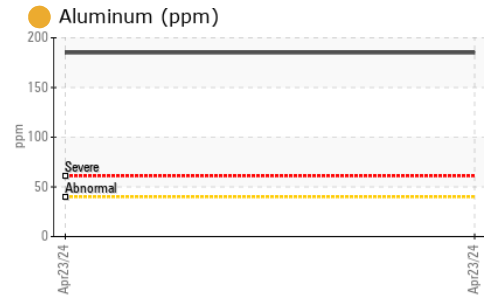
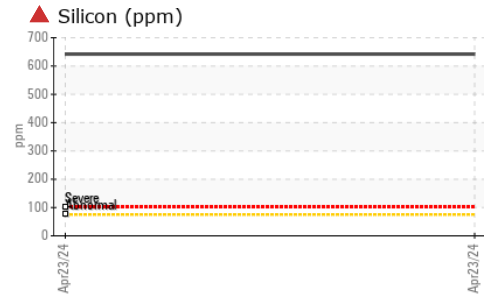
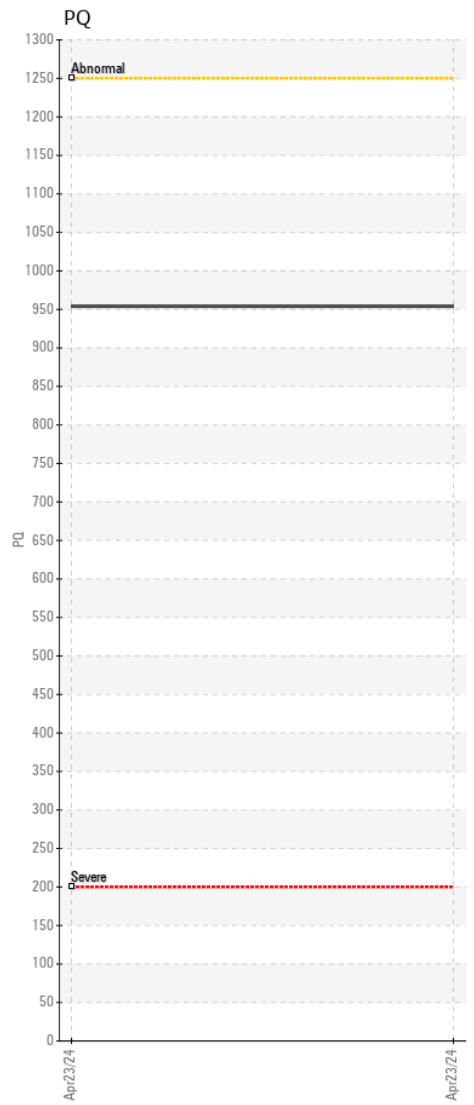
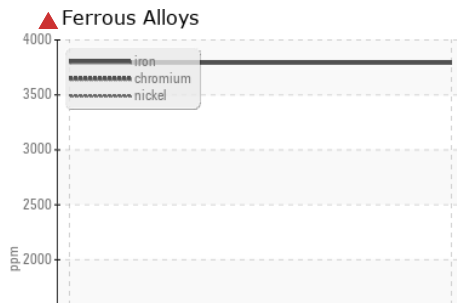
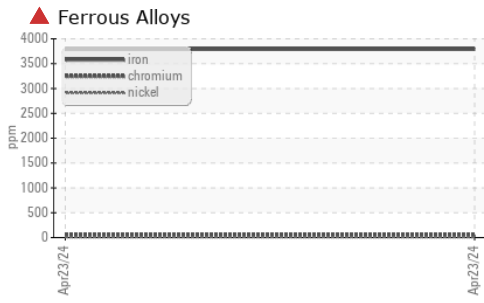
CONTAMINATION

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

FLUID CONDITION

The oil is no longer serviceable due to the presence of contaminants.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0205890	---	---
Sample Date		Client Info		23 Apr 2024	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Not Changed	---	---
Filter Changed		Client Info		Not Changed	---	---
Sample Status				SEVERE	---	---
PQ		ASTM D8184	>1250	954	---	---
Iron	ppm	ASTM D5185m	>750	▲ 3791	---	---
Chromium	ppm	ASTM D5185m	>9	▲ 50	---	---
Nickel	ppm	ASTM D5185m	>10	8	---	---
Titanium	ppm	ASTM D5185m		14	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>40	● 185	---	---
Lead	ppm	ASTM D5185m	>15	0	---	---
Copper	ppm	ASTM D5185m	>40	1	---	---
Tin	ppm	ASTM D5185m	>10	<1	---	---
Vanadium	ppm	ASTM D5185m		<1	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Silicon	ppm	ASTM D5185m	>75	▲ 642	---	---
Potassium	ppm	ASTM D5185m	>20	57	---	---
Water		WC Method	>0.075	NEG	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.075	NEG	---	---
Sodium	ppm	ASTM D5185m	>170	29	---	---
Boron	ppm	ASTM D5185m	400	2	---	---
Barium	ppm	ASTM D5185m	200	103	---	---
Molybdenum	ppm	ASTM D5185m	12	3	---	---
Manganese	ppm	ASTM D5185m		35	---	---
Magnesium	ppm	ASTM D5185m	12	21	---	---
Calcium	ppm	ASTM D5185m	150	56	---	---
Phosphorus	ppm	ASTM D5185m	1650	259	---	---
Zinc	ppm	ASTM D5185m	125	14	---	---
Sulfur	ppm	ASTM D5185m	22500	18359	---	---
Visc @ 40°C	cSt	ASTM D445	143	156	---	---



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : JR0205890 **Received** : 25 Apr 2024
Lab Number : 06160650 **Tested** : 26 Apr 2024
Unique Number : 10996073 **Diagnosed** : 27 Apr 2024 - Don Baldrige
Test Package : CONST (Additional Tests: PQ)

CARLTON'S BACKHOE
 9550 STATESVILLE ROAD
 CHARLOTTE, NC
 US 28269
 Contact: LEO

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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 F: