CONST

WEAR CHECK

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Area
2H28
Machine Id
VOLVO VNR6430 06972 (S/N 4V5WC9DF1PN624150)
Component
Diesel Engine
Fluid
{not provided} (--- GAL)

RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

WEAR

Metal levels are typical for a new component breaking in.

CONTAMINATION

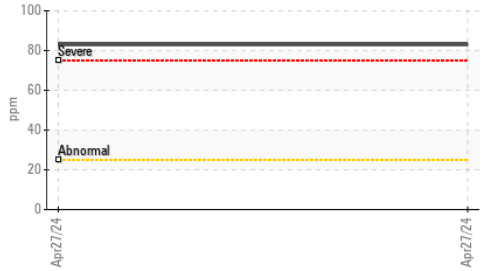
Fuel content negligible. Elemental level of silicon (Si) above normal indicating ingress of seal material. Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components.

FLUID CONDITION

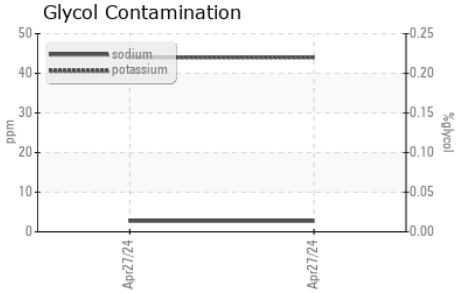
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		ARI06161281	---	---
Sample Date		Client Info		27 Apr 2024	---	---
Machine Age	mls	Client Info		8167	---	---
Oil Age	mls	Client Info		0	---	---
Filter Age	mls	Client Info		0	---	---
Oil Changed		Client Info		N/A	---	---
Filter Changed		Client Info		N/A	---	---
Sample Status				ABNORMAL	---	---
Iron	ppm	ASTM D5185m	>100	48	---	---
Chromium	ppm	ASTM D5185m	>20	2	---	---
Nickel	ppm	ASTM D5185m	>2	6	---	---
Titanium	ppm	ASTM D5185m		<1	---	---
Silver	ppm	ASTM D5185m	>2	<1	---	---
Aluminum	ppm	ASTM D5185m	>25	14	---	---
Lead	ppm	ASTM D5185m	>40	<1	---	---
Copper	ppm	ASTM D5185m	>330	21	---	---
Tin	ppm	ASTM D5185m	>15	2	---	---
Vanadium	ppm	ASTM D5185m		<1	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Silicon	ppm	ASTM D5185m	>25	▲ 83	---	---
Potassium	ppm	ASTM D5185m	>20	44	---	---
Fuel	%	ASTM D3524	>6.0	0.4	---	---
Water		WC Method	>0.2	NEG	---	---
Glycol		WC Method		NEG	---	---
Soot %	%	*ASTM D7844	>3	0.1	---	---
Nitration	Abs/cm	*ASTM D7624	>20	7.3	---	---
Sulfation	Abs/.1mm	*ASTM D7415	>30	24.0	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---
Sodium	ppm	ASTM D5185m		3	---	---
Boron	ppm	ASTM D5185m		390	---	---
Barium	ppm	ASTM D5185m		2	---	---
Molybdenum	ppm	ASTM D5185m		111	---	---
Manganese	ppm	ASTM D5185m		5	---	---
Magnesium	ppm	ASTM D5185m		532	---	---
Calcium	ppm	ASTM D5185m		1559	---	---
Phosphorus	ppm	ASTM D5185m		747	---	---
Zinc	ppm	ASTM D5185m		880	---	---
Sulfur	ppm	ASTM D5185m		2904	---	---
Oxidation	Abs/.1mm	*ASTM D7414	>25	20.0	---	---
Base Number (BN)	mg KOH/g	ASTM D2896		8.8	---	---
Visc @ 100°C	cSt	ASTM D445		9.7	---	---

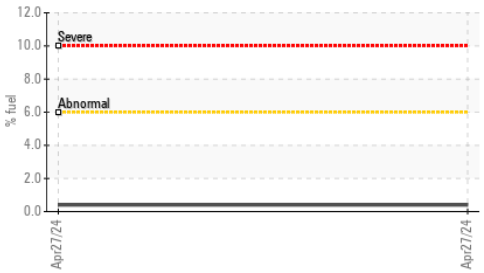
Silicon (ppm)



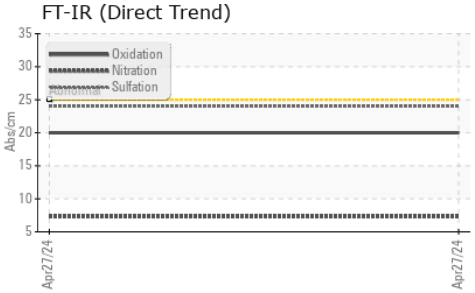
Glycol Contamination



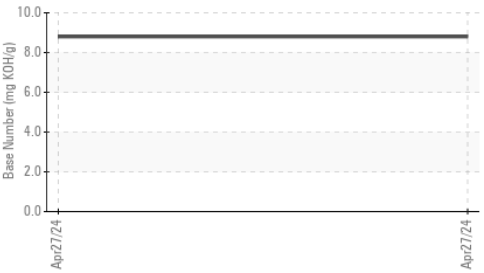
Fuel Dilution



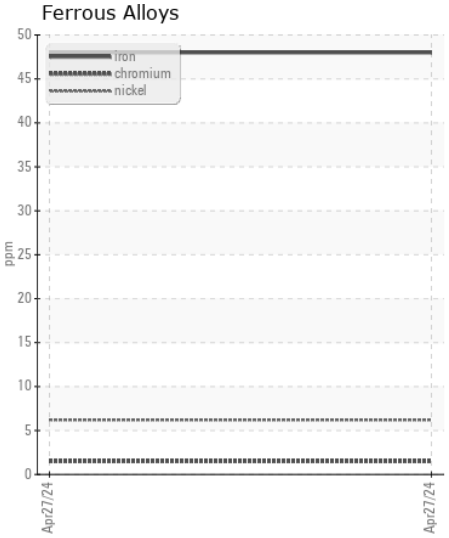
FT-IR (Direct Trend)



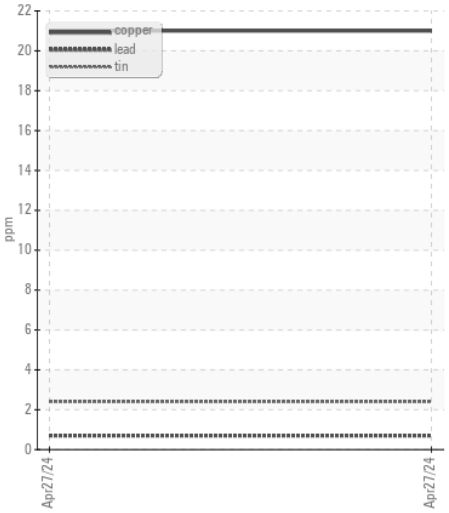
Base Number



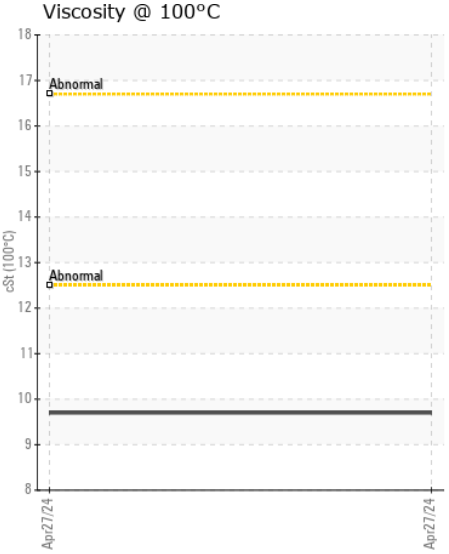
Ferrous Alloys



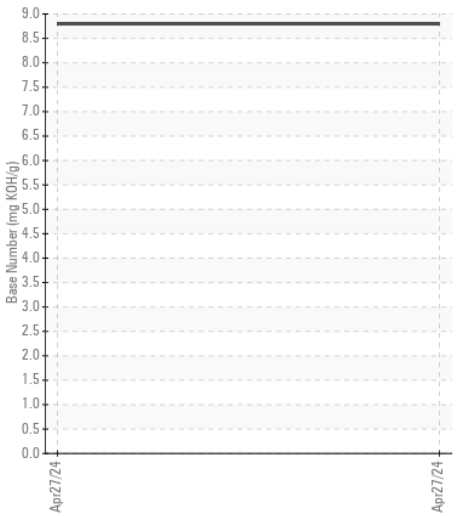
Non-ferrous Metals



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : ARI06161281 **Received** : 26 Apr 2024
Lab Number : 06161281 **Tested** : 02 May 2024
Unique Number : 10996704 **Diagnosed** : 02 May 2024 - Don Baldridge
Test Package : CONST (Additional Tests: FuelDilution, PercentFuel, TBN)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

INSITUFORM TECHNOLOGIES, INC
17988 EDISON AVE.
CHESTERFIELD, MO
US 63005
Contact: WILLIAM COWELL
WCOWELL@INSITUFORM.COM
T: (317)450-3774
F: