

## Machine Id ENDEAVOR Component Center Main Engine Fluid TITAN 15W40 (9 GAL)

RECOMMENDATION

We recommend that you change the oil at the next available stoppage or outage. We recommend an early resample to monitor this condition. Please specify the component make and model with your next sample.

| W | R |
|---|---|
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All component wear rates are normal.

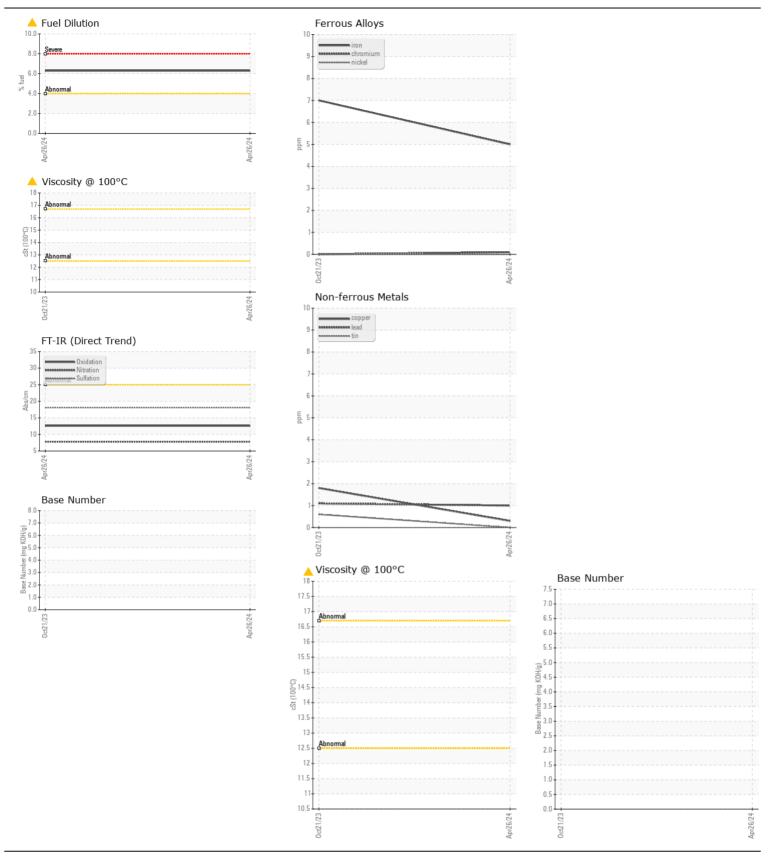
## CONTAMINATION

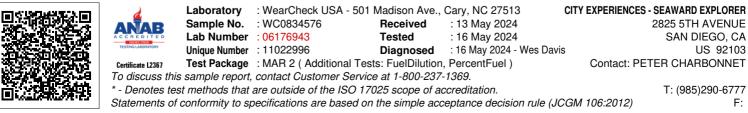
There is a moderate amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.

## FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.

|                  |            |                          |           | ~~~~        |             |          |
|------------------|------------|--------------------------|-----------|-------------|-------------|----------|
| Test             | UOM        | Method                   | Limit/Abn | Current     | History1    | History2 |
| Sample Number    |            | Client Info              |           | WC0834576   | WC0847403   |          |
| Sample Date      |            | Client Info              |           | 26 Apr 2024 | 21 Oct 2023 |          |
| Machine Age      | hrs        | Client Info              |           | 9707        | 9413        |          |
| Oil Age          | hrs        | Client Info              |           | 169         | 384         |          |
| Filter Age       | hrs        | Client Info              |           | 169         | 384         |          |
| Oil Changed      |            | Client Info              |           | Not Changd  | Not Changd  |          |
| Filter Changed   |            | Client Info              |           | Not Changd  | Not Changd  |          |
| Sample Status    |            |                          |           | ABNORMAL    | NORMAL      |          |
|                  |            |                          |           |             |             |          |
| Iron             | ppm        | ASTM D5185m              | >75       | 5           | 7           |          |
| Chromium         | ppm        | ASTM D5185m              | >8        | <1          | 0           |          |
| Nickel           | ppm        | ASTM D5185m              | >2        | 0           | 0           |          |
| Titanium         | ppm        | ASTM D5185m              | >3        | 2           | 3           |          |
| Silver           | ppm        | ASTM D5185m              | >2        | 0           | 0           |          |
| Aluminum         | ppm        | ASTM D5185m              | >15       | <1          | 1           |          |
| Lead             | ppm        | ASTM D5185m              | >18       | 1           | 1           |          |
| Copper           | ppm        | ASTM D5185m              | >80       | <1          | 2           |          |
| Tin              | ppm        | ASTM D5185m              | >14       | 0           | <1          |          |
| Vanadium         | ppm        | ASTM D5185m              |           | 0           | <1          |          |
| White Metal      | scalar     | *Visual                  | NONE      | NONE        | NONE        |          |
| Yellow Metal     | scalar     | *Visual                  | NONE      | NONE        | NONE        |          |
|                  |            |                          |           |             |             |          |
| Silicon          | ppm        | ASTM D5185m              | >20       | 3           | 3           |          |
| Potassium        | ppm        | ASTM D5185m              | >20       | 1           | 2           |          |
| Fuel             | %          | ASTM D3524               | >4.0      | <b>6</b> .3 | <1.0        |          |
| Water            |            | WC Method                | >0.1      | NEG         | NEG         |          |
| Glycol           |            | WC Method                |           | NEG         | NEG         |          |
| Soot %           | %          | *ASTM D7844              |           | 0.1         |             |          |
| Nitration        | Abs/cm     | *ASTM D7624              | >20       | 7.8         |             |          |
| Sulfation        | Abs/.1mm   | *ASTM D7415              | >30       | 18.1        |             |          |
| Silt             | scalar     | *Visual                  | NONE      | NONE        | NONE        |          |
| Debris           | scalar     | *Visual                  | NONE      | NONE        | NONE        |          |
| Sand/Dirt        | scalar     | *Visual                  | NONE      | NONE        | NONE        |          |
| Appearance       | scalar     | *Visual                  | NORML     | NORML       | NORML       |          |
| Odor             | scalar     | *Visual                  | NORML     | NORML       | NORML       |          |
| Emulsified Water | scalar     | *Visual                  | >0.1      | NEG         | NEG         |          |
| Sodium           | nom        | ASTM D5185m              | >75       | 2           | 1           |          |
| Boron            | ppm        | ASTM D5185m              | 215       | 30          | 101         |          |
| Barium           | ppm        | ASTM D5185m              |           | 0           | 0           |          |
| Molybdenum       | ppm<br>ppm | ASTM D5185m              |           | 14          | 59          |          |
| Manganese        | ppm        | ASTM D5185m              |           | <1          | <1          |          |
| Magnesium        | ppm        | ASTM D5185m              |           | 115         | 433         |          |
| Calcium          | ppm        | ASTM D5185m              |           | 2337        | 1872        |          |
| Phosphorus       | ppm        | ASTM D5185m              |           | 916         | 1038        |          |
| Zinc             | ppm        | ASTM D5185m              |           | 1081        | 1302        |          |
| Sulfur           | ppm        | ASTM D5185m              |           | 4058        | 3718        |          |
| Oxidation        | Abs/.1mm   | *ASTM D5185111           | >25       | 4056        | 5710        |          |
| Base Number (BN) |            | ASTM D7414<br>ASTM D2896 | 220       | 7.2         |             |          |
| · · · ·          | mg KOH/g   |                          |           |             |             |          |
| Visc @ 100°C     | cSt        | ASTM D445                |           | 11.7        |             |          |





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