

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL



[US GYPSUM] Machine Id LIEBHERR L566 071890-1758 Component Splitter Box

GEAR OIL SAE 80W90 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

CONTAMINATION

There is no indication of any contamination in the oil.

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Toet	м	Method	Limit/Abn	Current	History1	History?
Sample Number	UOIVI	Client Info	LIIII(ADII			T IIStOT yZ
Sample Number		Client Info		22 Apr 2024		
Machine Age	hre	Client Info		3662		
	hre	Client Info		1500		
Eiltor Ago	hre	Client Info		0		
	1115	Client Info		U Changed		
Cill Changed		Client Info		Changed		
Sample Statue		Client into				
Iron	ppm	ASTM D5185m	>100	25		
Chromium	ppm	ASTM D5185m	>5	<1		
Nickel	ppm	ASTM D5185m	>5	2		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>20	2		
Lead	ppm	ASTM D5185m	>30	<1		
Copper	ppm	ASTM D5185m	>20	6		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		<1		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
0'''				•		
Silicon	ppm	ASTM D5185m	>30	3		
Potassium	ppm	ASTM D5185m	>20			
Water	eeelex	*) (issuel	>0.1	NEG		
Silt	scalar	*Visual	NONE	NONE		
Debits Sand/Dirt	Scalar	*\/iouol	NONE	NONE		
	Scalar	*\/ieuel	NODMI	NOR		
Appearance	Scalar	*\/iouol				
Emulcified Water	scalar	*Visual		NEG		
	Scala		>0.1			
Sodium	ppm	ASTM D5185m	>170	0		
Boron	ppm	ASTM D5185m	400	335		
Barium	ppm	ASTM D5185m	200	2		
Molybdenum	ppm	ASTM D5185m	12	17		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m	12	50		
Calcium	ppm	ASTM D5185m	150	129		
Phosphorus	ppm	ASTM D5185m	1650	1927		
Zinc	ppm	ASTM D5185m	125	93		
Sulfur	ppm	ASTM D5185m	22500	22765		

Contact/Location: Keith Frischenmeyer - LIEBHERRTX

128

Visc @ 40°C

cSt

ASTM D445 143







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Page 2 of 2