



OIL ANALYSIS REPORT

|                 |           |
|-----------------|-----------|
| WEAR            | NORMAL    |
| CONTAMINATION   | SEVERE    |
| FLUID CONDITION | ATTENTION |

Area  
**EXCAVATOR**

Machine Id  
**HITACHI 05-02010-058**

Component  
**Diesel Engine**

Fluid  
**PETRO CANADA 15W40 (--- GAL)**

**RECOMMENDATION**

We advise that you check for the source of the coolant leak. We advise that you check for faulty combustion, plugged air filters, or aftercoolers. We recommend that you drain the oil from the component if this has not already been done. We advise that you flush the component thoroughly before re-filling with oil. We recommend an early resample to monitor this condition.

| Test           | UOM | Method      | Limit/Abn | Current            | History1    | History2    |
|----------------|-----|-------------|-----------|--------------------|-------------|-------------|
| Sample Number  |     | Client Info |           | <b>LP0000301</b>   | LP0000150   | WC0721574   |
| Sample Date    |     | Client Info |           | <b>17 Apr 2024</b> | 18 Oct 2023 | 31 May 2023 |
| Machine Age    | hrs | Client Info |           | <b>1711</b>        | 1001        | 326         |
| Oil Age        | hrs | Client Info |           | <b>0</b>           | 0           | 326         |
| Filter Age     | hrs | Client Info |           | <b>0</b>           | 0           | 326         |
| Oil Changed    |     | Client Info |           | <b>Not Changd</b>  | Not Changd  | Not Changd  |
| Filter Changed |     | Client Info |           | <b>N/A</b>         | N/A         | N/A         |
| Sample Status  |     |             |           | <b>SEVERE</b>      | SEVERE      | NORMAL      |

**WEAR**

All component wear rates are normal.

|              |        |             |      |             |      |      |
|--------------|--------|-------------|------|-------------|------|------|
| Iron         | ppm    | ASTM D5185m | >100 | <b>55</b>   | 44   | 44   |
| Chromium     | ppm    | ASTM D5185m | >20  | <b>3</b>    | 6    | 3    |
| Nickel       | ppm    | ASTM D5185m | >4   | <b>0</b>    | <1   | <1   |
| Titanium     | ppm    | ASTM D5185m |      | <b>0</b>    | <1   | <1   |
| Silver       | ppm    | ASTM D5185m | >3   | <b>0</b>    | 0    | 0    |
| Aluminum     | ppm    | ASTM D5185m | >20  | <b>13</b>   | 13   | 11   |
| Lead         | ppm    | ASTM D5185m | >40  | <b>12</b>   | 10   | <1   |
| Copper       | ppm    | ASTM D5185m | >330 | <b>9</b>    | 9    | 2    |
| Tin          | ppm    | ASTM D5185m | >15  | <b>2</b>    | 2    | 1    |
| Vanadium     | ppm    | ASTM D5185m |      | <b>0</b>    | <1   | <1   |
| White Metal  | scalar | *Visual     | NONE | <b>NONE</b> | NONE | NONE |
| Yellow Metal | scalar | *Visual     | NONE | <b>NONE</b> | NONE | NONE |

**CONTAMINATION**

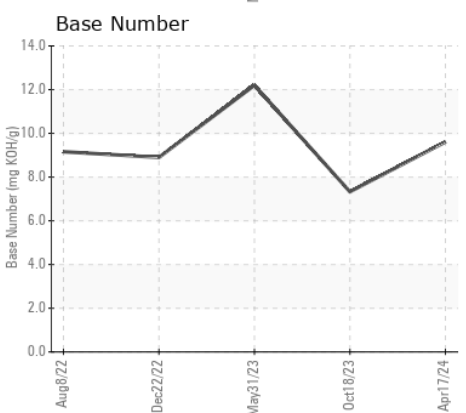
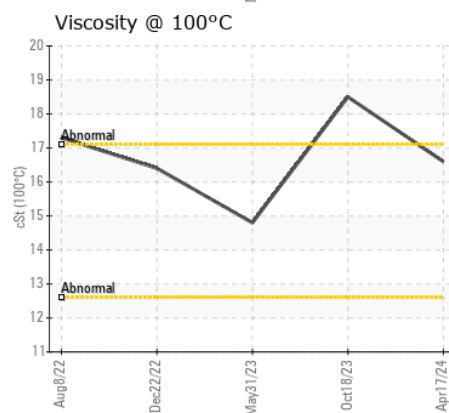
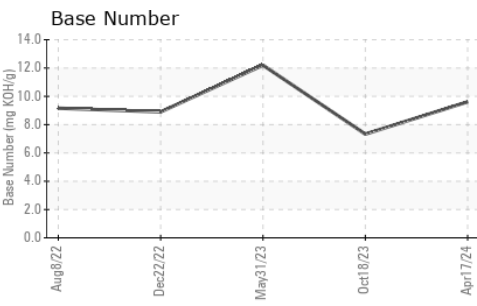
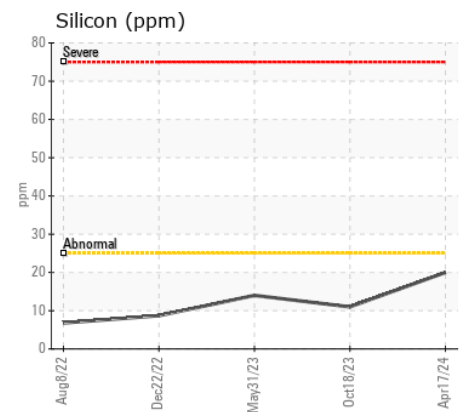
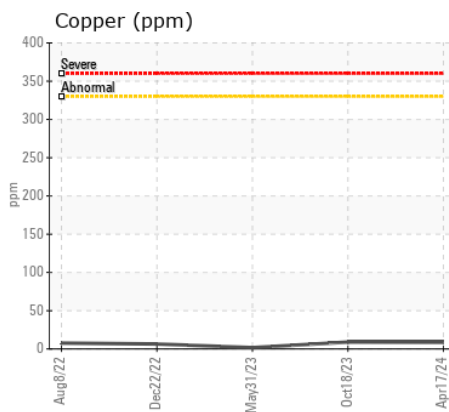
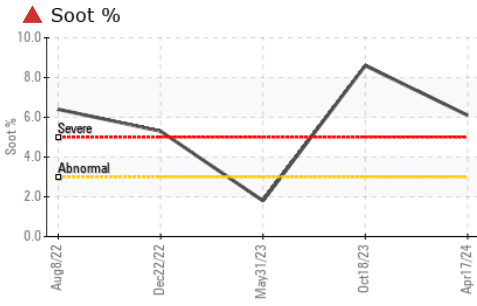
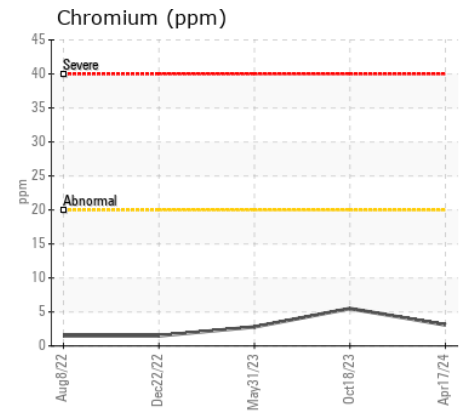
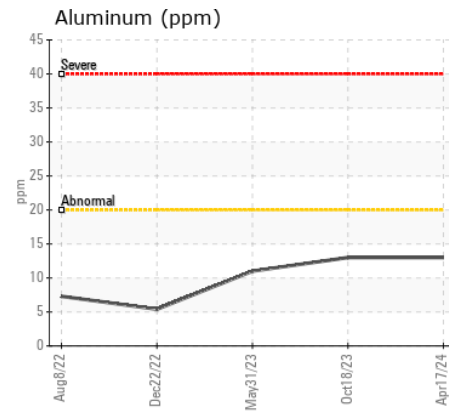
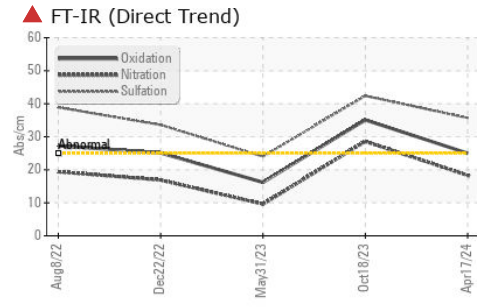
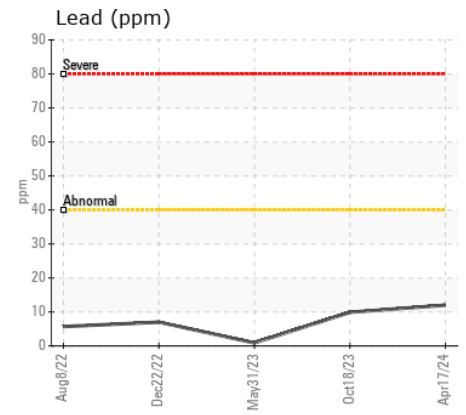
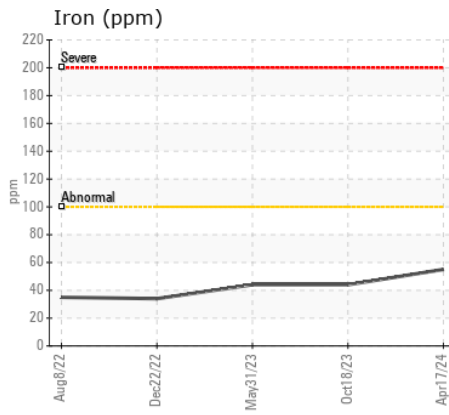
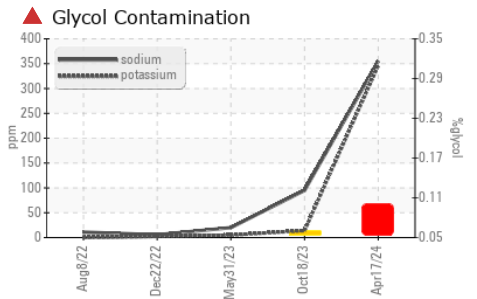
Test for glycol is positive. There is a high concentration of glycol present in the oil. There is an abnormal amount of solids and carbon present in the oil.

|                  |          |             |       |                |       |       |
|------------------|----------|-------------|-------|----------------|-------|-------|
| Silicon          | ppm      | ASTM D5185m | >25   | <b>20</b>      | 11    | 14    |
| Potassium        | ppm      | ASTM D5185m | >20   | <b>346</b>     | 14    | 5     |
| Fuel             |          | WC Method   | >5    | <b>&lt;1.0</b> | <1.0  | <1.0  |
| Water            |          | WC Method   | >0.2  | <b>NEG</b>     | NEG   | NEG   |
| Glycol           | %        | *ASTM D2982 |       | <b>0.10</b>    | 0.06  | NEG   |
| Soot %           | %        | *ASTM D7844 | >3    | <b>6.1</b>     | 8.6   | 1.8   |
| Nitration        | Abs/cm   | *ASTM D7624 | >20   | <b>18.3</b>    | 28.6  | 9.6   |
| Sulfation        | Abs/.1mm | *ASTM D7415 | >30   | <b>35.7</b>    | 42.4  | 24.0  |
| Silt             | scalar   | *Visual     | NONE  | <b>NONE</b>    | NONE  | NONE  |
| Debris           | scalar   | *Visual     | NONE  | <b>NONE</b>    | NONE  | NONE  |
| Sand/Dirt        | scalar   | *Visual     | NONE  | <b>NONE</b>    | NONE  | NONE  |
| Appearance       | scalar   | *Visual     | NORML | <b>NORML</b>   | NORML | NORML |
| Odor             | scalar   | *Visual     | NORML | <b>NORML</b>   | NORML | NORML |
| Emulsified Water | scalar   | *Visual     | >0.2  | <b>NEG</b>     | NEG   | NEG   |

**FLUID CONDITION**

The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable due to the presence of contaminants.

|                  |          |             |     |              |      |       |
|------------------|----------|-------------|-----|--------------|------|-------|
| Sodium           | ppm      | ASTM D5185m |     | <b>355</b>   | 95   | 20    |
| Boron            | ppm      | ASTM D5185m |     | <b>18</b>    | 13   | 198   |
| Barium           | ppm      | ASTM D5185m |     | <b>&lt;1</b> | 0    | 0     |
| Molybdenum       | ppm      | ASTM D5185m |     | <b>119</b>   | 81   | 223   |
| Manganese        | ppm      | ASTM D5185m |     | <b>&lt;1</b> | <1   | <1    |
| Magnesium        | ppm      | ASTM D5185m |     | <b>1049</b>  | 1064 | 924   |
| Calcium          | ppm      | ASTM D5185m |     | <b>1189</b>  | 1243 | 1425  |
| Phosphorus       | ppm      | ASTM D5185m |     | <b>1130</b>  | 1176 | 967   |
| Zinc             | ppm      | ASTM D5185m |     | <b>1391</b>  | 1450 | 1164  |
| Sulfur           | ppm      | ASTM D5185m |     | <b>3236</b>  | 2952 | 3595  |
| Oxidation        | Abs/.1mm | *ASTM D7414 | >25 | <b>25.0</b>  | 35.1 | 16.2  |
| Base Number (BN) | mg KOH/g | ASTM D2896  |     | <b>9.61</b>  | 7.33 | 12.20 |
| Visc @ 100°C     | cSt      | ASTM D445   |     | <b>16.6</b>  | 18.5 | 14.8  |



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : LP0000301  
**Lab Number** : 06176230  
**Unique Number** : 11022283  
**Test Package** : MOB 2  
**Received** : 10 May 2024  
**Tested** : 16 May 2024  
**Diagnosed** : 16 May 2024 - Wes Davis

**HAYNES MATERIALS**  
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Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)