



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id  
**PELLET MILL**  
Component  
**Bearing**  
Fluid  
**PM 220 (--- GAL)**

**RECOMMENDATION**

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PE0001495	---	---
Sample Date		Client Info		09 May 2024	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		N/A	---	---
Filter Changed		Client Info		N/A	---	---
Sample Status				ABNORMAL	---	---

**WEAR**

All component wear rates are normal.

PQ		ASTM D8184		31	---	---
Iron	ppm	ASTM D5185m	>200	3	---	---
Chromium	ppm	ASTM D5185m	>5	<1	---	---
Nickel	ppm	ASTM D5185m	>5	0	---	---
Titanium	ppm	ASTM D5185m	>5	2	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>25	2	---	---
Lead	ppm	ASTM D5185m	>50	0	---	---
Copper	ppm	ASTM D5185m	>150	<1	---	---
Tin	ppm	ASTM D5185m	>10	<1	---	---
Vanadium	ppm	ASTM D5185m		<1	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

**CONTAMINATION**

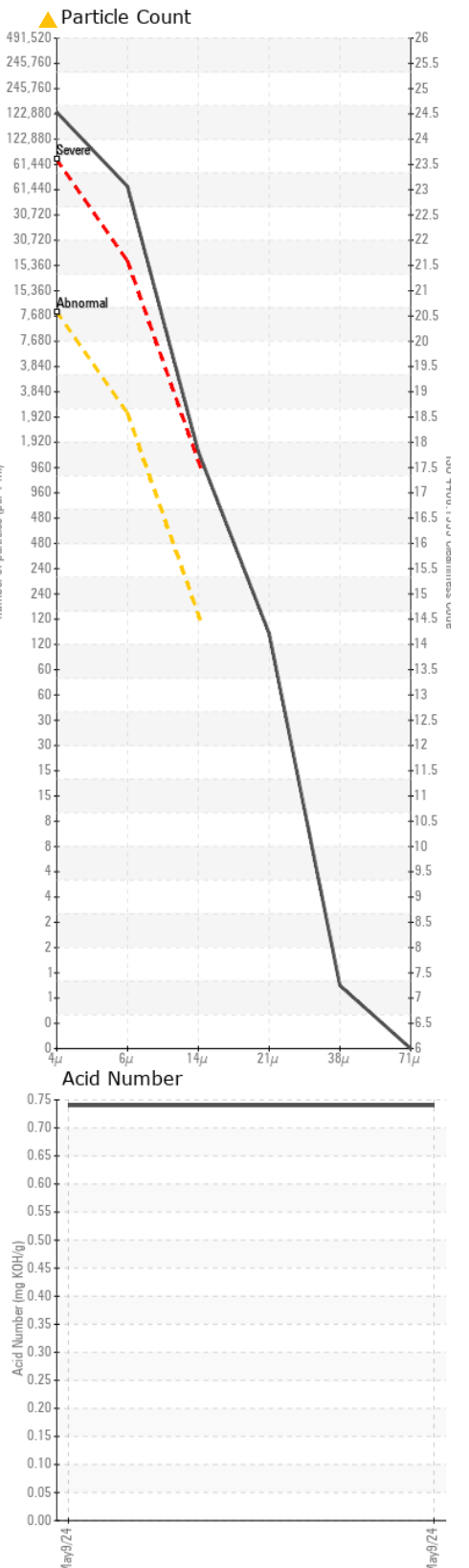
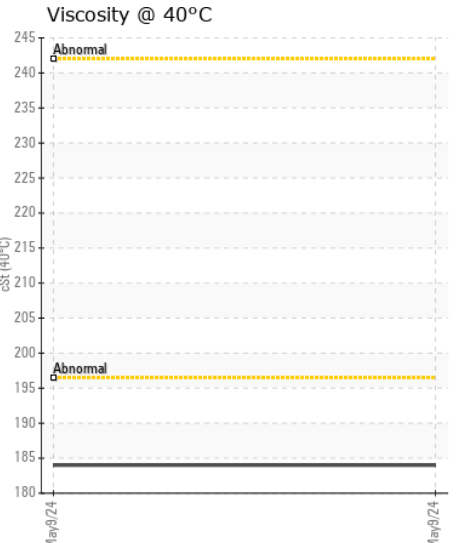
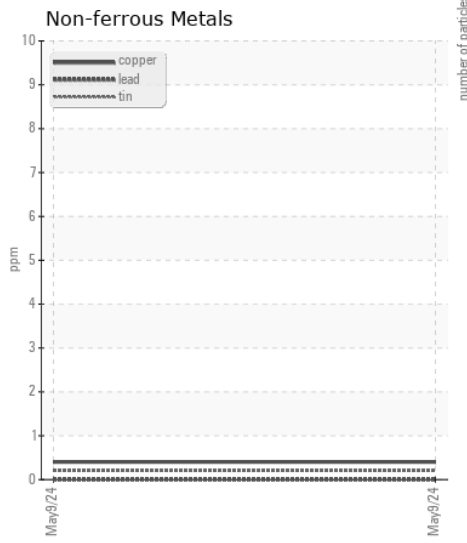
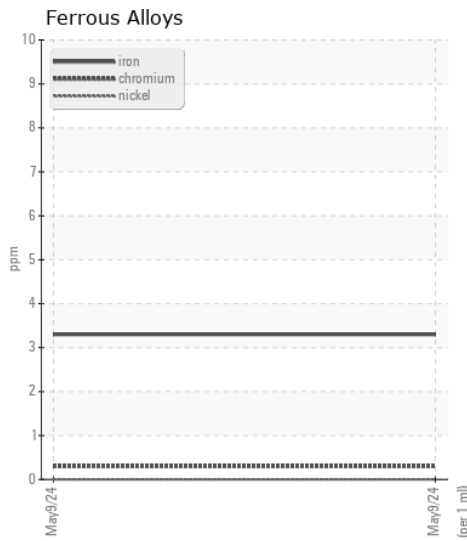
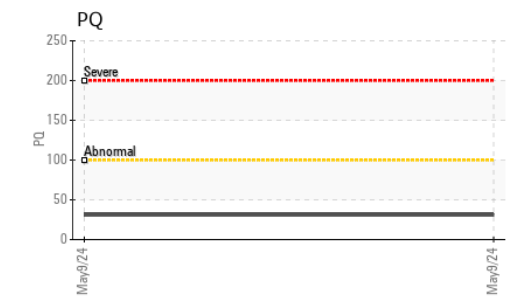
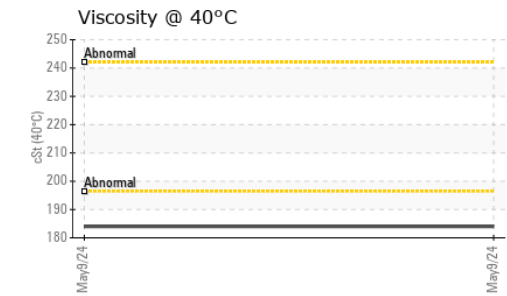
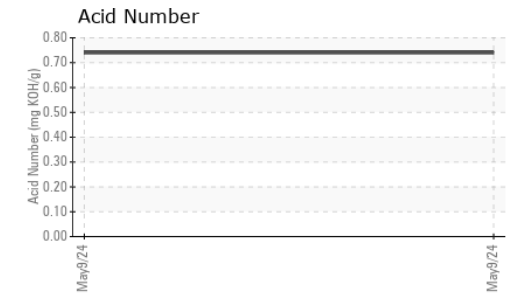
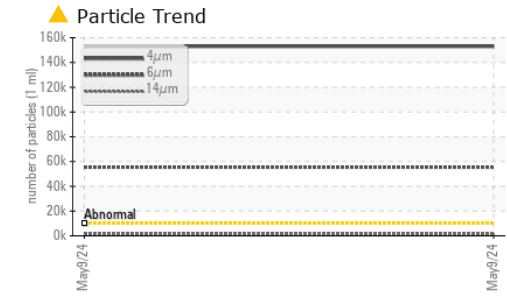
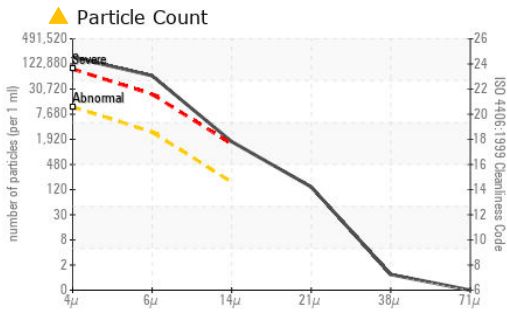
There is a high amount of particulates present in the oil.

Silicon	ppm	ASTM D5185m	>25	20	---	---
Potassium	ppm	ASTM D5185m	>20	1	---	---
Water		WC Method	>0.1	NEG	---	---
Particles >4µm		ASTM D7647	>10000	▲ 153011	---	---
Particles >6µm		ASTM D7647	>2500	▲ 55458	---	---
Particles >14µm		ASTM D7647	>160	▲ 1480	---	---
Particles >21µm		ASTM D7647	>40	▲ 123	---	---
Particles >38µm		ASTM D7647	>10	1	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>20/18/14	▲ 24/23/18	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---

**FLUID CONDITION**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		0	---	---
Boron	ppm	ASTM D5185m		4	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		1	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m		16	---	---
Calcium	ppm	ASTM D5185m		185	---	---
Phosphorus	ppm	ASTM D5185m		876	---	---
Zinc	ppm	ASTM D5185m		1089	---	---
Sulfur	ppm	ASTM D5185m		3425	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045		0.74	---	---
Visc @ 40°C	cSt	ASTM D445		184	---	---



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PE0001495 **Received** : 10 May 2024  
**Lab Number** : 06175342 **Tested** : 13 May 2024  
**Unique Number** : 11021395 **Diagnosed** : 15 May 2024 - Don Baldrige  
**Test Package** : PLANT ( Additional Tests: ICP, KV40, PQ, PrtCount, SCREEN )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

**MANKE LUMBER**  
 1717 MARINE VIEW DR  
 TACOMA, WA  
 US 98422  
 Contact: CHUCK KEGG  
 chuckk@mankelumber.com  
 T: (360)426-0411  
 F: