

Machine Id **2426** Component **Diesel Engine** Fluid **ROYAL PURPLE MOTOR OIL 15W40 (--- QTS)**

RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

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The copper level is abnormal. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core). All other component wear rates are normal.

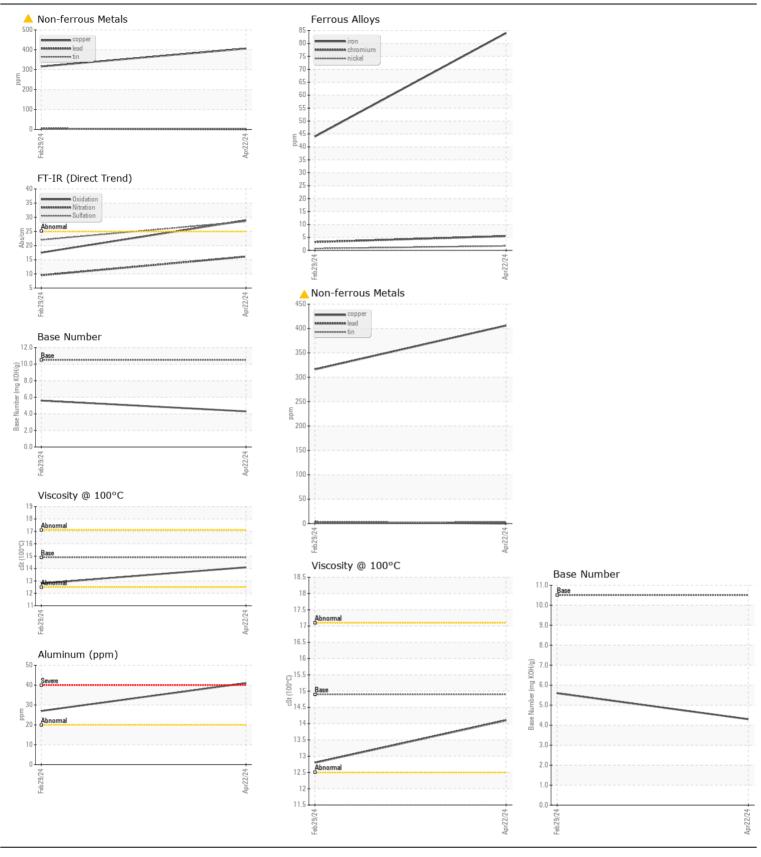
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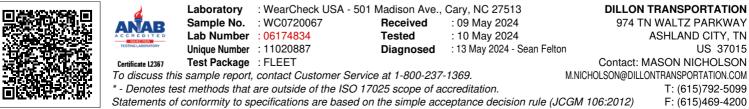
Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

-	Test	UOM	Method	Limit/Abn	Current	History1	History2
S	Sample Number		Client Info		WC0720067	WC0720079	
9	Sample Date		Client Info		22 Apr 2024	29 Feb 2024	
	Machine Age	mls	Client Info		123339	72205	
	Oil Age	mls	Client Info		100000	52205	
	Filter Age	mls	Client Info		50000	47205	
	Oil Changed		Client Info		Changed	Not Changd	
	Filter Changed		Client Info		Changed	Changed	
	Sample Status				ABNORMAL	NORMAL	
I	Iron	ppm	ASTM D5185m	>100	84	44	
(Chromium	ppm	ASTM D5185m	>20	6	3	
1	Nickel	ppm	ASTM D5185m	>4	2	<1	
-	Titanium	ppm	ASTM D5185m		<1	<1	
9	Silver	ppm	ASTM D5185m	>3	<1	0	
1	Aluminum	ppm	ASTM D5185m	>20	41	27	
l	Lead	ppm	ASTM D5185m	>40	0	3	
(Copper	ppm	ASTM D5185m	>330	406	316	
-	Tin	ppm	ASTM D5185m	>15	3	1	
١	Vanadium	ppm	ASTM D5185m		<1	0	
١	White Metal	scalar	*Visual	NONE	NONE	NONE	
`	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Silicon	ppm	ASTM D5185m	>25	10	6	
	Potassium	ppm	ASTM D5185m	>20	94	59	
	Fuel		WC Method	>5	<1.0	<1.0	
	Water		WC Method	>0.2	NEG	NEG	
	Glycol		WC Method		NEG	NEG	
	Soot %	%	*ASTM D7844	>3	1.4	0.7	
1	Nitration	Abs/cm	*ASTM D7624	>20	16.1	9.5	
	Sulfation	Abs/.1mm	*ASTM D7415	>30	28.5	22.0	
ę	Silt	scalar	*Visual	NONE	NONE	NONE	
[Debris	scalar	*Visual	NONE	NONE	NONE	
ę	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
(Odor	scalar	*Visual	NORML	NORML	NORML	
E	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
c	Sodium	ppm	ASTM D5185m		3	3	
	Boron	ppm	ASTM D5185m	0	0	<1	
	Barium	ppm	ASTM D5185m	0	0	0	
	Molybdenum	ppm	ASTM D5185m	100	9	7	
	Manganese		ASTM D5185m	100	2	1	
	Magnesium	ppm ppm	ASTM D5185m	60	102	104	
	Calcium	ppm	ASTM D5185m	3050	2605	2538	
	Phosphorus		ASTM D5185m	1050	977	935	
	Zinc	ppm	ASTM D5185m	1200	977 1161	1123	
	Sulfur	ppm ppm	ASTM D5185m	12500	2876	2844	
	Oxidation		*ASTM D5185111 *ASTM D7414	>25	2876	17.5	
	Base Number (BN)	Abs/.1mm	ASTM D7414 ASTM D2896	>25	4.3	5.6	
	Visc @ 100°C	mg KOH/g		10.5		12.8	
	visc @ 100°C	cSt	ASTM D445	14.9	14.1	12.0	

FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.





Contact/Location: MASON NICHOLSON - DILASH Page 2 of 2