

# WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL

#### Machine Id CR1211 Component 3 Swing Drive Fluid GEAR OIL ISO 220 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

#### WEAR

All component wear rates are normal.

### CONTAMINATION

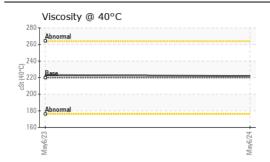
There is no indication of any contamination in the oil.

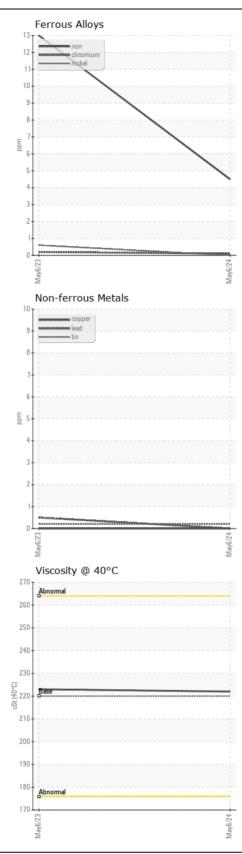
## FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0922272	WC0809296	
Sample Date		Client Info		06 May 2024	06 May 2023	
Machine Age	hrs	Client Info		8656	0	
Oil Age	hrs	Client Info		1000	0	
Filter Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Changed	Changed	
Filter Changed		Client Info		Changed	Changed	
Sample Status				NORMAL	ATTENTION	
			400	A	10	
Iron	ppm	ASTM D5185m	>400	4	13	
Chromium	ppm	ASTM D5185m	>10	<1	<1	
Nickel	ppm	ASTM D5185m	>10	0	<1	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m	05	0	0	
Aluminum	ppm	ASTM D5185m	>25	0	0	
Lead	ppm	ASTM D5185m	>50	0	<1	
Copper	ppm	ASTM D5185m	>200	0	0	
Tin	ppm	ASTM D5185m	>10	<1	<1	
Vanadium	ppm	ASTM D5185m	NONE	0	0	
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Silicon	ppm	ASTM D5185m	>50	<1	<1	
Potassium	ppm	ASTM D5185m	>20	<1	2	
Water		WC Method	>0.2	NEG	NEG	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	SOLID	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
Sodium	ppm	ASTM D5185m		0	<1	
Boron	ppm	ASTM D5185m	50	8	1	
Barium	ppm	ASTM D5185m	15	<1	0	
Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m	15	<1 0	0	
	ppm ppm ppm					
Molybdenum	ppm ppm	ASTM D5185m		0	0	
Molybdenum Manganese	ppm	ASTM D5185m ASTM D5185m	15	0 <1	0 <1	
Molybdenum Manganese Magnesium	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	15 50	0 <1 0	0 <1 0	
Molybdenum Manganese Magnesium Calcium	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	15 50 50	0 <1 0 5	0 <1 0 20	  
Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	15 50 50 350	0 <1 0 5 400	0 <1 0 20 205	   

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