



OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>

Machine Id  
**AC-3 (S/N 13589)**  
 Component  
**Compressor**  
 Fluid  
**INGERSOLL-RAND TURBOBLEND 46 (55 GAL)**

**RECOMMENDATION**

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>CCSI2015018</b>	CCSI2009550	CCSI2009383
Sample Date		Client Info		<b>30 Apr 2024</b>	20 Jan 2020	19 Sep 2019
Machine Age	hrs	Client Info		<b>81199</b>	0	48132
Oil Age	hrs	Client Info		<b>0</b>	0	0
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>Not Changd</b>	Not Changd	N/A
Filter Changed		Client Info		<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	SEVERE	NORMAL

**WEAR**

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	<b>0</b>	<1	<1
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	0	0
Lead	ppm	ASTM D5185m	>25	<b>2</b>	<1	<1
Copper	ppm	ASTM D5185m	>50	<b>0</b>	<1	<1
Tin	ppm	ASTM D5185m	>15	<b>0</b>	▲ 12	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

**CONTAMINATION**

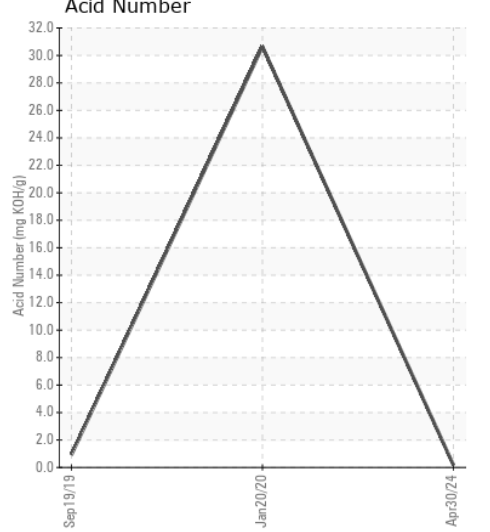
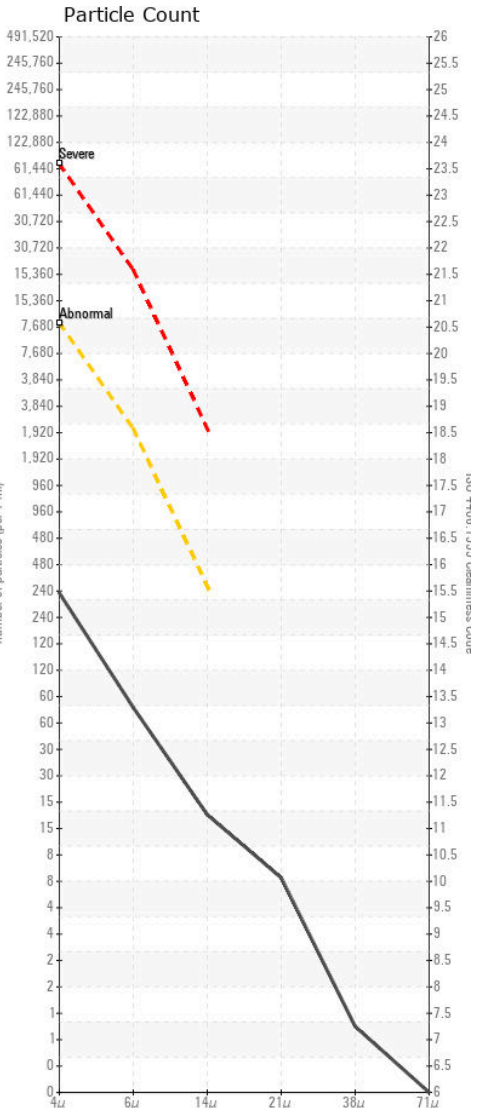
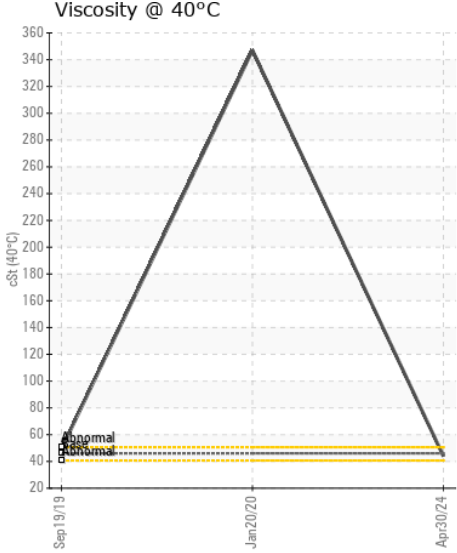
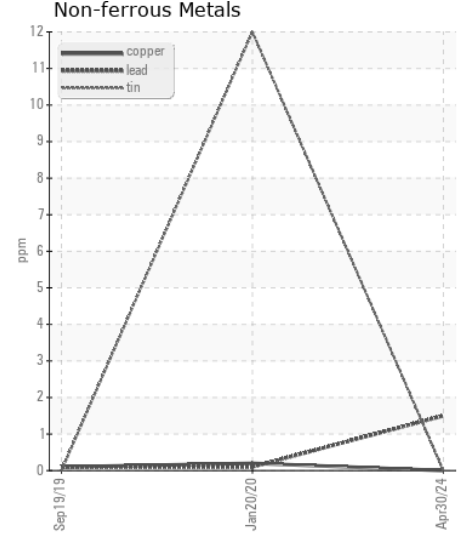
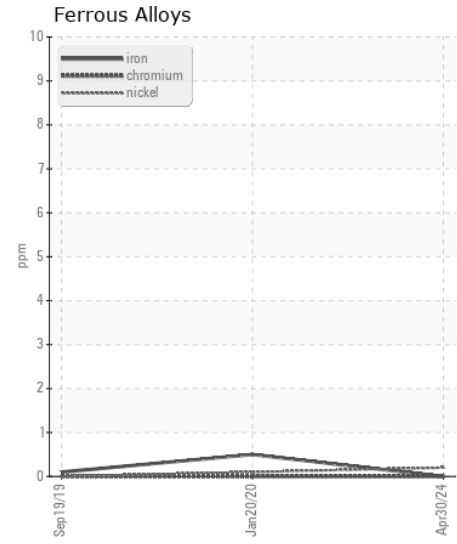
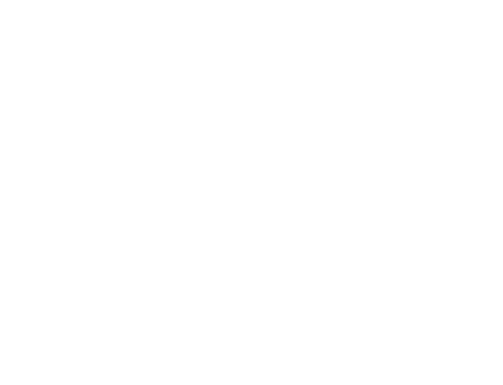
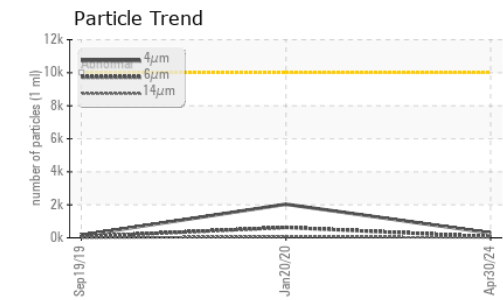
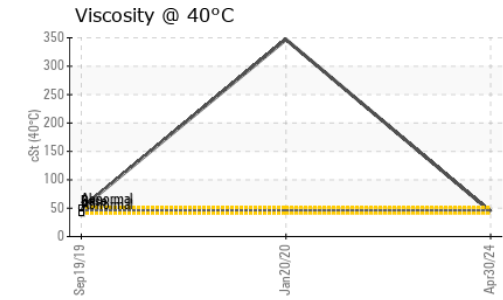
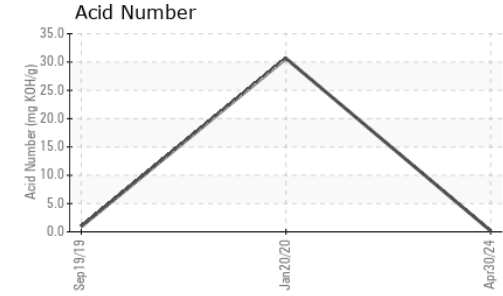
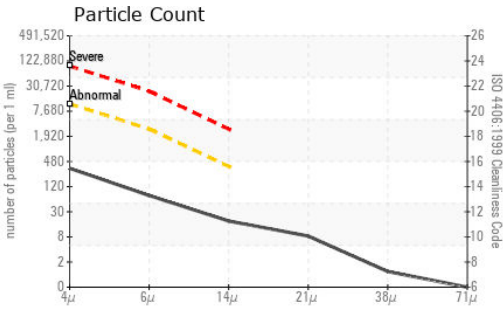
There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

Silicon	ppm	ASTM D5185m	>25	<b>&lt;1</b>	1	<1
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	<1	0
Water		WC Method	>0.1	<b>NEG</b>	NEG	NEG
Particles >4µm		ASTM D7647	>10000	<b>291</b>	2034	151
Particles >6µm		ASTM D7647	>2500	<b>65</b>	628	65
Particles >14µm		ASTM D7647	>320	<b>16</b>	61	10
Particles >21µm		ASTM D7647	>80	<b>7</b>	18	2
Particles >38µm		ASTM D7647	>20	<b>1</b>	0	0
Particles >71µm		ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	<b>15/13/11</b>	18/16/13	14/13/10
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	VLITE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	NEG

**FLUID CONDITION**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	4	0
Boron	ppm	ASTM D5185m		<b>0</b>	<1	<1
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>0</b>	<1	0
Calcium	ppm	ASTM D5185m		<b>3</b>	1	3
Phosphorus	ppm	ASTM D5185m		<b>14</b>	25	18
Zinc	ppm	ASTM D5185m		<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m		<b>29</b>	24	25
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.18</b>	▲ 30.64	0.929
Visc @ 40°C	cSt	ASTM D445	46	<b>44.0</b>	▲ 347	49.3



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : CCSI2015018 **Received** : 10 May 2024  
**Lab Number** : 06176077 **Tested** : 14 May 2024  
**Unique Number** : 11022130 **Diagnosed** : 14 May 2024 - Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**OWENS-BROCKWAY GLASS**  
 11133 EASTMAN PARK DR  
 WINDSOR, CT  
 US 80550  
 Contact: JOE LYNN

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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