



**WEAR** CONTAMINATION **FLUID CONDITION** 

**NORMAL SEVERE ABNORMAL** 

Store 9 - Marietta

1109

Component Diesel Engine

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		LEC0049550	LEC0048661	LEC0047088
We advise that you check the fuel injection system. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.	Sample Date		Client Info		07 May 2024	13 Apr 2024	04 Mar 202
	Machine Age	mls	Client Info		286647	274625	261184
	Oil Age	mls	Client Info		5000	5000	5000
	Filter Age	mls	Client Info		5000	5000	5000
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status				SEVERE	ABNORMAL	NORMAL
WEAR	Iron	nnm	ASTM D5185m	. 100	04	26	23
WEAR	Iron	ppm			21 1		
All component wear rates are normal.	Chromium Nickel	ppm	ASTM D5185m ASTM D5185m		0	<1 0	<1
	Titanium	ppm	ASTM D5185m	>4	2	2	0
	Silver	ppm	ASTM D5185m	~3	0	0	<1
	Aluminum	ppm	ASTM D5185m		6	6	8
	Lead	ppm	ASTM D5185m		2	2	4
	Copper	ppm	ASTM D5185m		0	0	<1
	Tin	ppm	ASTM D5185m		<1	<1	1
	Vanadium	ppm	ASTM D5185m		0	0	<1
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTABINATION							
CONTAMINATION	Silicon	ppm	ASTM D5185m		7	8	8
There is a high amount of fuel present in the oil.	Potassium	ppm	ASTM D5185m		4	<1	4
	Fuel	%	ASTM D3524		▲ 11.1	▲ 6.1	<1.0
	Water		WC Method WC Method	>0.2	NEG	NEG	NEG
	Glycol	%	*ASTM D7844	. 2	NEG 0.9	NEG 1	NEG
	Soot % Nitration	Abs/cm	*ASTM D7624	>20	10.3	11.1	0.8
	Sulfation	Abs/.1mm	*ASTM D7024		24.9	26.3	26.4
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORM
	Odor	scalar	*Visual	NORML	NORML	NORML	NORM
	<b>Emulsified Water</b>	scalar	*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		1	0	1
Fuel is present in the oil and is lowering the viscosity. The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable due to the presence of contaminants.	Boron	ppm	ASTM D5185m		176	196	187
	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m	1.2	75	99	129
	Manganese	ppm	ASTM D5185m	0.1	<1	0	<1
	Magnesium	ppm	ASTM D5185m		407	550	680
	Calcium	ppm	ASTM D5185m		1336	1402	1493
	Phosphorus	ppm	ASTM D5185m		873	777	722
		ppm	ASTM D5185m	1160	1046	933	878
	Zinc			1000	0040	0004	0.400
	Sulfur	ppm	ASTM D5185m		3016	2804	2433
		ppm Abs/.1mm		>25	3016 20.9 6.3	2804 22.8 6.9	2433 23.0 7.3

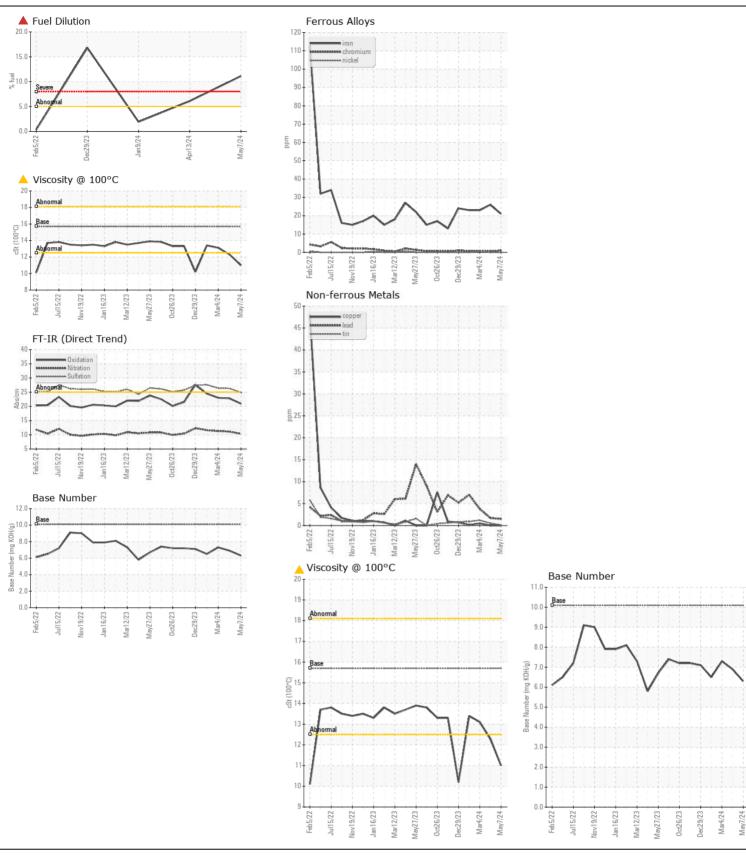
Visc @ 100°C cSt

11.0

ASTM D445 15.7

12.3

13.1







Certificate L2367

Laboratory Sample No.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : LEC0049550 Lab Number : 06176971

Received **Tested** Unique Number : 11023024 Diagnosed

: 17 May 2024 Test Package : CONST ( Additional Tests: PercentFuel, TBN )

: 17 May 2024 - Jonathan Hester

: 13 May 2024

PO BOX 249 ELLENBORO, WV US 26346 Contact: CHRIS PETROVICH chrispetrovich@halldrilling.com

T: (304)869-3404 F: (304)869-3408

HALL DRILLING LLC

To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)