**WEAR CONTAMINATION FLUID CONDITION** 

**NORMAL MARGINAL NORMAL** 



**LOADER** 

## CATERPILLAR CATERPILLAR 980-14A 05-02020-049

No. corrective action is recommended at this time. Resample at the next service interval to monitor.	Diesel Engine							
Test	DIESEL ENGINE OIL SAF 40 (	GAL)						
No corrective action is recommended at this time. Resample at the next service interval to monitor.   Light to the next service.   Light to the next ser								
No corrective action is recommended at this time. Resample at the next service interval to monitor.   Sample Date   Client Info   Color Info   Co	RECOMMENDATION	Test	UOM	Method	Limit/Abn		,	-
Sample Date   Client Info   Nat Changd   Not Changd   Client Info   Nat Changd   Not Changd   Client Info   Nat Changd   Not Changd   Nat Cha	No compatible estimate management and at this time. Decomple at the	Sample Number		Client Info		LP0000003		LP0000144
Machine Age   hrs   Client Info   0   0   0   0   0   0   0   0   0	· · · · · · · · · · · · · · · · · · ·	Sample Date		Client Info		18 Apr 2024	19 Dec 2023	12 Sep 2023
Filter Age   hrs   Client Info   Not Change   Not Chan	TICKL SCIVICE INTERVAL TO MONITOR.	Machine Age	hrs	Client Info		2546	1877	1272
Cil Changed   Cilent Info   Not Changed   Nat Changed		Oil Age	hrs	Client Info		0	0	0
Filter Changed Sample Status		Filter Age	hrs	Client Info		0	0	0
No		Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Iron		Filter Changed		Client Info		N/A	N/A	N/A
Chromium		Sample Status				MARGINAL	NORMAL	MARGINAL
Chromium	WFAR	Iron	mag	ASTM D5185m	>100	23	28	30
Nickel   ppm   ASTM D5185m   >2   0   0   0   0   0   0   0   0   0								
Titanium   ppm   ASTM D5186m   >2   0   0   <1								
Silver   ppm   ASTM DS185m   22   < 1   1   < 1								
Aluminum   ppm								
Lead								
Copper								
Tin								
Vanadium   Vanadium								
White Metal Yellow Metal         scalar visual scalar         NONE visual visual         NONE NONE         NONE NONE         NONE NONE           CONTAMINATION         Light fuel dilution occurring. No other contaminants were detected in the oil.         Silicon ppm ASTM D5185m 220 5          2.5          7          14           Light fuel dilution occurring. No other contaminants were detected in the oil.         Silicon ppm ASTM D5185m 220 5          2.7          <1.0								
Vellow Metal   Scalar   Visual   NONE   NONE   NONE   NONE   NONE					NONE			
CONTAMINATION   Contaminants were detected in the oil.   Silicon   ppm   ASTM D5185m   >25   5   7   14								
Potassium		·····		v lodal				
Fuel   %   ASTM D3524   >5   A 2.7   <1.0   A 3.0	CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	5	7	14
Water   WC Method   Solution   WEG   NEG   NEG		Potassium	ppm	ASTM D5185m	>20	5	<1	<1
Magnesium   Park   WC Method   Park   NEG   Ne		Fuel	%	ASTM D3524	>5	<b>2.7</b>	<1.0	▲ 3.0
Soot %		Water		WC Method	>0.2	NEG	NEG	NEG
Nitration   Abs/cm   *ASTM D7624   >20   8.4   8.3   8.6		Glycol		WC Method		NEG	NEG	NEG
Sulfation   Abs/.tmm   *ASTM D7415   >30   19.3   19.8   22.8		Soot %	%	*ASTM D7844	>3	0.4	0.5	0
Silt   scalar *Visual   NONE   NORML   NOR		Nitration	Abs/cm	*ASTM D7624	>20	8.4	8.3	8.6
Debris   Scalar   *Visual   NONE   NORML   N		Sulfation	Abs/.1mm	*ASTM D7415	>30	19.3	19.8	22.8
Sand/Dirt   Scalar   *Visual   NONE   NONE   NONE   Appearance   Scalar   *Visual   NORML		Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance   Scalar   *Visual   NORML   NORM		Debris	scalar	*Visual	NONE	NONE	NONE	NONE
NORML   NORML   NORML   Emulsified Water   scalar   *Visual   scalar		Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Emulsified Water   scalar   *Visual   >0.2   NEG   NEG   NEG		Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Sodium   ppm   ASTM D5185m   >216   8   0   3								
Boron   ppm   ASTM D5185m   250   6   2   2		Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Boron   ppm   ASTM D5185m   250   6   2   2	FLUID CONDITION	Sodium	nnm	ASTM D5185m	>216	8	0	3
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.    Barium   ppm   ASTM D5185m   10   <1   0   0	TEOID CONDITION							
oil. The condition of the oil is suitable for further service.    Molybdenum   ppm   ASTM D5185m   100   63   59   56     Manganese   ppm   ASTM D5185m   450   891   959   890     Calcium   ppm   ASTM D5185m   3000   1087   1028   1134     Phosphorus   ppm   ASTM D5185m   1150   1067   1063   976     Zinc   ppm   ASTM D5185m   1350   1205   1270   1231     Sulfur   ppm   ASTM D5185m   4250   3143   2911   3185								
Manganese         ppm         ASTM D5185m         <1								
Magnesium         ppm         ASTM D5185m         450         891         959         890           Calcium         ppm         ASTM D5185m         3000         1087         1028         1134           Phosphorus         ppm         ASTM D5185m         1150         1067         1063         976           Zinc         ppm         ASTM D5185m         1350         1205         1270         1231           Sulfur         ppm         ASTM D5185m         4250         3143         2911         3185		-						
Calcium         ppm         ASTM D5185m         3000         1087         1028         1134           Phosphorus         ppm         ASTM D5185m         1150         1067         1063         976           Zinc         ppm         ASTM D5185m         1350         1205         1270         1231           Sulfur         ppm         ASTM D5185m         4250         3143         2911         3185		_			450			
Phosphorus         ppm         ASTM D5185m         1150         1067         1063         976           Zinc         ppm         ASTM D5185m         1350         1205         1270         1231           Sulfur         ppm         ASTM D5185m         4250         3143         2911         3185		•						
Zinc         ppm         ASTM D5185m         1350         1205         1270         1231           Sulfur         ppm         ASTM D5185m         4250         3143         2911         3185								
Sulfur         ppm         ASTM D5185m         4250         3143         2911         3185		•						

Base Number (BN) mg KOH/g ASTM D2896 8.5

ASTM D445 14.4

Visc @ 100°C cSt

9.36

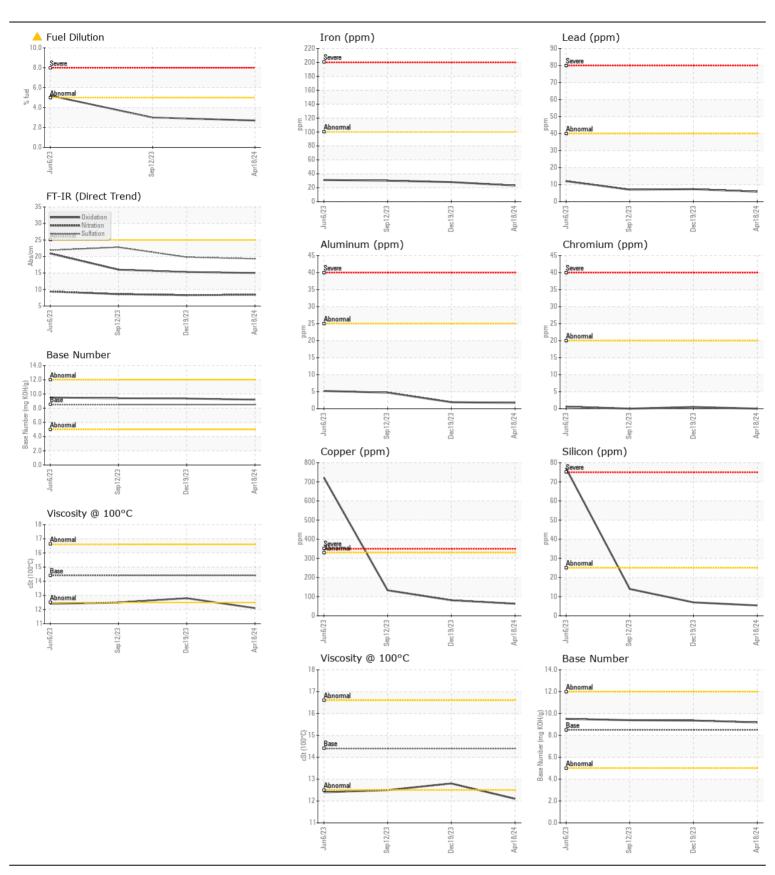
12.8

9.19

12.1

9.39

12.5





Certificate L2367

Laboratory Sample No.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Lab Number : 06176231

: LP0000003

Received **Tested** Unique Number : 11022284 Diagnosed

: 10 May 2024 : 15 May 2024 : 15 May 2024 - Wes Davis

Test Package : MOB 2 ( Additional Tests: FuelDilution, PercentFuel ) To discuss this sample report, contact Customer Service at 1-800-237-1369.

Contact: AMANDA BOWLEY abowley@haynesmaterials.com T: (203)888-8186

**HAYNES MATERIALS** 

220-2F MAIN ST

OXFORD, CT

US 06478

F:

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)