

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id AC-4 (S/N 13896) Compressor Fluid INGERSOLL-RAND TURBOBLEND 46 (65 GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

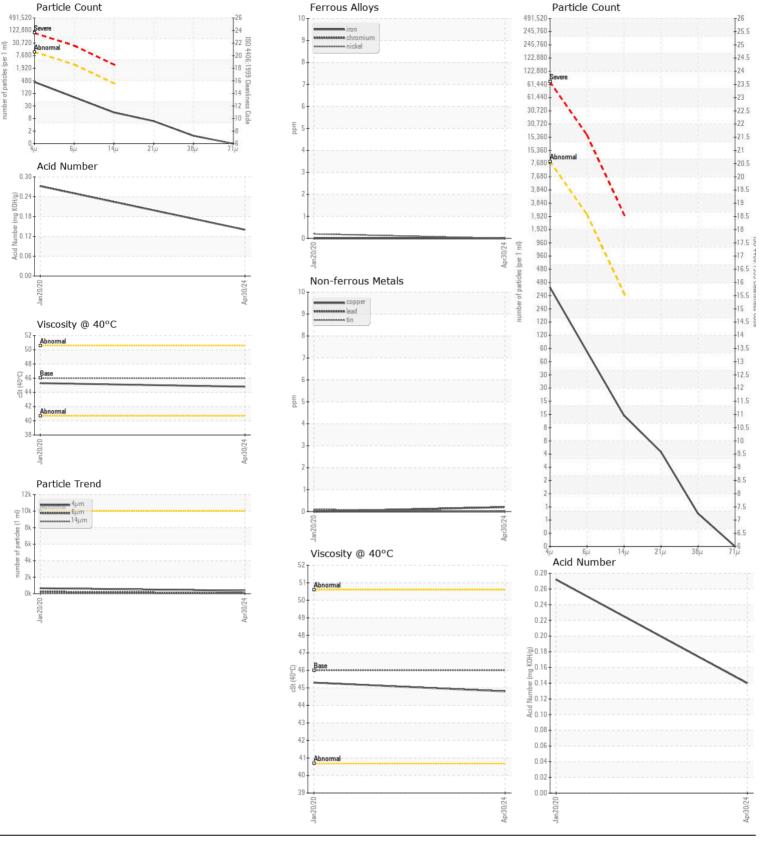
CONTAMINATION

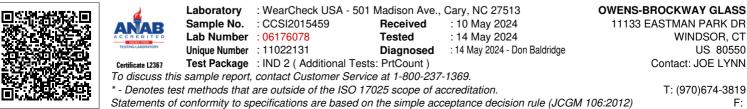
There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		CCSI2015459	CCSI2009102	
Sample Date		Client Info		30 Apr 2024	20 Jan 2020	
Machine Age	hrs	Client Info		64449	0	
Oil Age	hrs	Client Info		0	0	
Filter Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Not Changd	Not Changd	
Filter Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	NORMAL	
Iron	ppm	ASTM D5185m	>50	0	0	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m		0	<1	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	0	0	
Lead	ppm	ASTM D5185m	>25	<1	0	
Copper	ppm	ASTM D5185m	>50	0	0	
Tin	ppm	ASTM D5185m	>15	0	<1	
Vanadium	ppm	ASTM D5185m		0	0	
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
				•		
Silicon	ppm	ASTM D5185m	>25	0	<1	
Potassium	ppm	ASTM D5185m	>20	1	0	
Water		WC Method	>0.1	NEG	NEG	
Particles >4µm		ASTM D7647	>10000	370	659	
Particles >6µm		ASTM D7647	>2500	69	233	
Particles >14µm		ASTM D7647	>320	13	27	
Particles >21µm		ASTM D7647	>80	5	8	
Particles >38µm		ASTM D7647	>20	1	0	
Particles >71µm		ASTM D7647	>4	0	0	
Oil Cleanliness		ISO 4406 (c)	>20/18/15	16/13/11	17/15/12	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
Sodium	ppm	ASTM D5185m		1	2	
Boron	ppm	ASTM D5185m		0	<1	
Barium	ppm	ASTM D5185m		0	0	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		0	0	
Magnesium	ppm	ASTM D5185m		0	0	
Calcium	ppm	ASTM D5185m		2	0	
Phosphorus	ppm	ASTM D5185m		6	15	
Zinc	ppm	ASTM D5185m		0	0	
Sulfur	ppm	ASTM D5185m		20	36	
Acid Number (AN)	mg KOH/g	ASTM D3183III ASTM D8045		0.14	0.272	
Visc @ 40°C	cSt	ASTM D8045 ASTM D445	46		45.3	
150 @ 40 0	COL	ASTIVI D445	46	44.8	40.3	





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Contact/Location: JOE LYNN - OWEWIN Page 2 of 2