

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

## Machine Id AC-4 (S/N 13896) Compressor Fluid INGERSOLL-RAND TURBOBLEND 46 (65 GAL)

RECOMMENDATION
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Resample at the next service interval to monitor.

## WEAR

All component wear rates are normal.

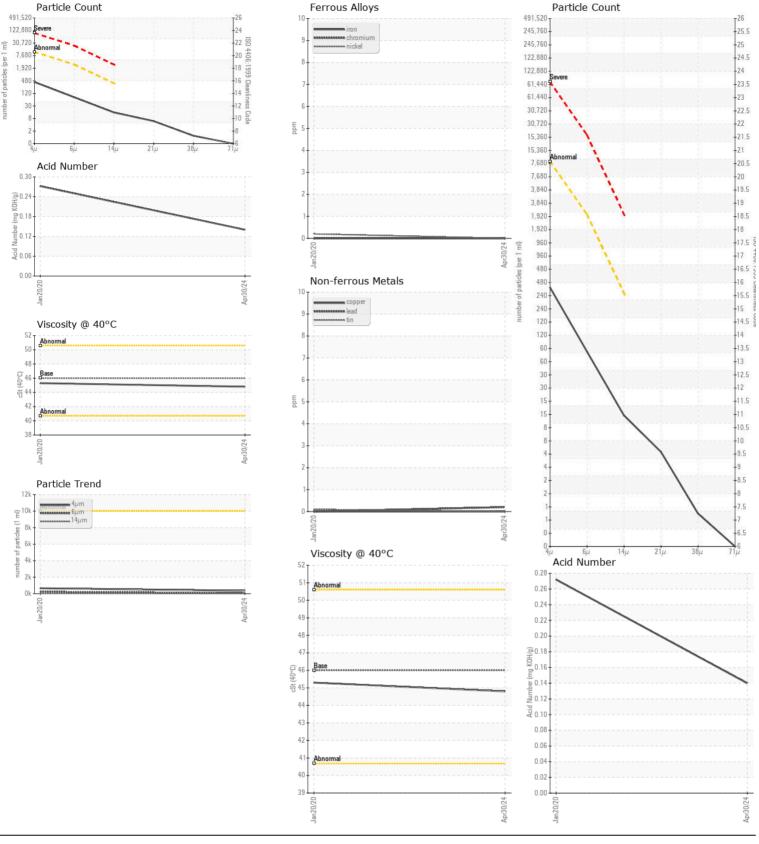
## CONTAMINATION

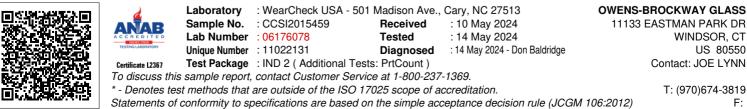
There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		CCSI2015459	CCSI2009102	
Sample Date		Client Info		30 Apr 2024	20 Jan 2020	
Machine Age	hrs	Client Info		64449	0	
Oil Age	hrs	Client Info		0	0	
Filter Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Not Changd	Not Changd	
Filter Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	NORMAL	
Iron	ppm	ASTM D5185m	>50	0	0	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m		0	<1	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	0	0	
Lead	ppm	ASTM D5185m	>25	<1	0	
Copper	ppm	ASTM D5185m	>50	0	0	
Tin	ppm	ASTM D5185m	>15	0	<1	
Vanadium	ppm	ASTM D5185m		0	0	
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
				•		
Silicon	ppm	ASTM D5185m	>25	0	<1	
Potassium	ppm	ASTM D5185m	>20	1	0	
Water		WC Method	>0.1	NEG	NEG	
Particles >4µm		ASTM D7647	>10000	370	659	
Particles >6µm		ASTM D7647	>2500	69	233	
Particles >14µm		ASTM D7647	>320	13	27	
Particles >21µm		ASTM D7647	>80	5	8	
Particles >38µm		ASTM D7647	>20	1	0	
Particles >71µm		ASTM D7647	>4	0	0	
Oil Cleanliness		ISO 4406 (c)	>20/18/15	16/13/11	17/15/12	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
Sodium	ppm	ASTM D5185m		1	2	
Boron	ppm	ASTM D5185m		0	<1	
Barium	ppm	ASTM D5185m		0	0	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		0	0	
Magnesium	ppm	ASTM D5185m		0	0	
Calcium	ppm	ASTM D5185m		2	0	
Phosphorus	ppm	ASTM D5185m		6	15	
Zinc	ppm	ASTM D5185m		0	0	
Sulfur	ppm	ASTM D5185m		20	36	
Acid Number (AN)	mg KOH/g	ASTM D3183III ASTM D8045		0.14	0.272	
Visc @ 40°C	cSt	ASTM D8045 ASTM D445	46		45.3	
150 @ 40 0	COL	ASTIVI D445	46	44.8	40.3	





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Contact/Location: JOE LYNN - OWEWIN Page 2 of 2