



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Area  
**IRIG [7008221]**  
 Machine Id  
**IRIG-PRM-HPU-0301 IRIG-PRM-HPU-0301 HPU MUD MODULE**  
 Component  
**Hydraulic System**  
 Fluid  
**MOBIL DTE 10 EXCEL 32 (--- GAL)**

**RECOMMENDATION**

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>HLC0003038</b>	HLC0003068	HLC0003052
Sample Date		Client Info		<b>27 Apr 2024</b>	09 Mar 2024	06 Feb 2024
Machine Age	hrs	Client Info		<b>1119</b>	1106	1053
Oil Age	hrs	Client Info		<b>0</b>	0	0
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>Filtered</b>	N/A	N/A
Filter Changed		Client Info		<b>Not Changed</b>	N/A	N/A
Sample Status				<b>ABNORMAL</b>	ABNORMAL	NORMAL

**WEAR**

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	<b>0</b>	0	<1
Chromium	ppm	ASTM D5185m	>20	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	<1
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m	>20	<b>4</b>	6	6
Tin	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

**CONTAMINATION**

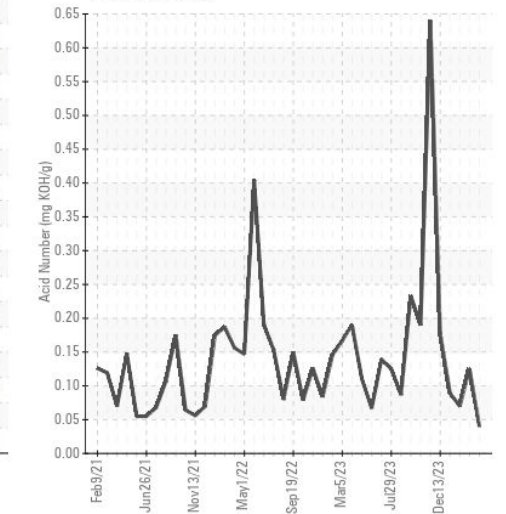
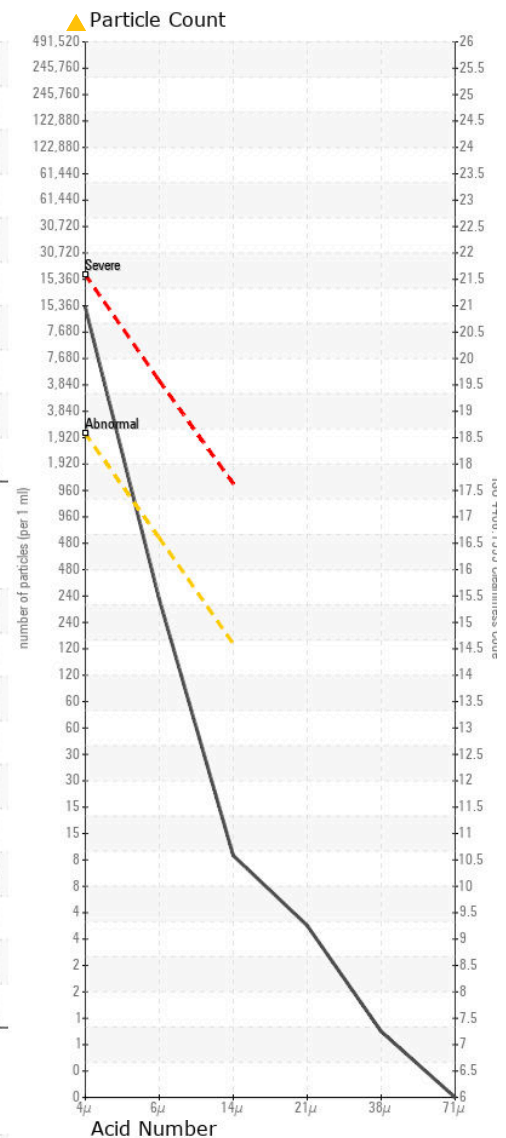
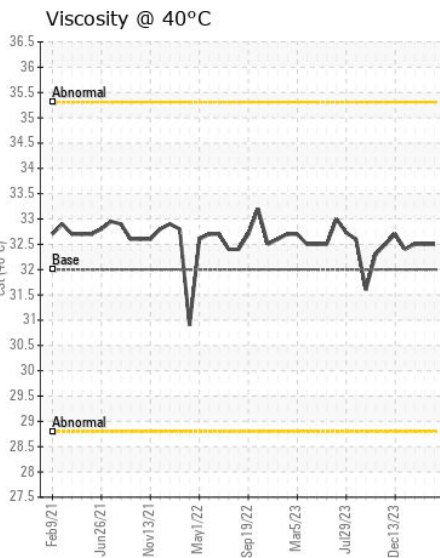
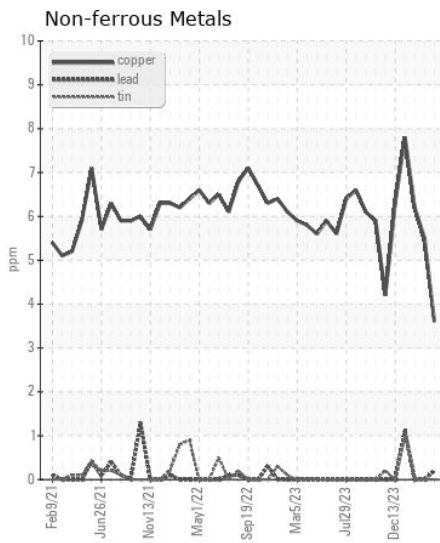
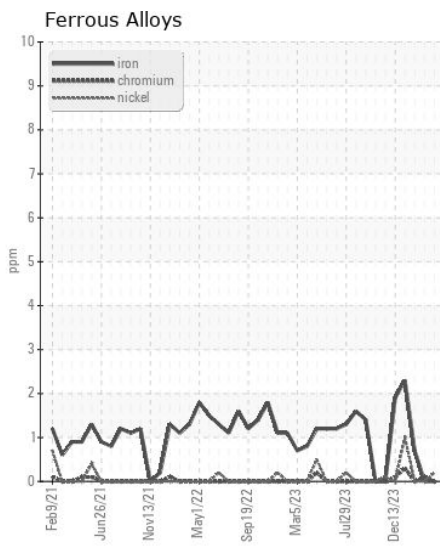
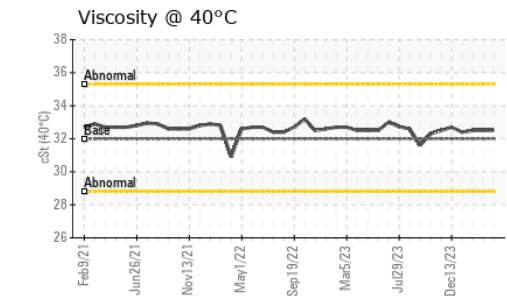
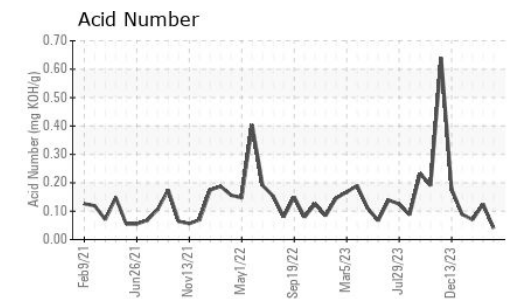
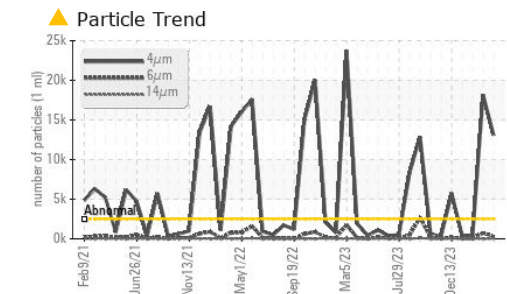
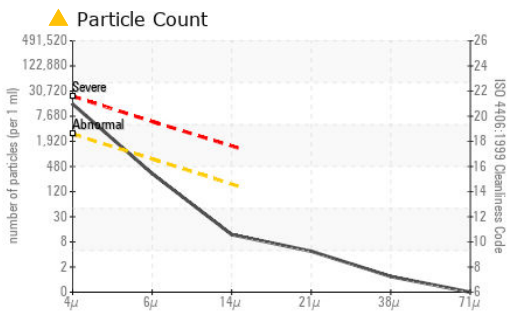
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

Silicon	ppm	ASTM D5185m	>15	<b>&lt;1</b>	<1	<1
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	2	0
Water		WC Method	>0.05	<b>NEG</b>	NEG	NEG
Particles >4µm		ASTM D7647	>2500	<b>▲ 13071</b>	▲ 18170	455
Particles >6µm		ASTM D7647	>640	<b>286</b>	● 743	54
Particles >14µm		ASTM D7647	>160	<b>10</b>	5	7
Particles >21µm		ASTM D7647	>40	<b>4</b>	1	2
Particles >38µm		ASTM D7647	>10	<b>1</b>	0	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>18/16/14	<b>▲ 21/15/10</b>	▲ 21/17/10	16/13/10
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG	NEG

**FLUID CONDITION**

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Sodium	ppm	ASTM D5185m		<b>4</b>	4	4
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	0
Magnesium	ppm	ASTM D5185m		<b>1</b>	0	0
Calcium	ppm	ASTM D5185m	120	<b>103</b>	102	90
Phosphorus	ppm	ASTM D5185m	475	<b>427</b>	449	408
Zinc	ppm	ASTM D5185m		<b>45</b>	48	34
Sulfur	ppm	ASTM D5185m	1275	<b>1557</b>	1700	1236
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.04</b>	0.125	0.07
Visc @ 40°C	cSt	ASTM D445	32	<b>32.5</b>	32.5	32.5



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : HLC0003038  
**Lab Number** : 06176084  
**Unique Number** : 11022137  
**Test Package** : IND 2

**Received** : 10 May 2024  
**Tested** : 14 May 2024  
**Diagnosed** : 14 May 2024 - Wes Davis

**HILCORP EXPLORATION ALASKA - MILNE POINT**  
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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)