



# Ascendum Machinery/500 Hour CSA VOLVO EC300E 2131 (S/N 314707)

Rear Left Final Drive

# VOLVO PREMIUM GEAR OIL 85W-140 GL-5 (--- GAL)

#### RECOMMENDATION

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

WEAR

Gear wear is indicated.

## CONTAMINATION

Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress. High amount of ingressed dirt has caused abrasive wear to the component.

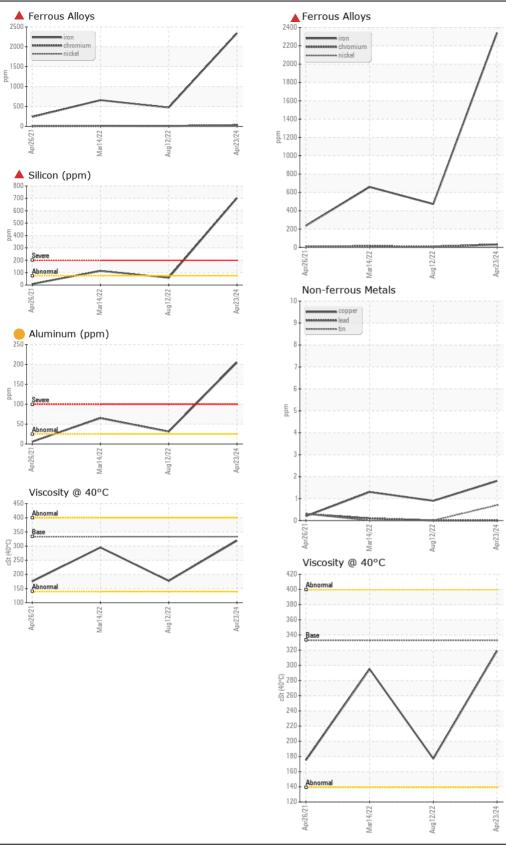
## **FLUID CONDITION**

The oil is no longer serviceable due to the presence of contaminants.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		ASC0007165	VCP0002005	VCP0000840
Sample Date		Client Info		23 Apr 2024	12 Aug 2022	14 Mar 2022
Machine Age	hrs	Client Info		3516	2627	2041
Oil Age	hrs	Client Info		889	2627	2041
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Changed	Changed	Changed
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	NORMAL	ABNORMAL
Iron	ppm	ASTM D5185m	>500	<b>2</b> 342	472	<u>▲</u> 659
Chromium	ppm	ASTM D5185m	>10	<b>4</b> 31	8	<b>1</b> 3
Nickel	ppm	ASTM D5185m	>10	<1	<1	<1
Titanium	ppm	ASTM D5185m		13	1	2
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>25	<b>e</b> 205	31	65
Lead	ppm	ASTM D5185m	>25	0	0	<1
Copper	ppm	ASTM D5185m	>50	2	<1	1
Tin	ppm	ASTM D5185m	>10	<1	0	0
Vanadium	ppm	ASTM D5185m		<1	<1	<1
White Metal	scalar	*Visual	NONE	NONE	MODER	MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal Silicon	scalar ppm	*Visual ASTM D5185m	NONE	NONE 702	NONE 59	NONE
Silicon	ppm	ASTM D5185m	>75	<b>A</b> 702	59	<b>1</b> 14
Silicon Potassium	ppm	ASTM D5185m ASTM D5185m	>75 >20	▲ 702 34	59 8	▲ 114 15
Silicon Potassium Water	ppm ppm	ASTM D5185m ASTM D5185m WC Method	>75 >20 >0.2	▲ 702 34 NEG	59 8 NEG	<ul> <li>114</li> <li>15</li> <li>NEG</li> </ul>
Silicon Potassium Water Silt	ppm ppm scalar	ASTM D5185m ASTM D5185m WC Method *Visual	>75 >20 >0.2 NONE	<ul> <li>702</li> <li>34</li> <li>NEG</li> <li>NONE</li> </ul>	59 8 NEG NONE	<ul> <li>114</li> <li>15</li> <li>NEG</li> <li>NONE</li> </ul>
Silicon Potassium Water Silt Debris	ppm ppm scalar scalar	ASTM D5185m ASTM D5185m WC Method *Visual *Visual	>75 >20 >0.2 NONE NONE	<ul> <li>702</li> <li>34</li> <li>NEG</li> <li>NONE</li> <li>NONE</li> </ul>	59 8 NEG NONE NONE	<ul> <li>114</li> <li>15</li> <li>NEG</li> <li>NONE</li> <li>NONE</li> </ul>
Silicon Potassium Water Silt Debris Sand/Dirt	ppm ppm scalar scalar scalar	ASTM D5185m ASTM D5185m WC Method *Visual *Visual	>75 >20 >0.2 NONE NONE NONE	<ul> <li>702</li> <li>34</li> <li>NEG</li> <li>NONE</li> <li>NONE</li> <li>NONE</li> </ul>	59 8 NEG NONE NONE NONE	<ul> <li>114</li> <li>15</li> <li>NEG</li> <li>NONE</li> <li>NONE</li> <li>NONE</li> <li>NORML</li> </ul>
Silicon Potassium Water Silt Debris Sand/Dirt Appearance	ppm ppm scalar scalar scalar scalar	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual	>75 >20 >0.2 NONE NONE NONE NORML	<ul> <li>702</li> <li>34</li> <li>NEG</li> <li>NONE</li> <li>NONE</li> <li>NONE</li> <li>NORML</li> </ul>	59 8 NEG NONE NONE NONE NORML	<ul> <li>114</li> <li>15</li> <li>NEG</li> <li>NONE</li> <li>NONE</li> <li>NONE</li> <li>NORML</li> </ul>
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor	ppm ppm scalar scalar scalar scalar scalar	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual	>75 >20 >0.2 NONE NONE NONE NORML NORML	<ul> <li>702</li> <li>34</li> <li>NEG</li> <li>NONE</li> <li>NONE</li> <li>NONE</li> <li>NORML</li> <li>NORML</li> </ul>	59 8 NEG NONE NONE NONE NORML NORML	<ul> <li>114</li> <li>15</li> <li>NEG</li> <li>NONE</li> <li>NONE</li> <li>NORML</li> <li>NORML</li> </ul>
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water	ppm ppm scalar scalar scalar scalar scalar scalar	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual	>75 >20 >0.2 NONE NONE NONE NORML NORML	<ul> <li>702</li> <li>34</li> <li>NEG</li> <li>NONE</li> <li>NONE</li> <li>NORE</li> <li>NORML</li> <li>NEG</li> </ul>	59 8 NEG NONE NONE NONE NORML NORML NEG	<ul> <li>114</li> <li>15</li> <li>NEG</li> <li>NONE</li> <li>NONE</li> <li>NORML</li> <li>NORML</li> </ul>
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium	ppm ppm scalar scalar scalar scalar scalar scalar	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m	>75 >20 >0.2 NONE NONE NORML NORML >0.2	<ul> <li>702</li> <li>34</li> <li>NEG</li> <li>NONE</li> <li>NONE</li> <li>NORML</li> <li>NORML</li> <li>NEG</li> <li>13</li> </ul>	59 8 NEG NONE NONE NORML NORML NEG 2	<ul> <li>114</li> <li>15</li> <li>NEG</li> <li>NONE</li> <li>NONE</li> <li>NORML</li> <li>NORML</li> <li>NEG</li> <li>4</li> </ul>
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron	ppm ppm scalar scalar scalar scalar scalar scalar gpm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m	>75 >20 >0.2 NONE NORME NORML >0.2	<ul> <li>702</li> <li>34</li> <li>NEG</li> <li>NONE</li> <li>NORE</li> <li>NORML</li> <li>NORML</li> <li>NEG</li> <li>13</li> <li>188</li> </ul>	59 8 NEG NONE NONE NORML NORML NEG 2 121	<ul> <li>114</li> <li>15</li> <li>NEG</li> <li>NONE</li> <li>NORML</li> <li>NORML</li> <li>NEG</li> <li>4</li> <li>95</li> </ul>
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium	ppm ppm scalar scalar scalar scalar scalar scalar ppm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m	>75 >20 >0.2 NONE NONE NORML NORML >0.2	<ul> <li>702</li> <li>34</li> <li>NEG</li> <li>NONE</li> <li>NONE</li> <li>NORML</li> <li>NORML</li> <li>NEG</li> <li>13</li> <li>188</li> <li>&lt;1</li> </ul>	59 8 NEG NONE NONE NORML NORML NORML NEG 2 121 1	<ul> <li>114</li> <li>15</li> <li>NEG</li> <li>NONE</li> <li>NONE</li> <li>NORML</li> <li>NORML</li> <li>NEG</li> <li>4</li> <li>95</li> <li>0</li> </ul>
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium	ppm ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m	>75 >20 >0.2 NONE NORML NORML >0.2 1111 0.0	<ul> <li>702</li> <li>34</li> <li>NEG</li> <li>NONE</li> <li>NORML</li> <li>NORML</li> <li>NEG</li> <li>13</li> <li>188</li> <li>&lt;1</li> <li>2</li> </ul>	59 8 NEG NONE NONE NORML NORML NEG 2 121 1 1	<ul> <li>114</li> <li>15</li> <li>NEG</li> <li>NONE</li> <li>NORML</li> <li>NORML</li> <li>NEG</li> <li>4</li> <li>95</li> <li>0</li> <li>2</li> </ul>
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese	ppm ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>75 >20 >0.2 NONE NORME NORML >0.2 1111 0.0 0.9 0.0	<ul> <li>702</li> <li>34</li> <li>NEG</li> <li>NONE</li> <li>NORML</li> <li>NORML</li> <li>NEG</li> <li>13</li> <li>188</li> <li>&lt;1</li> <li>2</li> <li>19</li> </ul>	59 8 NEG NONE NONE NORML NORML NEG 2 121 1 1 1 5	<ul> <li>114</li> <li>15</li> <li>NEG</li> <li>NONE</li> <li>NONE</li> <li>NORML</li> <li>NORML</li> <li>NEG</li> <li>4</li> <li>95</li> <li>0</li> <li>2</li> <li>8</li> </ul>
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium	ppm ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>75 >20 >0.2 NONE NONE NORML >0.2 1111 0.0 0.9 0.0 39	<ul> <li>702</li> <li>34</li> <li>NEG</li> <li>NONE</li> <li>NONE</li> <li>NORML</li> <li>NORML</li> <li>NEG</li> <li>13</li> <li>188</li> <li>&lt;1</li> <li>2</li> <li>19</li> <li>11</li> </ul>	59 8 NEG NONE NONE NORML NORML NEG 2 121 1 1 1 1 5 2 2	<ul> <li>114</li> <li>15</li> <li>NEG</li> <li>NONE</li> <li>NONE</li> <li>NORML</li> <li>NORML</li> <li>NEG</li> <li>4</li> <li>95</li> <li>0</li> <li>2</li> <li>8</li> <li>3</li> </ul>
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Malybdenum Manganese Magnesium	ppm ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>75 >20 >0.2 NONE NONE NORML NORML >0.2 1111 0.0 0.9 0.0 39 93	<ul> <li>702</li> <li>34</li> <li>NEG</li> <li>NONE</li> <li>NORE</li> <li>NORML</li> <li>NORML</li> <li>NEG</li> <li>13</li> <li>188</li> <li>&lt;1</li> <li>2</li> <li>19</li> <li>11</li> <li>32</li> </ul>	59 8 NEG NONE NONE NORML NORML NEG 2 121 1 1 1 5 2 2 19	<ul> <li>114</li> <li>15</li> <li>NEG</li> <li>NONE</li> <li>NONE</li> <li>NORML</li> <li>NORML</li> <li>NORML</li> <li>Q5</li> <li>Q</li> <li>2</li> <li>8</li> <li>3</li> <li>25</li> </ul>
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Barium Molybdenum Manganese Magnesium Calcium	ppm ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	<ul> <li>&gt;75</li> <li>&gt;20</li> <li>&gt;0.2</li> <li>NONE</li> <li>NORME</li> <li>NORML</li> <li>&gt;0.2</li> <li>111</li> <li>0.0</li> <li>0.9</li> <li>0.0</li> <li>39</li> <li>93</li> <li>920</li> </ul>	<ul> <li>702</li> <li>34</li> <li>NEG</li> <li>NONE</li> <li>NORML</li> <li>NORML</li> <li>NEG</li> <li>13</li> <li>188</li> <li>&lt;1</li> <li>2</li> <li>19</li> <li>11</li> <li>32</li> <li>1109</li> </ul>	59 8 NEG NONE NONE NORML NORML NEG 2 121 1 1 5 2 19 19 951	<ul> <li>114</li> <li>15</li> <li>NEG</li> <li>NONE</li> <li>NONE</li> <li>NORML</li> <li>NORML</li> <li>NEG</li> <li>4</li> <li>95</li> <li>0</li> <li>2</li> <li>8</li> <li>3</li> <li>25</li> <li>883</li> </ul>

Submitted By: CLAYTON SMITH

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