

WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL

Machine Id CR1211 - INNER Component Front Left Planetary Fluid GEAR OIL ISO 220 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

WEAR

All component wear rates are normal.

CONTAMINATION

There is no indication of any contamination in the oil.

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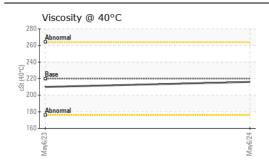
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FLUID CONDITION

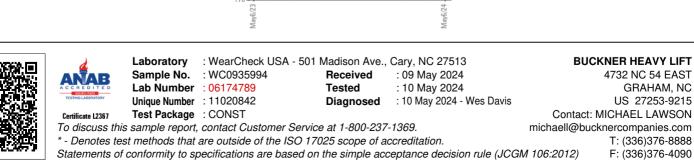
The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0935994	WC0809291	
Sample Date		Client Info		06 May 2024	06 May 2023	
Machine Age	hrs	Client Info		8656	0	
Oil Age	hrs	Client Info		1000	0	
Filter Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Changed	Changed	
Filter Changed		Client Info		Changed	Changed	
Sample Status				NORMAL	NORMAL	
Iron		ASTM D5185m	. 500	0	0	
Iron Chromium	ppm	ASTM D5185m	>500 >10	-	2	
	ppm			<1 0	-	
Nickel Titanium	ppm	ASTM D5185m	>10	0	<1	
	ppm	ASTM D5185m		-	0	
Silver	ppm	ASTM D5185m	. 05	0	0	
Aluminum	ppm	ASTM D5185m	>25	0	0	
Lead	ppm	ASTM D5185m	>25	0	<1	
Copper	ppm	ASTM D5185m	>75	0	0	
Tin	ppm	ASTM D5185m	>10	<1	0	
Vanadium	ppm	ASTM D5185m	NONE	0	0	
White Metal	scalar	*Visual	NONE	NONE	NONE	
NZ 11 NA 1 1		*) /' 1	NONE		NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal Silicon	scalar ppm	*Visual ASTM D5185m	NONE	NONE <1	NONE <1	
Silicon	ppm	ASTM D5185m	>75	<1	<1	
Silicon Potassium	ppm	ASTM D5185m ASTM D5185m	>75 >20	<1 <1	<1 2	
Silicon Potassium Water	ppm ppm	ASTM D5185m ASTM D5185m WC Method	>75 >20 >0.2	<1 <1 NEG	<1 2 NEG	
Silicon Potassium Water Silt	ppm ppm scalar	ASTM D5185m ASTM D5185m WC Method *Visual	>75 >20 >0.2 NONE	<1 <1 NEG NONE	<1 2 NEG NONE	
Silicon Potassium Water Silt Debris	ppm ppm scalar scalar	ASTM D5185m ASTM D5185m WC Method *Visual *Visual	>75 >20 >0.2 NONE NONE	<1 <1 NEG NONE NONE	<1 2 NEG NONE NONE	
Silicon Potassium Water Silt Debris Sand/Dirt	ppm ppm scalar scalar scalar	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual	>75 >20 >0.2 NONE NONE NONE	<1 <1 NEG NONE NONE NONE	<1 2 NEG NONE NONE NONE	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance	ppm ppm scalar scalar scalar scalar	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual	>75 >20 >0.2 NONE NONE NONE NORML	<1 <1 NEG NONE NONE NONE NORML	<1 2 NEG NONE NONE NONE NORML	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water	ppm ppm scalar scalar scalar scalar scalar scalar	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual	>75 >20 >0.2 NONE NONE NONE NORML	<1 <1 NEG NONE NONE NORE NORML NEG	<1 2 NEG NONE NONE NORML NORML NEG	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium	ppm ppm scalar scalar scalar scalar scalar scalar ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m	>75 >20 >0.2 NONE NONE NORML NORML >0.2	<1 <1 NEG NONE NONE NORML NORML NEG 0	<1 2 NEG NONE NONE NORML NORML NEG <1	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron	ppm ppm scalar scalar scalar scalar scalar scalar gppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m	>75 >20 >0.2 NONE NONE NORML >0.2	<1 <1 NEG NONE NONE NORML NORML NEG 0 4	<1 2 NEG NONE NONE NORML NORML NEG <1 2	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium	ppm ppm scalar scalar scalar scalar scalar scalar ppm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m	>75 >20 >0.2 NONE NONE NORML NORML >0.2	<1 <1 NEG NONE NONE NORML NORML NEG 0 4 <1	<1 2 NEG NONE NONE NORML NORML NORML NEG <1 2 0	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum	ppm ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m	>75 >20 >0.2 NONE NONE NORML >0.2	<1 <1 NEG NONE NONE NORML NORML NEG 0 4 <1 0	<1 2 NEG NONE NONE NONE NORML NORML NEG <1 2 0 0 0	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese	ppm ppm scalar scalar scalar scalar scalar gpm ppm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>75 >20 >0.2 NONE NONE NORML >0.2 50 15 15	<1 <1 NEG NONE NONE NORML NORML NEG 0 4 <1 0 <1	<1 2 NEG NONE NONE NONE NORML NORML NEG <1 2 0 0 <1	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium	ppm ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>75 >20 >0.2 NONE NONE NORML >0.2 50 15 15	<1 <1 NEG NONE NONE NORML NORML NEG 0 4 <1 0 <1 0	<1 2 NEG NONE NONE NONE NORML NORML NORML 2 0 0 <1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Malybdenum Manganese Magnesium	ppm ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>75 >20 >0.2 NONE NONE NORML NORML >0.2 50 15 15 50 50	<1 <1 NEG NONE NONE NORML NORML NEG 0 4 <1 0 <1 0 0 <1 0 0	<1 2 NEG NONE NONE NONE NORML NORML NEG <1 2 0 0 <1 0 1	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Barium Molybdenum Manganese Magnesium Calcium	ppm ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	 >75 >20 >0.2 NONE NORME NORML >0.2 50 15 15 50 50 50 50 350 	<1 <1 NEG NONE NONE NORML NORML NEG 0 4 <1 0 <1 0 <1 0 0 424	<1 2 NEG NONE NONE NONE NORML NORML NEG 1 2 0 1 1 433	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	 >75 >20 >0.2 NONE NORME NORML >0.2 50 15 15 50 50 50 350 100 	<1 <1 NEG NONE NONE NORML NORML NEG 0 4 <1 0 <1 0 <1 0 4 21 0 0 4 21 0 0 4 21 0 0 4 21 0 0 4 21 0 0 0 4 21 0 0 0 0 4 21 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	<1 2 NEG NONE NONE NONE NORML NORML NORML 2 0 2 0 1 2 1 433 0	
Silicon Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Barium Molybdenum Manganese Magnesium Calcium	ppm ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	 >75 >20 >0.2 NONE NORME NORML >0.2 50 15 15 50 50 50 50 350 	<1 <1 NEG NONE NONE NORML NORML NEG 0 4 <1 0 <1 0 <1 0 0 424	<1 2 NEG NONE NONE NONE NORML NORML NEG 1 2 0 1 1 433	

Contact/Location: MICHAEL LAWSON - BUCGRA



Ferrous Alloys 10 bpm Non-ferrous Metals 10 lead maa Viscosity @ 40°C 270 260 250 240 230 C20 (40°C) 210 200 190 180 Abnorma 170



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