

NORMAL WEAR CONTAMINATION **ABNORMAL** NORMAL **FLUID CONDITION**

Machine Id **SOUTH PRESS** onent

Hydraulic System

{not provided} (--- GAL)

| RECOMMENDATION | Test | UOM | Method | Limit/Abn | | History1 | History2 |
|--|------------------|----------|--------------|-----------|-------------------|----------|----------|
| No corrective action is recommended at this time. Resample at the next service interval to monitor. | Sample Number | | Client Info | | PE0002642 | | |
| | Sample Date | | Client Info | | 16 Apr 2024 | | |
| | Machine Age | hrs | Client Info | | 0 | 0 | |
| | Oil Age | hrs | Client Info | | 0 | 0 | |
| | Filter Age | hrs | Client Info | | 0 | 0 | |
| | Oil Changed | | Client Info | | N/A | N/A | |
| | Filter Changed | | Client Info | | N/A | N/A | |
| | Sample Status | | | | ABNORMAL | ABNORMAL | |
| NEAR | PQ | | ASTM D8184 | | 15 | 9 | |
| | Iron | ppm | ASTM D5185m | >20 | 1 | 2 | |
| All component wear rates are normal. | Chromium | ppm | ASTM D5185m | >10 | <1 | <1 | |
| | Nickel | ppm | ASTM D5185m | >10 | 0 | 0 | |
| | Titanium | ppm | ASTM D5185m | | 0 | 0 | |
| | Silver | ppm | ASTM D5185m | | 0 | 0 | |
| | Aluminum | ppm | ASTM D5185m | | 1 | 1 | |
| | Lead | ppm | ASTM D5185m | | 0 | 0 | |
| | Copper | ppm | ASTM D5185m | | 10 | 10 | |
| | Tin | ppm | ASTM D5185m | >10 | <1 | <1 | |
| | Vanadium | ppm | ASTM D5185m | | 0 | 0 | |
| | White Metal | scalar | *Visual | NONE | NONE | NONE | |
| | Yellow Metal | scalar | *Visual | NONE | NONE | NONE | |
| CONTAMINATION | Silicon | ppm | ASTM D5185m | >20 | 9 | 3 | |
| | Potassium | ppm | ASTM D5185m | >20 | 0 | 0 | |
| There is a high amount of silt (particulates < 6 microns in size) present in the oil. | Water | | WC Method | >0.1 | NEG | NEG | |
| | Soot % | % | *ASTM D7844 | | 0 | | |
| | Nitration | Abs/cm | *ASTM D7624 | | 1.8 | | |
| | Sulfation | Abs/.1mm | *ASTM D7415 | | 11.1 | | |
| | Particles >4µm | | ASTM D7647 | >5000 | 🔺 29476 | 🔺 34402 | |
| | Particles >6µm | | ASTM D7647 | >1300 | 748 | 1413 | |
| | Particles >14µm | | ASTM D7647 | >160 | 49 | 85 | |
| | Particles >21µm | | ASTM D7647 | >40 | 13 | 23 | |
| | Particles >38µm | | ASTM D7647 | | 0 | 0 | |
| | Particles >71µm | | ASTM D7647 | | 0 | 0 | |
| | Oil Cleanliness | | ISO 4406 (c) | >19/17/14 | A 22/17/13 | 22/18/14 | |
| | Silt | scalar | *Visual | NONE | NONE | NONE | |
| | Debris | scalar | *Visual | NONE | NONE | NONE | |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | |
| | Appearance | scalar | *Visual | NORML | NORML | NORML | |
| | Odor | scalar | *Visual | NORML | NORML | NORML | |
| | Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG | |
| FLUID CONDITION | Sodium | ppm | ASTM D5185m | | <1 | 1 | |
| | Boron | ppm | ASTM D5185m | | 2 | 2 | |
| The AN level is acceptable for this fluid. The condition of the oil is suitable for further service. | Barium | ppm | ASTM D5185m | | 0 | 0 | |
| | Molybdenum | ppm | ASTM D5185m | | 84 | 83 | |
| | Manganese | ppm | ASTM D5185m | | 0 | <1 | |
| | Magnesium | ppm | ASTM D5185m | | 0 | 1 | |
| | Calcium | ppm | ASTM D5185m | | 49 | 57 | |
| | Phosphorus | ppm | ASTM D5185m | | 435 | 395 | |
| | Zinc | ppm | ASTM D5185m | | 458 | 470 | |
| | 0.16 | | AOTA DEACE | | | | |

Acid Number (AN) mg KOH/g ASTM D8045

cSt

Sulfur

Oxidation

Visc @ 40°C

ppm ASTM D5185m

Abs/.1mm *ASTM D7414

ASTM D445

1111

0.40

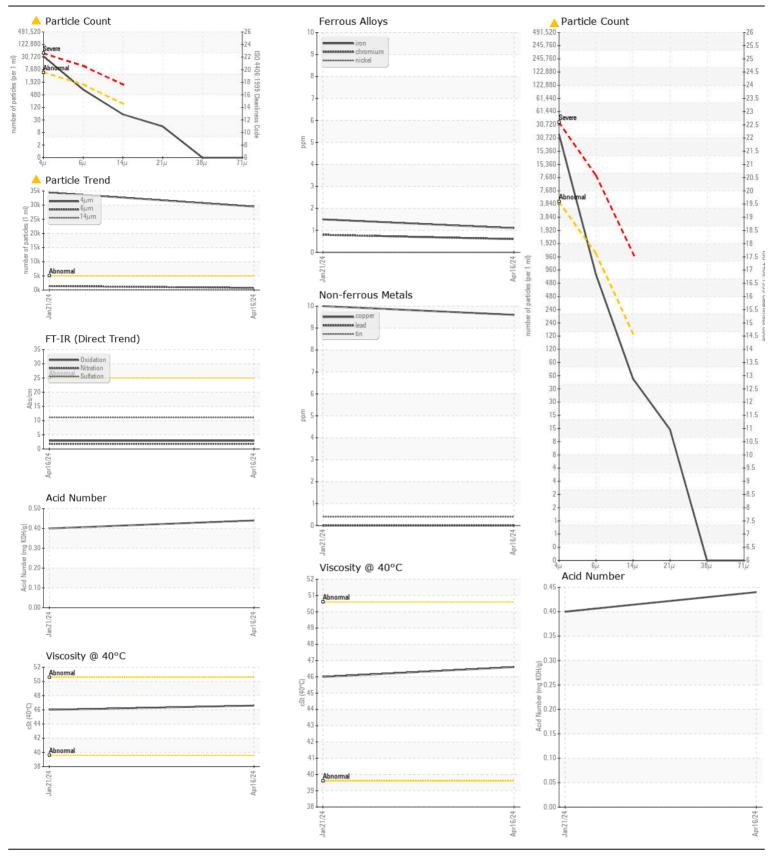
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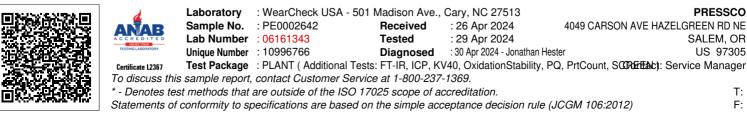
1255

2.9

0.44

46.6





Contact/Location: Service Manager - PRESAL Page 2 of 2