

Machine Id **24384 - ABC (S/N 3771956)** Component **Hydraulic System** Flud **AW HYDRAULIC OIL ISO 46 (--- GAL)**

RECOMMENDATION

We advise that you check for the source of water entry. We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample.

WEAR

All component wear rates are normal.

CONTAMINATION

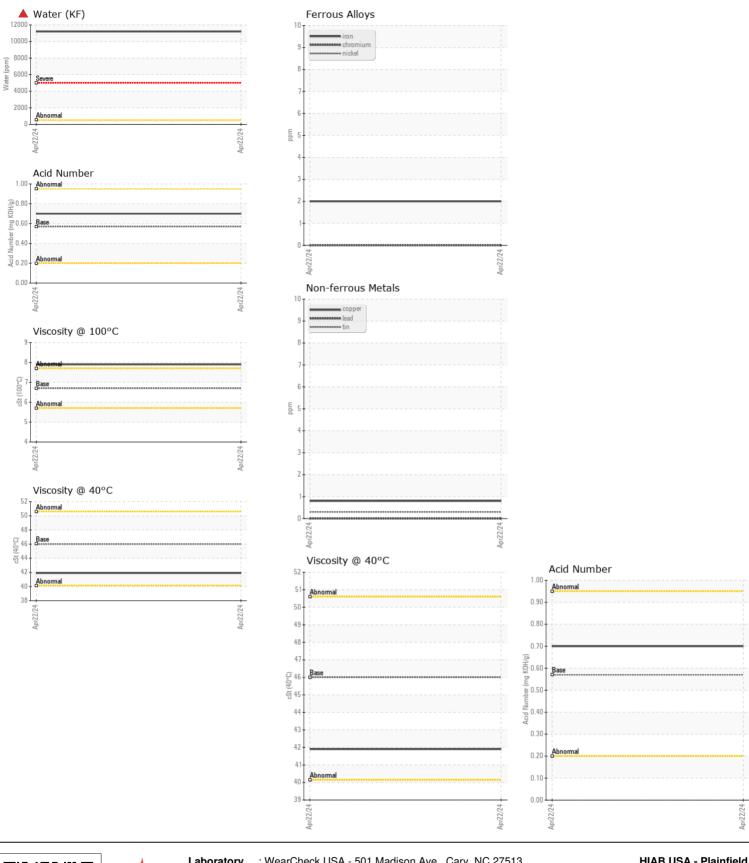
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Appearance is milky. There is a moderate amount of visible silt present in the sample. There is a high concentration of water present in the oil.

FLUID CONDITION

The AN level is acceptable for this fluid.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0521760		
Sample Date		Client Info		22 Apr 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Filter Changed		Client Info		N/A		
Sample Status				SEVERE		
Iron	ppm	ASTM D5185m	>20	2		
Chromium	ppm	ASTM D5185m	>20	0		
Nickel	ppm	ASTM D5185m	>20	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>20	<1		
Lead	ppm	ASTM D5185m	>20	0		
Copper	ppm	ASTM D5185m	>20	<1		
Tin	ppm	ASTM D5185m	>20	<1		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>15	6		
Potassium	ppm	ASTM D5185m	>20	<1		
Water	%	ASTM D3103III	>0.05	1.12		
ppm Water	ppm	ASTM D6304	>500	112		
Silt	scalar	*Visual	NONE			
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML			
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.05	▲ 0.2%		
Sodium	ppm	ASTM D5185m		2		
Boron	ppm	ASTM D5185m	5	15		
Barium	ppm	ASTM D5185m	5	0		
Molybdenum	ppm	ASTM D5185m	5	7		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	25	19		
Calcium	ppm	ASTM D5185m	200	306		
Phosphorus	ppm	ASTM D5185m	300	346		
Zinc	ppm	ASTM D5185m	370	297		
Sulfur	ppm	ASTM D5185m	2500	2552		
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.70		
Visc @ 40°C	cSt	ASTM D445	46	41.9		
Visc @ 100°C	cSt	ASTM D445	6.7	7.9		
Viscosity Index (VI)	Scale	ASTM D2270	97	162		



HIAB USA - Plainfield Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 Sample No. : WC0521760 Received 702 COLUMBIA RD : 26 Apr 2024 Lab Number : 06161427 Tested PLAINFIELD, IN : 30 Apr 2024 Unique Number : 10996850 Diagnosed : 30 Apr 2024 - Don Baldridge US 46168-7595 Test Package : MOB 2 (Additional Tests: KF, KV100, VI) Contact: CHUCK WISHARD Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. chuck.wishard@hiab.com * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (240)625-0045 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: