

## Machine Id **2422** Component **Diesel Engine** Fluid **ROYAL PURPLE MOTOR OIL 15W40 (--- QTS)**

RECOMMENDATION
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No corrective action is recommended at this time. Resample at the next service interval to monitor.

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The copper level is abnormal. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core). All other component wear rates are normal.

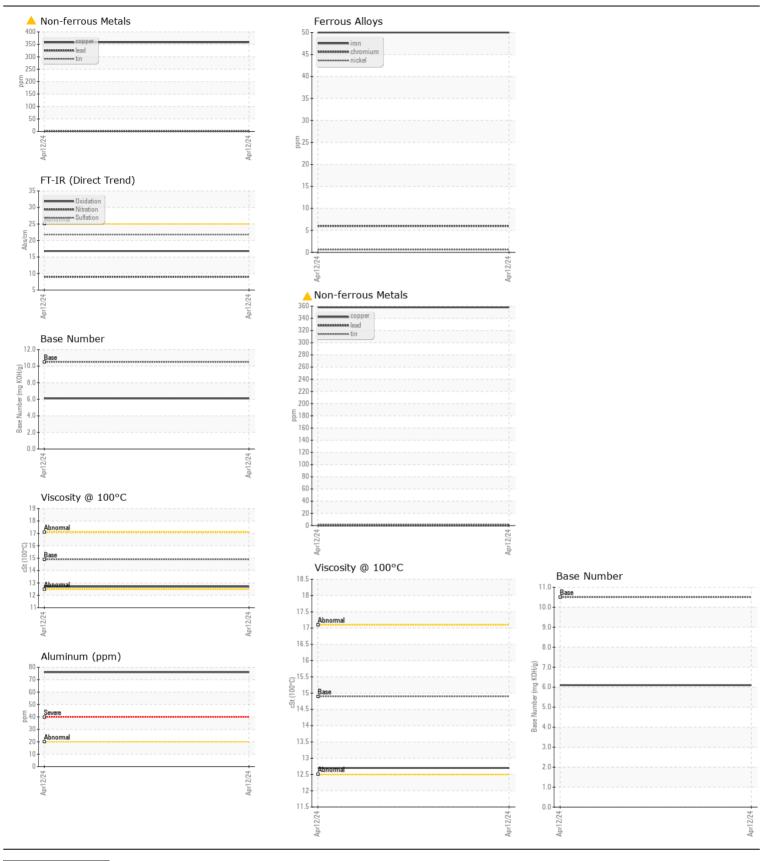
## CONTAMINATION

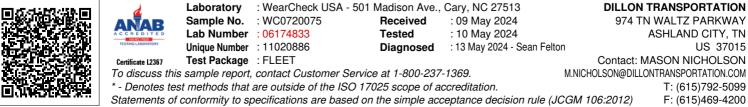
Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

Test	UOM	Method	Limit/Abn	Cı	urrent	History1	History2
Sample Number		Client Info		W	C0720075		
Sample Date		Client Info		12	Apr 2024		
Machine Age	mls	Client Info		76	6707		
Oil Age	mls	Client Info		50	000		
Filter Age	mls	Client Info		50	000		
Oil Changed		Client Info		No	t Changd		
Filter Changed		Client Info		CI	nanged		
Sample Status				AE	NORMAL		
Iron	ppm	ASTM D5185m	>100		50		
Chromium	ppm	ASTM D5185m	>20		6		
Nickel	ppm	ASTM D5185m	>4		<1		
Titanium	ppm	ASTM D5185m			<1		
Silver	ppm	ASTM D5185m	>3		<1		
Aluminum	ppm	ASTM D5185m	>20		76		
Lead	ppm	ASTM D5185m	>40		0		
Copper	ppm	ASTM D5185m	>330		358		
Tin	ppm	ASTM D5185m	>15		2		
Vanadium	ppm	ASTM D5185m			<1		
White Metal	scalar	*Visual	NONE		NONE		
Yellow Metal	scalar	*Visual	NONE		NONE		
Cilliner		ASTM D5185m	05		•		
Silicon Potassium	ppm		>25		8		
	ppm	ASTM D5185m WC Method	>20		157		
Fuel			>5		<1.0		
Water		WC Method	>0.2		NEG		
Glycol	%	WC Method	0		NEG 0.6		
Soot % Nitration	% Abs/cm	*ASTM D7844 *ASTM D7624	>3 >20		0.6 9.0		
Sulfation	Abs/cm Abs/.1mm	*ASTM D7624	>20		9.0 21.8		
Silt		*Visual	NONE		21.0 NONE		
	scalar	*Visual	NONE		NONE		
Debris	scalar						
Sand/Dirt	scalar	*Visual *Visual	NONE		NONE NORML		
Appearance Odor	scalar		NORML		NORML		
Emulsified Water	scalar scalar	*Visual *Visual	>0.2		NEG		
	Scalal	VISUAI	>0.2				
Sodium	ppm	ASTM D5185m			2		
Boron	ppm	ASTM D5185m	0		1		
Barium	ppm	ASTM D5185m	0		0		
Molybdenum	ppm	ASTM D5185m	100		7		
Manganese	ppm	ASTM D5185m			1		
Magnesium	ppm	ASTM D5185m	60		86		
Calcium	ppm	ASTM D5185m	3050		2413		
Phosphorus	ppm	ASTM D5185m	1050		911		
Zinc	ppm	ASTM D5185m	1200		1084		
Sulfur	ppm	ASTM D5185m	12500		2891		
Oxidation	Abs/.1mm	*ASTM D7414	>25		16.8		
Base Number (BN)	mg KOH/g	ASTM D2896	10.5		6.1		
Visc @ 100°C	cSt	ASTM D445	14.9		12.7		

## FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.





Contact/Location: MASON NICHOLSON - DILASH Page 2 of 2