

Machine Id

## WEAR NORMAL CONTAMINATION ABNORMAL FLUID CONDITION NORMAL

VOLVO L90F 68404

Hydraulic System

VOLVO SUPER HYDRAULIC OIL 46 (--- GAL)

RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.



All component wear rates are normal.

## CONTAMINATION

Moderate concentration of visible dirt/debris present in the oil.

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		ASC0004782	VCP288248	
Sample Date		Client Info		19 Apr 2024	07 Jan 2021	
Machine Age	hrs	Client Info		20502	16633	
Oil Age	hrs	Client Info		2000	0	
Filter Age	hrs	Client Info		2000	0	
Oil Changed		Client Info		Not Changd	Changed	
Filter Changed		Client Info		N/A	Changed	
Sample Status				ABNORMAL	ABNORMAL	
Iron	ppm	ASTM D5185m	>50	0	<1	
Chromium	ppm	ASTM D5185m	>20	0	0	
Nickel	ppm	ASTM D5185m	>10	0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	<1	
Aluminum	ppm	ASTM D5185m	>20	<1	0	
Lead	ppm	ASTM D5185m	>20	0	<1	
Copper	ppm	ASTM D5185m	>150	0	<1	
Tin	ppm	ASTM D5185m	>20	0	<1	
Vanadium	ppm	ASTM D5185m		0	0	
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Silicon	nnm	ASTM D5185m	>20	13	<b>A</b> 85	
Potassium	ppm	ASTM D5185m	>20	0	0	
Water	ppm	WC Method	>20	NEG	NEG	
Particles >4µm		ASTM D7647	20.1	NEG 	2267	
Particles >6µm		ASTM D7647 ASTM D7647	>2500		245	
Particles >0µm		ASTM D7647 ASTM D7647	>2500		17	
Particles >21µm		ASTM D7647 ASTM D7647	>20		5	
Particles >38µm		ASTM D7647 ASTM D7647	>20		0	
Particles >71µm		ASTM D7647	>3		0	
Oil Cleanliness		ISO 4406 (c)	>/18/13		18/15/11	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE		NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water		*Visual	>0.1	NEG	NEG	
Sodium	ppm	ASTM D5185m		2	<1	
Boron	ppm	ASTM D5185m	14	11	3	
Barium	ppm	ASTM D5185m	0.0	0	0	
Molybdenum	ppm	ASTM D5185m	0.0	10	2	
Manganese	ppm	ASTM D5185m	0.0	0	0	
Magnesium	ppm	ASTM D5185m	2.6	74	5	
Calcium	ppm	ASTM D5185m	49	208	81	
Phosphorus	ppm	ASTM D5185m	354	276	281	
Zinc	ppm	ASTM D5185m	419	348	352	
Sulfur	ppm	ASTM D5185m	3719	1600	1391	
Acid Number (AN)	mg KOH/g	ASTM D8045		0.73	0.335	
Visc @ 40°C	cSt	ASTM D445	46	44.2	39.6	



