



# OIL ANALYSIS REPORT

WEAR	<b>ABNORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>

Machine Id  
**ENDEAVOR**  
 Component  
**Starboard Main Engine**  
 Fluid  
**TITAN 15W40 (--- QTS)**

## RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>WC0834572</b>	WC0834574	WC0847412
Sample Date		Client Info		<b>26 Apr 2024</b>	26 Apr 2024	21 Oct 2023
Machine Age	hrs	Client Info		<b>15564</b>	17446	16254
Oil Age	hrs	Client Info		<b>72</b>	286	94
Filter Age	hrs	Client Info		<b>72</b>	286	94
Oil Changed		Client Info		<b>Not Changd</b>	Not Changd	Not Changd
Filter Changed		Client Info		<b>Not Changd</b>	Not Changd	Not Changd
Sample Status				<b>ABNORMAL</b>	NORMAL	NORMAL

## WEAR

The copper level is abnormal. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core). All other component wear rates are normal.

Iron	ppm	ASTM D5185m	>75	<b>1</b>	7	2
Chromium	ppm	ASTM D5185m	>8	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>&lt;1</b>	<1	2
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>15	<b>&lt;1</b>	1	1
Lead	ppm	ASTM D5185m	>18	<b>2</b>	1	0
Copper	ppm	ASTM D5185m	>80	<b>▲ 100</b>	<1	<1
Tin	ppm	ASTM D5185m	>14	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	<1
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

## CONTAMINATION

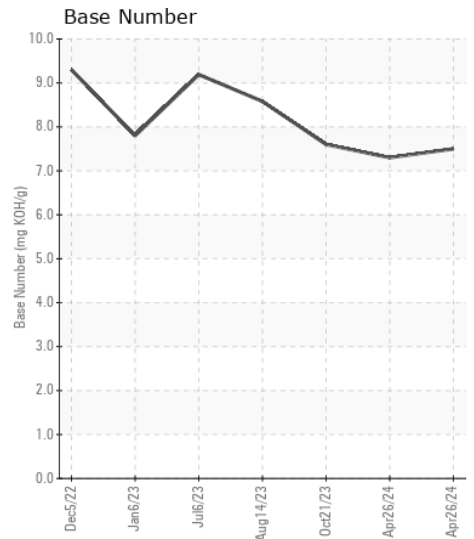
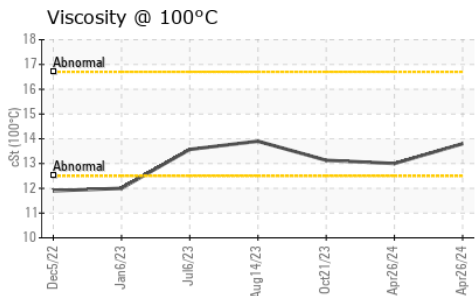
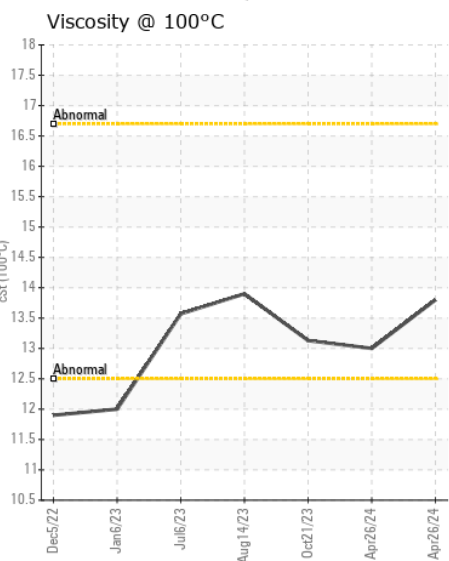
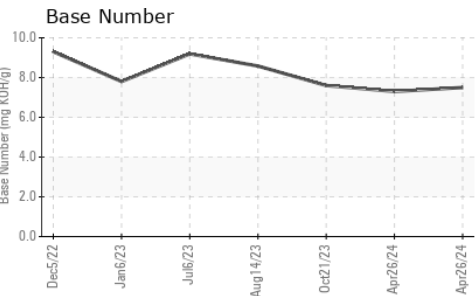
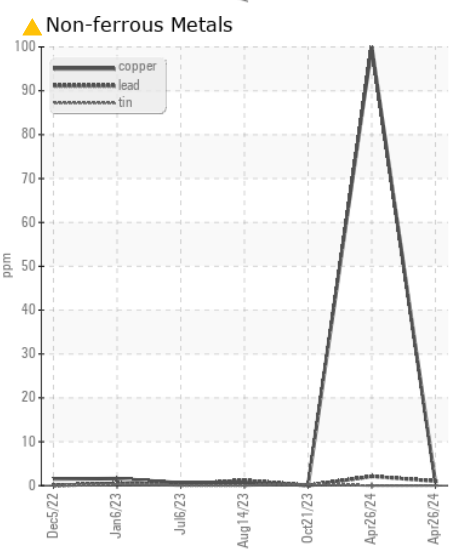
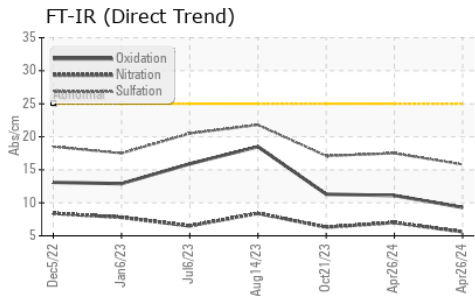
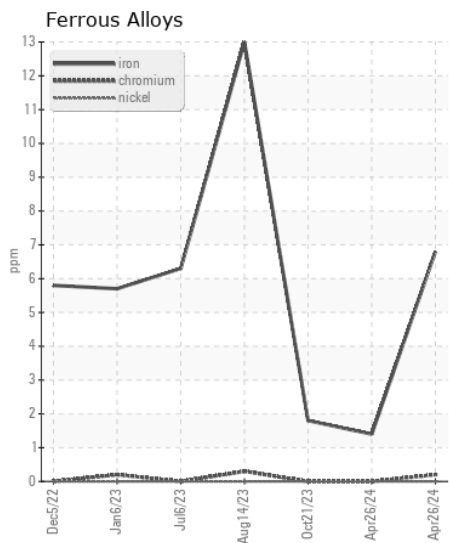
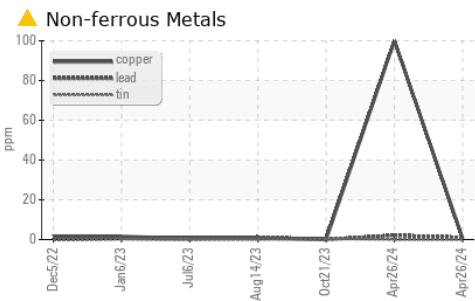
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>20	<b>4</b>	4	6
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	3	3
Fuel		WC Method	>4.0	<b>&lt;1.0</b>	<1.0	<1.0
Water		WC Method	>0.1	<b>NEG</b>	NEG	NEG
Glycol		WC Method		<b>NEG</b>	NEG	NEG
Soot %	%	*ASTM D7844		<b>0.1</b>	0.1	0
Nitration	Abs/cm	*ASTM D7624	>20	<b>5.6</b>	7.0	6.3
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>15.8</b>	17.5	17.1
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	NEG

## FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m	>75	<b>&lt;1</b>	1	<1
Boron	ppm	ASTM D5185m		<b>15</b>	23	68
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>4</b>	8	19
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>46</b>	92	167
Calcium	ppm	ASTM D5185m		<b>2370</b>	2444	2119
Phosphorus	ppm	ASTM D5185m		<b>970</b>	967	974
Zinc	ppm	ASTM D5185m		<b>1137</b>	1152	1183
Sulfur	ppm	ASTM D5185m		<b>4536</b>	4360	3851
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>9.3</b>	11.1	11.3
Base Number (BN)	mg KOH/g	ASTM D2896		<b>7.5</b>	7.3	7.6
Visc @ 100°C	cSt	ASTM D445		<b>13.8</b>	13.0	13.13



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0834572  
**Lab Number** : 06176946  
**Unique Number** : 11022999  
**Test Package** : MAR 2  
**Received** : 13 May 2024  
**Tested** : 14 May 2024  
**Diagnosed** : 14 May 2024 - Don Baldrige

**CITY EXPERIENCES - SEAWARD EXPLORER**  
 2825 5TH AVENUE  
 SAN DIEGO, CA  
 US 92103  
 Contact: PETER CHARBONNET

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)