



OIL ANALYSIS REPORT

| | |
|-----------------|----------|
| WEAR | NORMAL |
| CONTAMINATION | ABNORMAL |
| FLUID CONDITION | NORMAL |

Area
IRIG [7008206]

Machine Id
ACCUMULATOR RESERVOIR IRIG-ACU-ACUM-2301 ACCUMULATOR RESERVOIR

Component
Hydraulic System

Fluid
MOBIL DTE 10 EXCEL 32 (350 GAL)

RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|----------------|------|-------------|-----------|--------------------|-------------|-------------|
| Sample Number | | Client Info | | HLC0003075 | HLC0003034 | HLC0003041 |
| Sample Date | | Client Info | | 24 Apr 2024 | 16 Mar 2024 | 08 Feb 2024 |
| Machine Age | days | Client Info | | 0 | 0 | 0 |
| Oil Age | days | Client Info | | 0 | 0 | 0 |
| Filter Age | days | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | Filtered | N/A | N/A |
| Filter Changed | | Client Info | | Not Chngd | N/A | N/A |
| Sample Status | | | | ABNORMAL | ABNORMAL | ATTENTION |

WEAR

All component wear rates are normal.

| | | | | | | |
|--------------|--------|-------------|------|--------------|------|------|
| Iron | ppm | ASTM D5185m | >20 | 4 | 6 | 4 |
| Chromium | ppm | ASTM D5185m | >20 | 0 | <1 | 0 |
| Nickel | ppm | ASTM D5185m | >20 | 0 | <1 | 0 |
| Titanium | ppm | ASTM D5185m | | 0 | <1 | 0 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >20 | 0 | 1 | 0 |
| Lead | ppm | ASTM D5185m | >20 | 0 | 1 | 0 |
| Copper | ppm | ASTM D5185m | >20 | <1 | 3 | 3 |
| Tin | ppm | ASTM D5185m | >20 | 0 | 1 | 0 |
| Vanadium | ppm | ASTM D5185m | | 0 | <1 | 0 |
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |

CONTAMINATION

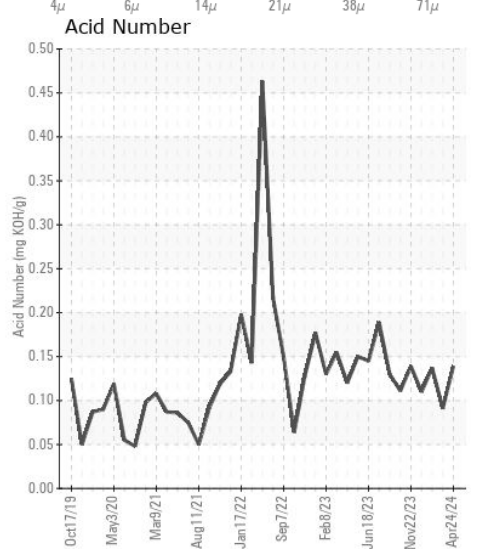
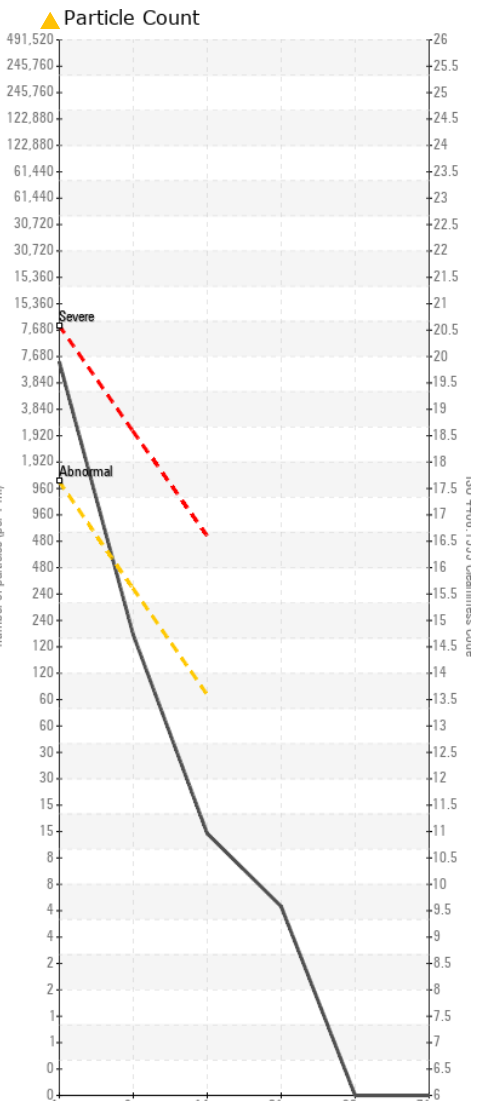
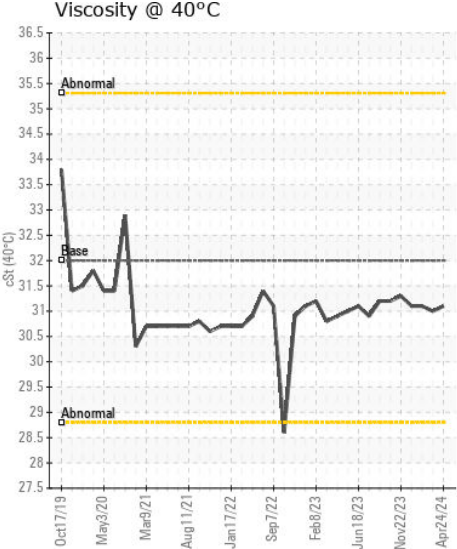
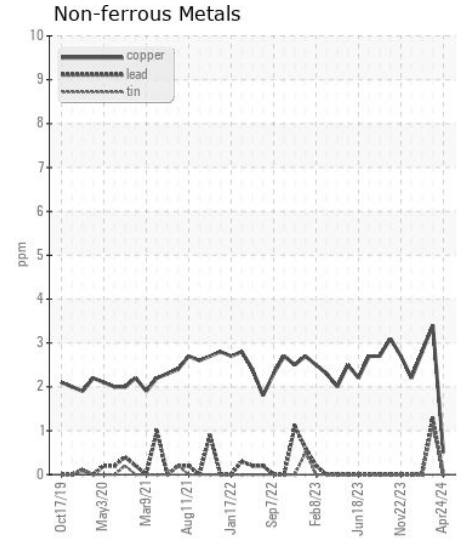
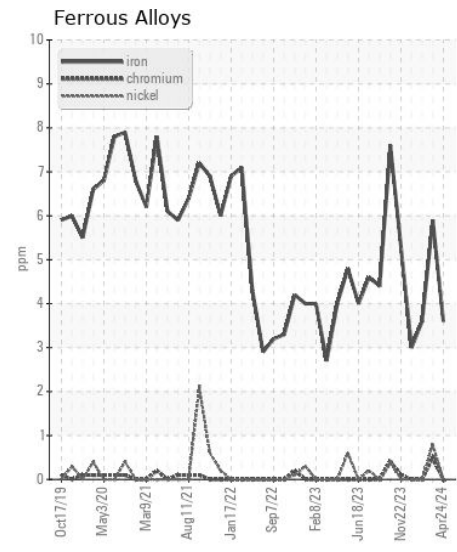
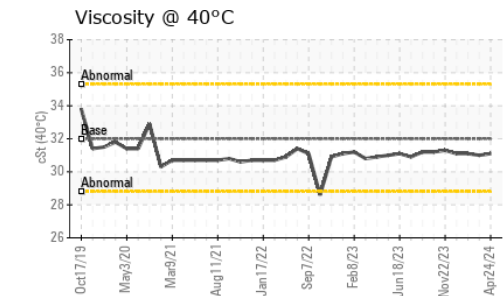
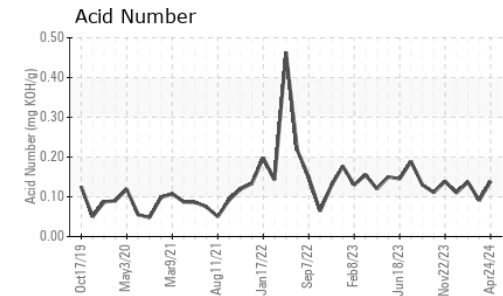
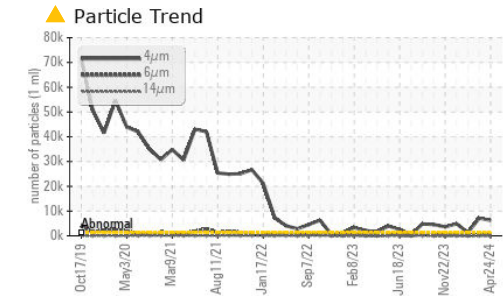
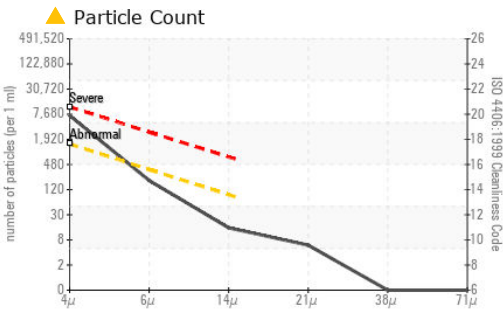
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

| | | | | | | |
|------------------|--------|--------------|-----------|-------------------|------------|------------|
| Silicon | ppm | ASTM D5185m | >15 | <1 | <1 | 1 |
| Potassium | ppm | ASTM D5185m | >20 | <1 | 2 | 0 |
| Water | | WC Method | >0.05 | NEG | NEG | NEG |
| Particles >4µm | | ASTM D7647 | >1300 | ▲ 6234 | ▲ 7155 | ● 1329 |
| Particles >6µm | | ASTM D7647 | >320 | 175 | ● 478 | 113 |
| Particles >14µm | | ASTM D7647 | >80 | 13 | 18 | 8 |
| Particles >21µm | | ASTM D7647 | >20 | 5 | 5 | 2 |
| Particles >38µm | | ASTM D7647 | >4 | 0 | 0 | 0 |
| Particles >71µm | | ASTM D7647 | >3 | 0 | 0 | 0 |
| Oil Cleanliness | | ISO 4406 (c) | >17/15/13 | ▲ 20/15/11 | ▲ 20/16/11 | ● 18/14/10 |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.05 | NEG | NEG | NEG |

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

| | | | | | | |
|------------------|----------|-------------|------|--------------|-------|-------|
| Sodium | ppm | ASTM D5185m | | 5 | 3 | 6 |
| Boron | ppm | ASTM D5185m | | 0 | 1 | 0 |
| Barium | ppm | ASTM D5185m | | 0 | <1 | <1 |
| Molybdenum | ppm | ASTM D5185m | | 0 | <1 | 0 |
| Manganese | ppm | ASTM D5185m | | 0 | <1 | 0 |
| Magnesium | ppm | ASTM D5185m | | <1 | 1 | 0 |
| Calcium | ppm | ASTM D5185m | 120 | 95 | 101 | 89 |
| Phosphorus | ppm | ASTM D5185m | 475 | 419 | 462 | 418 |
| Zinc | ppm | ASTM D5185m | | 43 | 45 | 35 |
| Sulfur | ppm | ASTM D5185m | 1275 | 1443 | 1832 | 1200 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | 0.139 | 0.091 | 0.137 |
| Visc @ 40°C | cSt | ASTM D445 | 32 | 31.1 | 31.0 | 31.1 |



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : HLC0003075 **Received** : 10 May 2024
Lab Number : 06176083 **Tested** : 14 May 2024
Unique Number : 11022136 **Diagnosed** : 14 May 2024 - Wes Davis
Test Package : IND 2

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Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)