

Machine Id VACPUMP-026 (S/N UN057368) Component Vacuum Pump Fluid

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
No corrective action is recommended at this time. Resample at the next service interval to monitor.	Sample Number		Client Info		WC0898948	WC0877107	
	Sample Date		Client Info		11 May 2024	23 Jan 2024	
	Machine Age	mths	Client Info		0	0	
	Oil Age	mths	Client Info		0	3	
	Filter Age	mths	Client Info		0	0	
	Oil Changed		Client Info		Changed	Changed	
	Filter Changed		Client Info		N/A	N/A	
	Sample Status				ABNORMAL	NORMAL	
WEAR	Iron	ppm	ASTM D5185m	>20	0	0	
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>20	0	0	
	Nickel	ppm	ASTM D5185m	>20	0	0	
	Titanium	ppm	ASTM D5185m		0	0	
	Silver	ppm	ASTM D5185m		0	0	
	Aluminum	ppm	ASTM D5185m	>20	1	2	
	Lead	ppm	ASTM D5185m	>20	0	0	
	Copper	ppm	ASTM D5185m	>20	<1	3	
	Tin	ppm	ASTM D5185m	>20	0	<1	
	Vanadium	ppm	ASTM D5185m		0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Silicon	ppm	ASTM D5185m	>15	4 21	13	
Elemental level of silicon (Si) above normal indicating ingress of dirt/seal material.	Potassium	ppm	ASTM D5185m	>20	<1	<1	
	Water		WC Method	>.1	NEG	NEG	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	LIGHT	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>.1	NEG	NEG	
	Sodium	ppm	ASTM D5185m		5	5	
The AN level is at the top-end of the recommended limit. The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185m		0	0	
	Barium	ppm	ASTM D5185m		2	0	
		1-1-1-1			-	-	
	Molybdenum	ppm	ASTM D5185m		0	0	

Magnesium

Phosphorus

Acid Number (AN)

Visc @ 40°C

Calcium

Zinc

Sulfur

ASTM D5185m

ASTM D5185m

ASTM D5185m

ASTM D5185m

ASTM D5185m

ASTM D445 35.0

mg KOH/g ASTM D8045

ppm

ppm

ppm

ppm

ppm

cSt

Contact/Location: Spencer Reedy - PRIJES

<1

3

18

1

135

1.00 44.9

<1

0

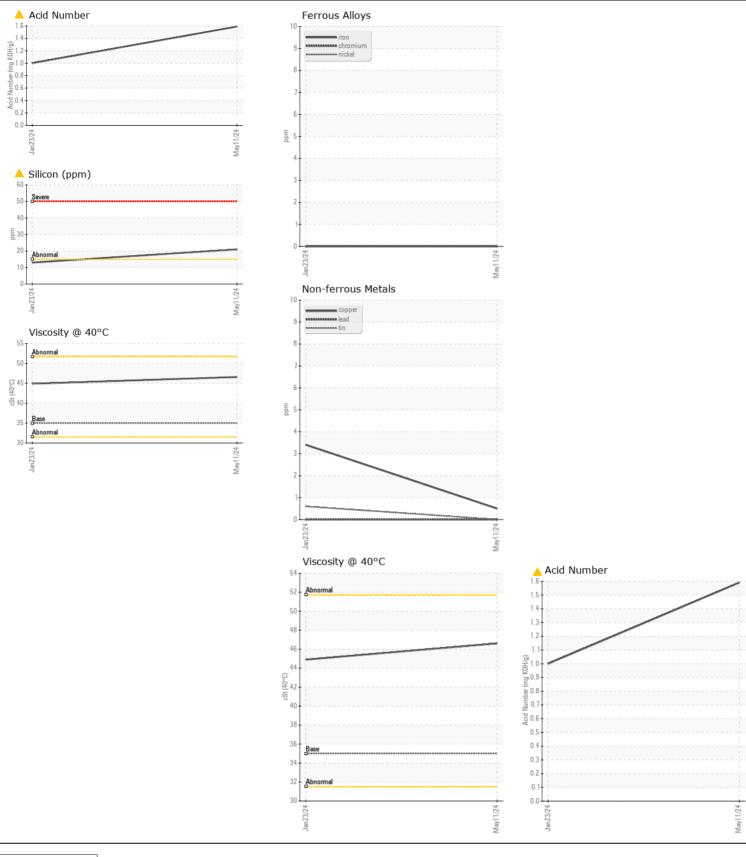
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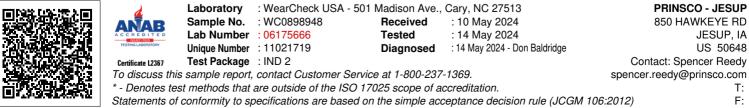
8

136

46.6

1.59





Contact/Location: Spencer Reedy - PRIJES Page 2 of 2