



OIL ANALYSIS REPORT

| | |
|-----------------|----------|
| WEAR | NORMAL |
| CONTAMINATION | ABNORMAL |
| FLUID CONDITION | NORMAL |

Machine Id
DEHYDRATED OIL TOTE 10 - HF 46

Component
New (Unused) Oil
Fluid
{not provided} (--- GAL)

RECOMMENDATION

This is a baseline read-out on the submitted sample.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|----------------|-----|-------------|-----------|-------------|----------|----------|
| Sample Number | | Client Info | | WC0905599 | --- | --- |
| Sample Date | | Client Info | | 07 Apr 2024 | --- | --- |
| Machine Age | hrs | Client Info | | 0 | --- | --- |
| Oil Age | hrs | Client Info | | 0 | --- | --- |
| Filter Age | hrs | Client Info | | 0 | --- | --- |
| Oil Changed | | Client Info | | N/A | --- | --- |
| Filter Changed | | Client Info | | N/A | --- | --- |
| Sample Status | | | | ABNORMAL | --- | --- |

WEAR

| | | | | | | |
|--------------|--------|-------------|------|------|-----|-----|
| Iron | ppm | ASTM D5185m | >5 | 0 | --- | --- |
| Chromium | ppm | ASTM D5185m | >5 | 0 | --- | --- |
| Nickel | ppm | ASTM D5185m | >5 | 0 | --- | --- |
| Titanium | ppm | ASTM D5185m | | <1 | --- | --- |
| Silver | ppm | ASTM D5185m | >5 | 0 | --- | --- |
| Aluminum | ppm | ASTM D5185m | >5 | 0 | --- | --- |
| Lead | ppm | ASTM D5185m | >5 | 0 | --- | --- |
| Copper | ppm | ASTM D5185m | >5 | <1 | --- | --- |
| Tin | ppm | ASTM D5185m | >5 | 0 | --- | --- |
| Vanadium | ppm | ASTM D5185m | | 0 | --- | --- |
| White Metal | scalar | *Visual | NONE | NONE | --- | --- |
| Yellow Metal | scalar | *Visual | NONE | NONE | --- | --- |

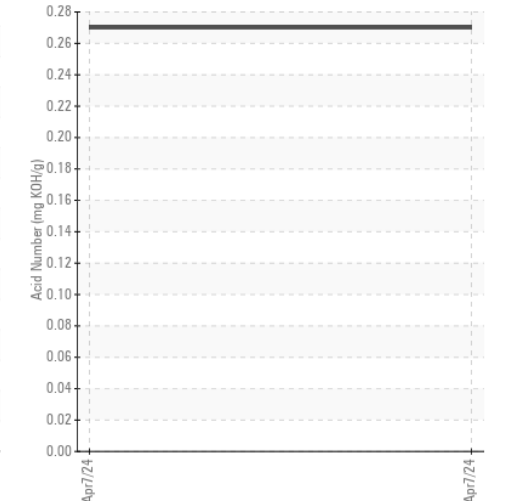
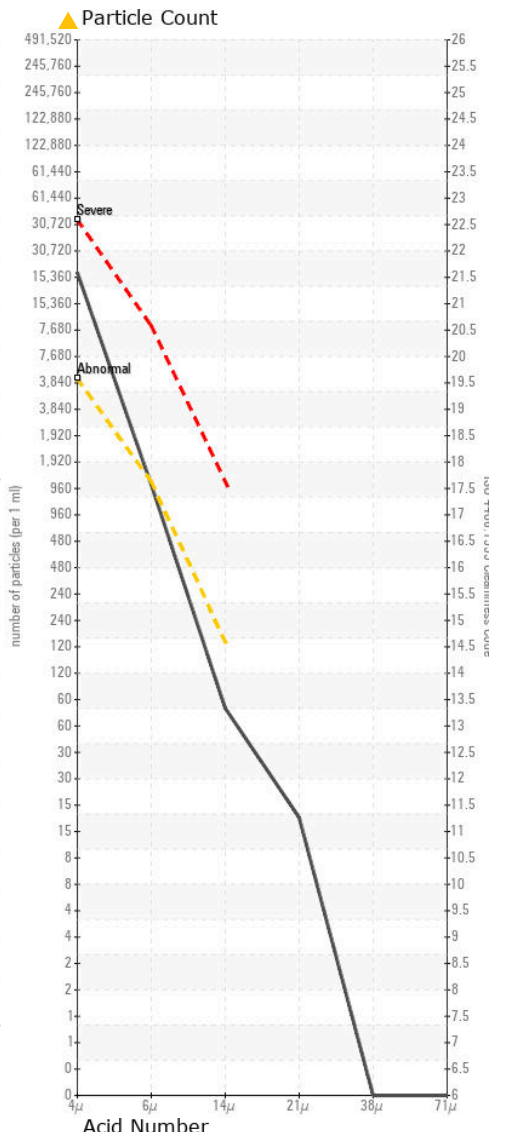
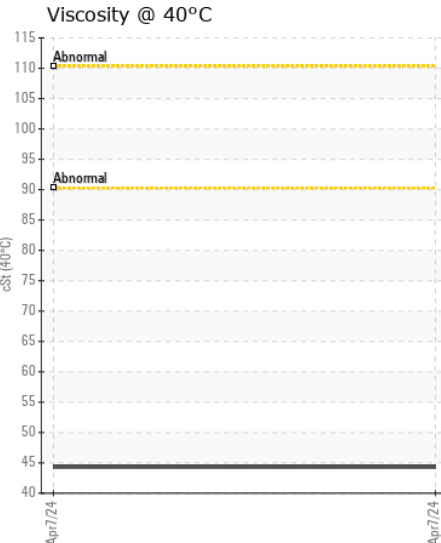
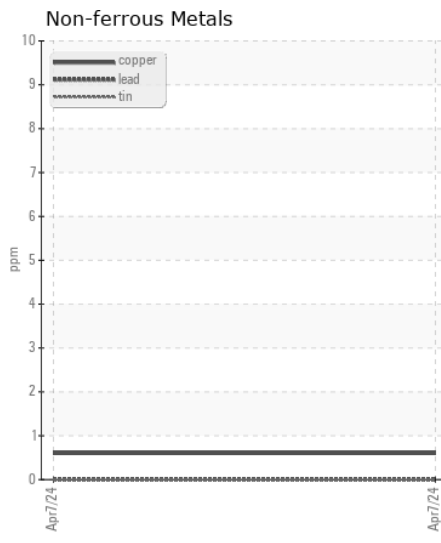
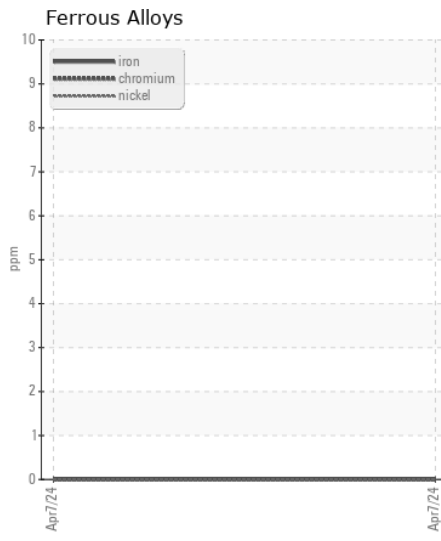
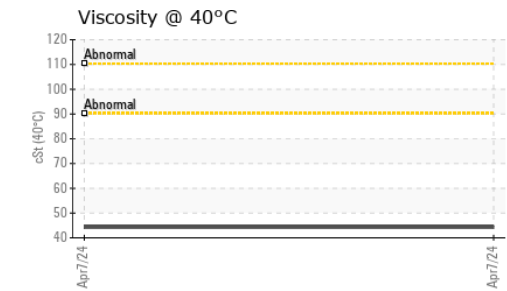
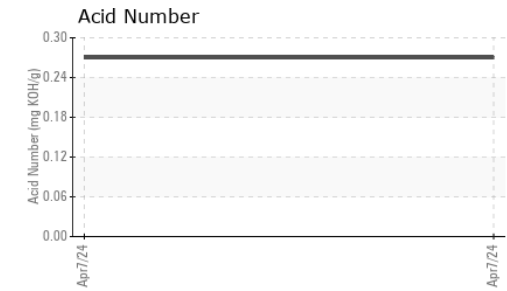
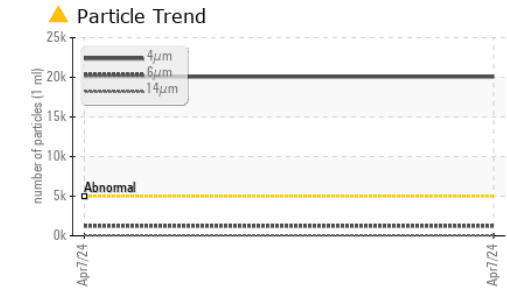
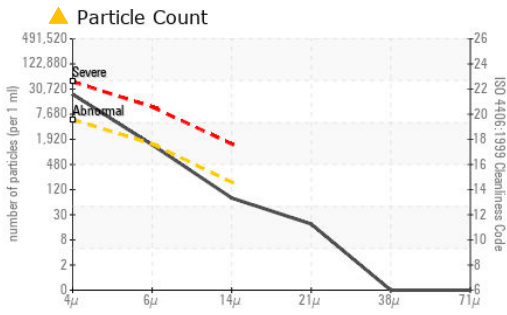
CONTAMINATION

There is a high amount of silt (particulates < 6 microns in size) present in the oil.

| | | | | | | |
|------------------|--------|--------------|-----------|------------|-----|-----|
| Silicon | ppm | ASTM D5185m | >15 | <1 | --- | --- |
| Potassium | ppm | ASTM D5185m | >20 | <1 | --- | --- |
| Water | % | ASTM D6304 | | NEG | --- | --- |
| Particles >4µm | | ASTM D7647 | >5000 | ▲ 20067 | --- | --- |
| Particles >6µm | | ASTM D7647 | >1300 | 1248 | --- | --- |
| Particles >14µm | | ASTM D7647 | >160 | 67 | --- | --- |
| Particles >21µm | | ASTM D7647 | >40 | 16 | --- | --- |
| Particles >38µm | | ASTM D7647 | >10 | 0 | --- | --- |
| Particles >71µm | | ASTM D7647 | >3 | 0 | --- | --- |
| Oil Cleanliness | | ISO 4406 (c) | >19/17/14 | ▲ 22/17/13 | --- | --- |
| Silt | scalar | *Visual | NONE | NONE | --- | --- |
| Debris | scalar | *Visual | NONE | NONE | --- | --- |
| Sand/Dirt | scalar | *Visual | NONE | NONE | --- | --- |
| Appearance | scalar | *Visual | NORML | NORML | --- | --- |
| Odor | scalar | *Visual | NORML | NORML | --- | --- |
| Emulsified Water | scalar | *Visual | | NEG | --- | --- |

FLUID CONDITION

| | | | | | | |
|----------------------|----------|-------------|--|------|-----|-----|
| Sodium | ppm | ASTM D5185m | | 2 | --- | --- |
| Boron | ppm | ASTM D5185m | | 0 | --- | --- |
| Barium | ppm | ASTM D5185m | | <1 | --- | --- |
| Molybdenum | ppm | ASTM D5185m | | 0 | --- | --- |
| Manganese | ppm | ASTM D5185m | | 0 | --- | --- |
| Magnesium | ppm | ASTM D5185m | | 0 | --- | --- |
| Calcium | ppm | ASTM D5185m | | 44 | --- | --- |
| Phosphorus | ppm | ASTM D5185m | | 234 | --- | --- |
| Zinc | ppm | ASTM D5185m | | 274 | --- | --- |
| Sulfur | ppm | ASTM D5185m | | 819 | --- | --- |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | 0.27 | --- | --- |
| Visc @ 40°C | cSt | ASTM D445 | | 44.3 | --- | --- |
| Visc @ 100°C | cSt | ASTM D445 | | 7.13 | --- | --- |
| Viscosity Index (VI) | Scale | ASTM D2270 | | 121 | --- | --- |



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0905599 **Received** : 10 May 2024
Lab Number : 06175990 **Tested** : 16 May 2024
Unique Number : 11022043 **Diagnosed** : 16 May 2024 - Jonathan Hester
Test Package : IND 2 (Additional Tests: FT-IR, ICP-NewOil, KF, KV100, PrtCount, VI)

ALLVAC SAF CONDITIONING
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 US 28110
 Contact: LENNY LILES
 lenny.liles@atimetals.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: