



# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Area  
**IRIG [7008220]**  
 Machine Id  
**IRIG-PIP-HPU-2001 IRIG-PIP-HPU-2001 HPU PIPE SHED MODULE**  
 Component  
**Hydraulic System**  
 Fluid  
**MOBIL DTE 10 EXCEL 32 (140 GAL)**

## RECOMMENDATION

The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>HLC0003059</b>	HLC0003055	HLC0003035
Sample Date		Client Info		<b>27 Apr 2024</b>	09 Mar 2024	06 Feb 2024
Machine Age	hrs	Client Info		<b>4523</b>	4434	4349
Oil Age	hrs	Client Info		<b>0</b>	0	0
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>Filtered</b>	N/A	N/A
Filter Changed		Client Info		<b>Changed</b>	N/A	N/A
Sample Status				<b>ABNORMAL</b>	ABNORMAL	ATTENTION

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	<b>1</b>	1	5
Chromium	ppm	ASTM D5185m	>20	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	<1
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	1
Lead	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>20	<b>&lt;1</b>	3	3
Tin	ppm	ASTM D5185m	>20	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

## CONTAMINATION

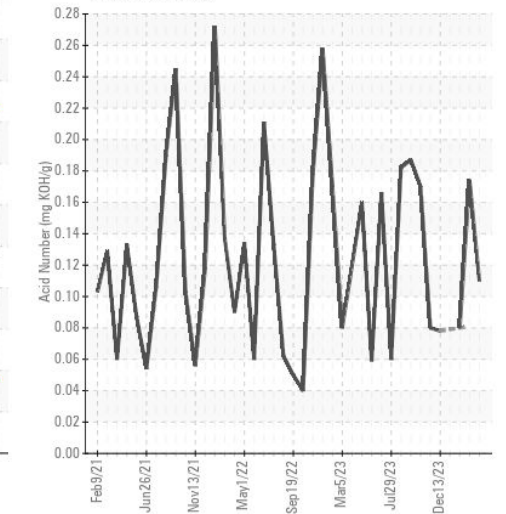
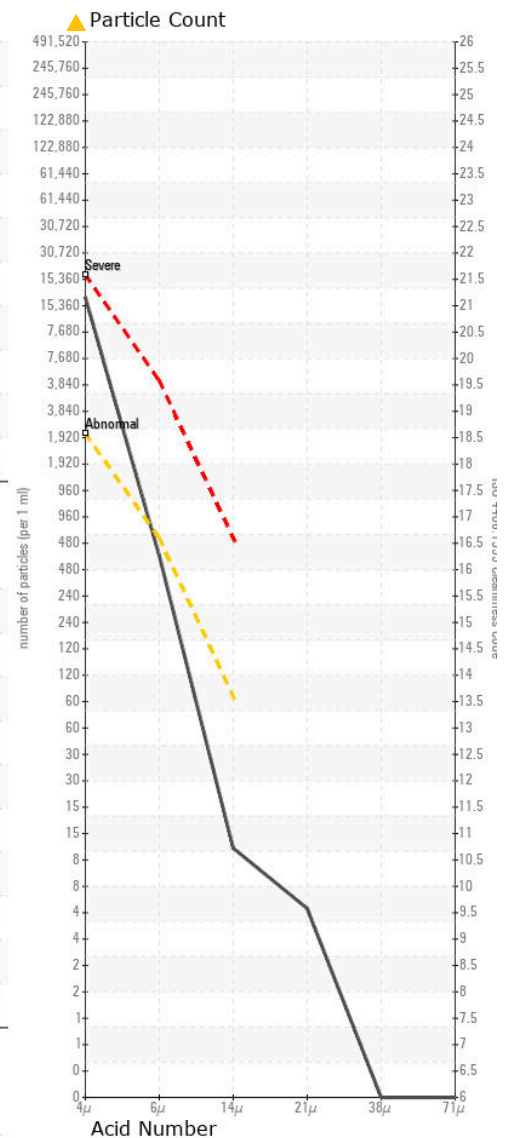
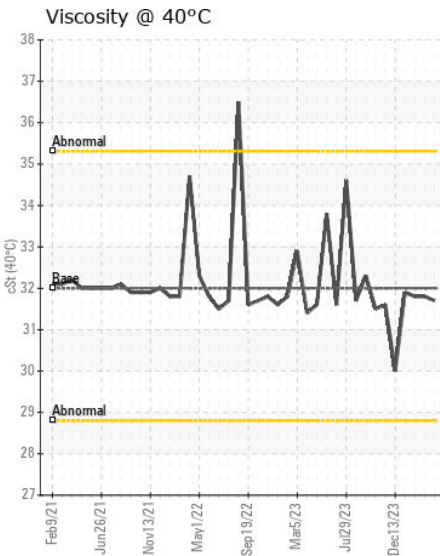
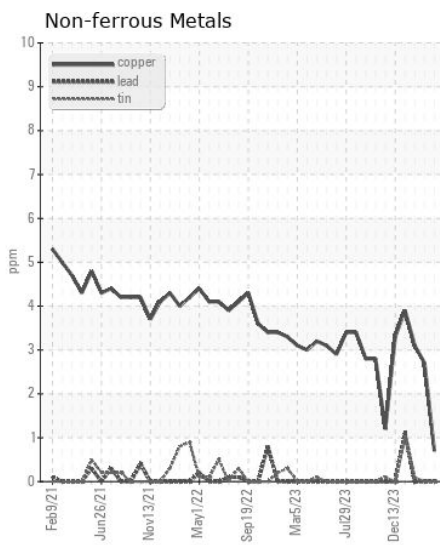
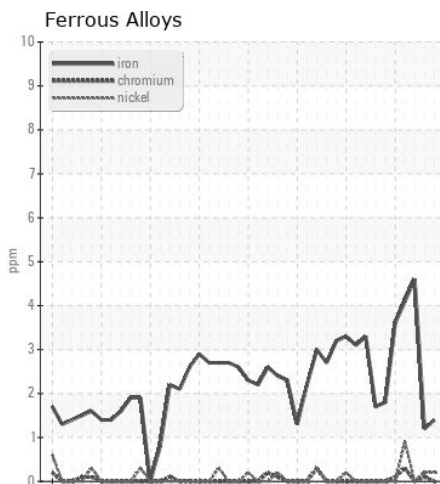
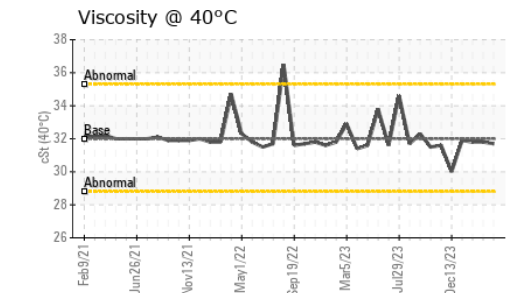
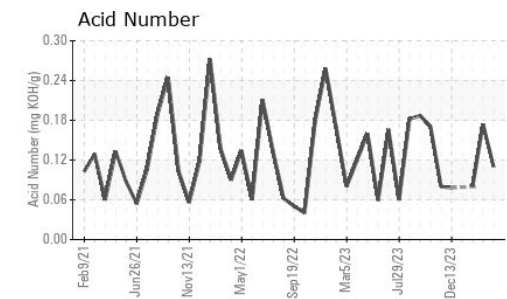
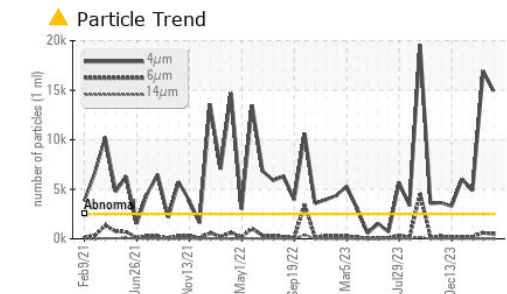
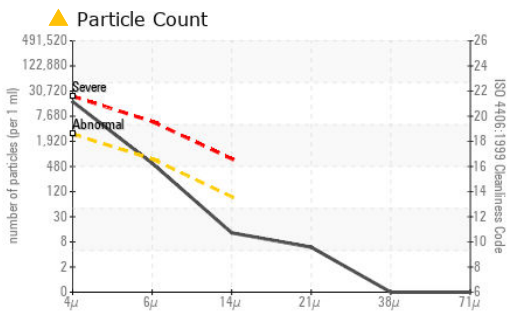
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

Silicon	ppm	ASTM D5185m	>15	<b>&lt;1</b>	<1	4
Potassium	ppm	ASTM D5185m	>20	<b>3</b>	2	2
Water		WC Method	>0.05	<b>NEG</b>	NEG	NEG
Particles >4µm		ASTM D7647	>2500	<b>▲ 14918</b>	▲ 16941	● 4868
Particles >6µm		ASTM D7647	>640	<b>506</b>	600	204
Particles >14µm		ASTM D7647	>80	<b>11</b>	11	11
Particles >21µm		ASTM D7647	>20	<b>5</b>	4	3
Particles >38µm		ASTM D7647	>4	<b>0</b>	0	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>18/16/13	<b>▲ 21/16/11</b>	▲ 21/16/11	● 19/15/11
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG	NEG

## FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Sodium	ppm	ASTM D5185m		<b>4</b>	4	6
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	1
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	0
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Calcium	ppm	ASTM D5185m	120	<b>91</b>	92	79
Phosphorus	ppm	ASTM D5185m	475	<b>428</b>	456	414
Zinc	ppm	ASTM D5185m		<b>30</b>	33	21
Sulfur	ppm	ASTM D5185m	1275	<b>1468</b>	1650	1186
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.11</b>	0.174	0.08
Visc @ 40°C	cSt	ASTM D445	32	<b>31.7</b>	31.8	31.8



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : HLC0003059  
**Lab Number** : 06176081  
**Unique Number** : 11022134  
**Test Package** : IND 2

**Received** : 10 May 2024  
**Tested** : 14 May 2024  
**Diagnosed** : 14 May 2024 - Wes Davis

**HILCORP EXPLORATION ALASKA - MILNE POINT**  
 1000 MILNE POINT RD  
 PRUDOE BAY, AK  
 US 99734  
 Contact: Evan Reilly  
 evan.reilly@hilcorp.com  
 T: (907)670-3231  
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)