

[INGALLS] **GROVE RT880E 234653**

Diesel Engine

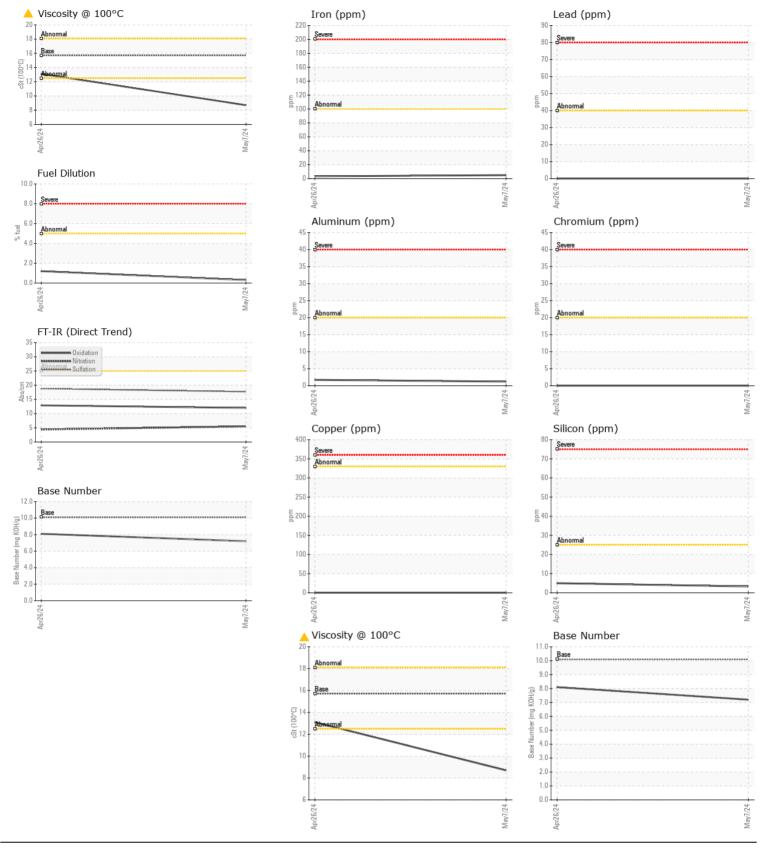
SHELL ROTELLA I 15W40 (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
MAKING OIL	Sample Number		Client Info		VCP438533	VCP438534	
	Sample Date		Client Info		07 May 2024	26 Apr 2024	
	Machine Age	hrs	Client Info		, 7111	0	
	Oil Age	hrs	Client Info		0	0	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		N/A	N/A	
	Filter Changed		Client Info		N/A	N/A	
	Sample Status				ABNORMAL	NORMAL	
WEAR	Iron	ppm	ASTM D5185m	>100	5	3	
	Chromium	ppm	ASTM D5185m	>20	0	0	
All component wear rates are normal.	Nickel	ppm	ASTM D5185m	>4	0	0	
	Titanium	ppm	ASTM D5185m		0	<1	
	Silver	ppm	ASTM D5185m	>3	0	0	
	Aluminum	ppm	ASTM D5185m	>20	1	2	
	Lead	ppm	ASTM D5185m	>40	0	0	
	Copper	ppm	ASTM D5185m	>330	<1	<1	
	Tin	ppm	ASTM D5185m	>15	0	0	
	Vanadium	ppm	ASTM D5185m		0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	3	5	
	Potassium	ppm	ASTM D5185m		1	2	
Tests indicate that there is no fuel present in the oil. There is no indication of any contamination in the oil.	Fuel	%	ASTM D3524		0.3	1.2	
	Water	, -	WC Method		NEG	NEG	
	Glycol		WC Method		NEG	NEG	
	Soot %	%	*ASTM D7844	>3	0.1	0.1	
	Nitration	Abs/cm	*ASTM D7624	>20	5.5	4.4	
	Sulfation	Abs/.1mm	*ASTM D7415	>30	17.7	18.8	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1	<1	
	Boron	ppm	ASTM D5185m	316	375	463	
The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil.	Barium	ppm	ASTM D5185m		0	0	
	Molybdenum	ppm	ASTM D5185m		66	77	
	Manganese	ppm	ASTM D5185m		<1	<1	
	Magnesium	ppm	ASTM D5185m	24	310	403	
	Calcium	ppm	ASTM D5185m		1131	1438	
	Phosphorus	ppm	ASTM D5185m		848	1031	
	Zinc	ppm	ASTM D5185m	1160	977	1281	
	Sulfur	ppm	ASTM D5185m		2916	3860	
	Oxidation	Abs/.1mm	*ASTM D7414		12.0	12.9	
	Base Number (BN)				7.2	8.1	
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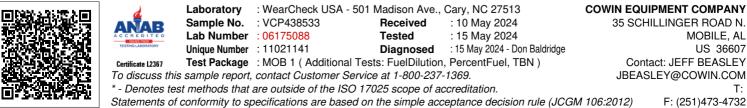
Visc @ 100°C cSt

13.1

8.7

ASTM D445 15.7





Contact/Location: JEFF BEASLEY - VOLVO8527

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