



VOLVO

OIL ANALYSIS REPORT

| | |
|-----------------|---------------|
| WEAR | NORMAL |
| CONTAMINATION | NORMAL |
| FLUID CONDITION | NORMAL |

Area

[SWO-071558]

Machine Id

EPIROC TMG21SED0165

Component

Rear Right Final Drive

Fluid

MOBIL MOBILGEAR SHC 220 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|----------------|-----|-------------|-----------|-------------|-------------|-------------|
| Sample Number | | Client Info | | VCP453643 | VCP438690 | VCP431065 |
| Sample Date | | Client Info | | 01 May 2024 | 28 Mar 2024 | 13 Feb 2024 |
| Machine Age | hrs | Client Info | | 5608 | 5235 | 4946 |
| Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| Filter Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | Not Changed | Not Changed | Not Changed |
| Filter Changed | | Client Info | | Not Changed | Not Changed | Not Changed |
| Sample Status | | | | NORMAL | NORMAL | NORMAL |

WEAR

All component wear rates are normal.

| | | | | | | |
|--------------|--------|-------------|------|------|------|-------|
| Iron | ppm | ASTM D5185m | >500 | 71 | 218 | 164 |
| Chromium | ppm | ASTM D5185m | >10 | <1 | 2 | 2 |
| Nickel | ppm | ASTM D5185m | >10 | 0 | <1 | <1 |
| Titanium | ppm | ASTM D5185m | | 0 | <1 | <1 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >25 | 2 | 7 | 5 |
| Lead | ppm | ASTM D5185m | >25 | 7 | 13 | 9 |
| Copper | ppm | ASTM D5185m | >50 | 2 | 8 | 5 |
| Tin | ppm | ASTM D5185m | >10 | 0 | <1 | 0 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| White Metal | scalar | *Visual | NONE | NONE | NONE | MODER |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |

CONTAMINATION

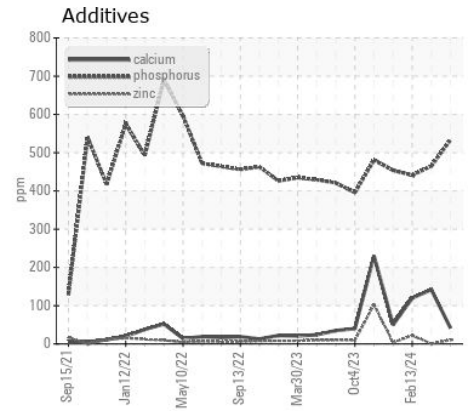
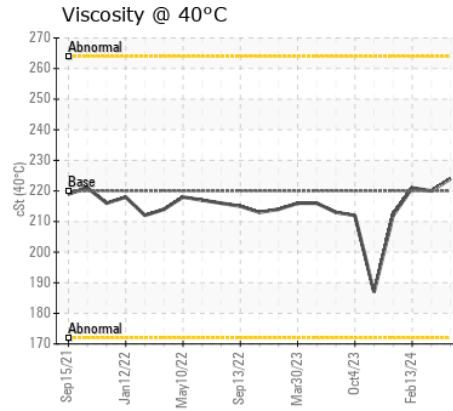
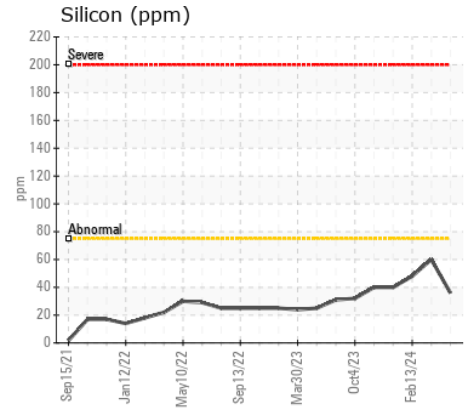
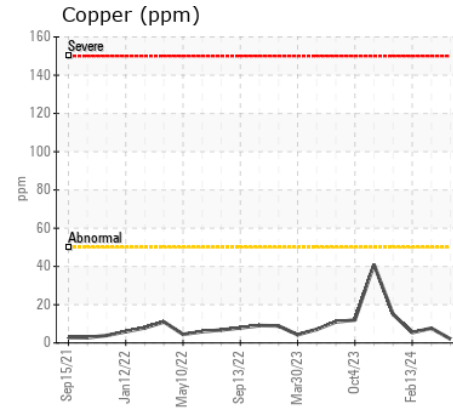
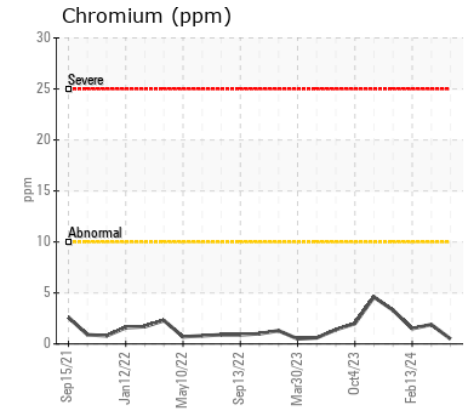
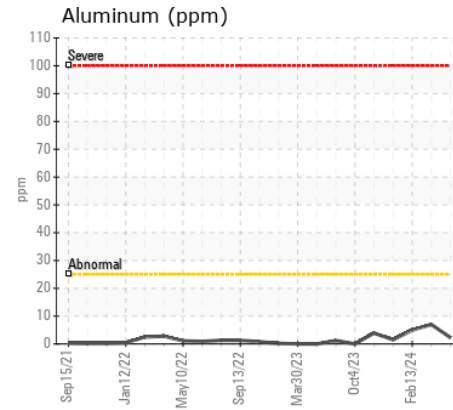
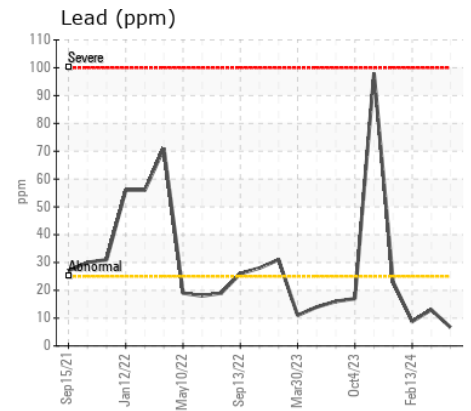
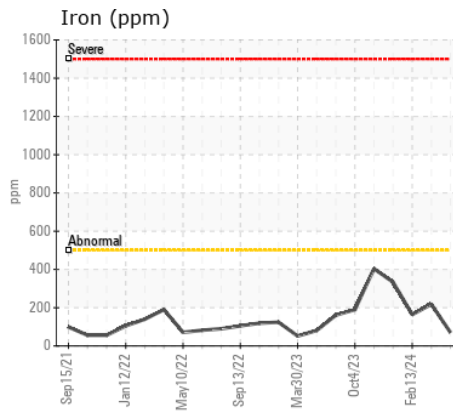
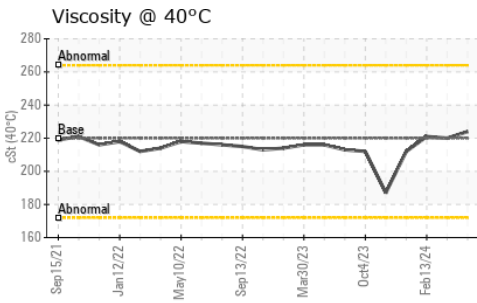
There is no indication of any contamination in the oil.

| | | | | | | |
|------------------|--------|-------------|-------|-------|-------|-------|
| Silicon | ppm | ASTM D5185m | >75 | 36 | 60 | 48 |
| Potassium | ppm | ASTM D5185m | >20 | <1 | 1 | 0 |
| Water | | WC Method | >0.2 | NEG | NEG | NEG |
| Silt | scalar | *Visual | NONE | MODER | LIGHT | MODER |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | NEG |

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

| | | | | | | |
|-------------|-----|-------------|-----|------|------|------|
| Sodium | ppm | ASTM D5185m | | 0 | <1 | <1 |
| Boron | ppm | ASTM D5185m | | 0 | 3 | 4 |
| Barium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | <1 | 2 | 2 |
| Magnesium | ppm | ASTM D5185m | | 2 | 0 | <1 |
| Calcium | ppm | ASTM D5185m | | 42 | 142 | 120 |
| Phosphorus | ppm | ASTM D5185m | | 533 | 465 | 441 |
| Zinc | ppm | ASTM D5185m | | 10 | <1 | 22 |
| Sulfur | ppm | ASTM D5185m | | 2978 | 2833 | 2254 |
| Visc @ 40°C | cSt | ASTM D445 | 220 | 224 | 220 | 221 |



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : VCP453643

Lab Number : 06174244

Unique Number : 11020297

Test Package : MOB 1

Received : 09 May 2024

Tested : 10 May 2024

Diagnosed : 13 May 2024 - Angela Borella

SAIIA CONSTRUCTION LLC

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)