

Machine Id **CR1211** Component **Hydraulic System** Fluid **AW HYDRAULIC OIL ISO 46 (--- GAL)**

RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

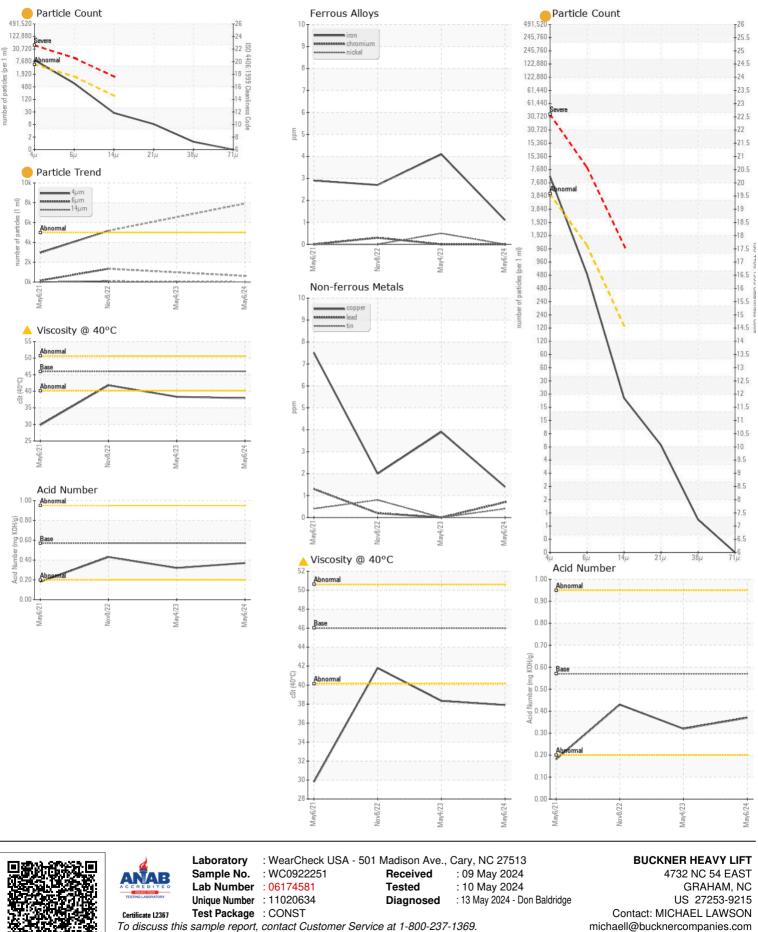
CONTAMINATION

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

FLUID CONDITION

The oil viscosity is lower than normal. The AN level is acceptable for this fluid.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0922251	WC0809189	WC0761844
Sample Date		Client Info		06 May 2024	04 May 2023	08 Nov 2022
Machine Age	hrs	Client Info		8656	0	8127
Oil Age	hrs	Client Info		1000	0	582
Filter Age	hrs	Client Info		0	0	582
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Filter Changed		Client Info		Changed	Changed	Not Changd
Sample Status				ATTENTION	ABNORMAL	ATTENTION
Iron	ppm	ASTM D5185m	>20	1	4	3
Chromium	ppm	ASTM D5185m	>10	0	0	<1
Nickel	ppm	ASTM D5185m	>10	0	<1	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	10	0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	0	0
Lead	ppm	ASTM D5185m	>10	<1	0	<1
Copper	ppm	ASTM D5185m	>75	1	4	2
Tin	ppm	ASTM D5185m	>10	<1	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	A MODER	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Silicon	ppm	ASTM D5185m	>20	3	1	<1
Potassium	ppm	ASTM D5185m	>20	0	2	<1
Water	PPIII	WC Method	>0.1	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>5000	7929		5176
Particles >6µm		ASTM D7647	>1300	616		1337
Particles >14µm		ASTM D7647	>160	24		98
Particles >21µm		ASTM D7647	>40	7		21
Particles >38µm		ASTM D7647	>10	1		2
Particles >71µm		ASTM D7647	>3	0		0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	20/16/12		20/18/14
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Sodium	ppm	ASTM D5185m	_	1	<1	0
Boron	ppm	ASTM D5185m		0	0	1
Barium	ppm	ASTM D5185m	5	0	0	0
Molybdenum	ppm	ASTM D5185m	5	<1	2	2
Manganese	ppm	ASTM D5185m	05	0	<1	0
Magnesium	ppm	ASTM D5185m		3	1	16
Calcium	ppm	ASTM D5185m	200	572	46	157
Phosphorus	ppm	ASTM D5185m	300	416	304	354
Zinc	ppm	ASTM D5185m	370	484	385	458
Sulfur	ppm	ASTM D5185m	2500	4267	3825	2263
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.37	0.32	0.43
Visc @ 40°C	cSt	ASTM D445	46	37.9	▲ 38.34	41.8



To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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