

NORMAL	WEAR
ABNORMAL	CONTAMINATION
ATTENTION	FLUID CONDITION

Store 9 - Marietta							
1132							
Component Diesel Engine							
Fluid							
SHELL ROTELLA T 15W40 (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Number		Client Info		LEC0049554		
	Sample Date		Client Info		01 May 2024		
	Machine Age	hrs	Client Info		531		
	Oil Age	hrs	Client Info		400 400		
	Filter Age Oil Changed	hrs	Client Info Client Info		400 Changed		
	Filter Changed		Client Info		Changed		
	Sample Status				ABNORMAL		
WEAR	Iron	ppm	ASTM D5185m		43		
Metal levels are typical for a new component breaking in.	Chromium	ppm	ASTM D5185m		4		
	Nickel	ppm	ASTM D5185m	>4	0		
	Titanium	ppm	ASTM D5185m	0	<1		
	Silver	ppm	ASTM D5185m ASTM D5185m		<1 17		
	Lead	ppm ppm	ASTM D5185m		4		
	Copper	ppm	ASTM D5185m		26		
	Tin	ppm	ASTM D5185m		2		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Ciliana			100	• • • •		
CONTAMINATION Fuel content negligible. Elemental level of silicon (Si) above normal indicating ingress of seal material.	Silicon Potassium	ppm	ASTM D5185m ASTM D5185m		▲ 34 59		
	Fuel	ppm %	ASTM D318511		0.1		
	Water	70	WC Method		NEG		
	Glycol		WC Method	/ 012	NEG		
	Soot %	%	*ASTM D7844	>3	0.3		
	Nitration	Abs/cm	*ASTM D7624	>20	9.6		
	Sulfation	Abs/.1mm	*ASTM D7415	>30	20.3		
	Silt	scalar	*Visual	NONE	NONE		
	Debris		*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance Odor	scalar scalar	*Visual *Visual	NORML NORML	NORML NORML		
	Emulsified Water		*Visual	>0.2	NEG		
		Scalai	visuai	20.2			
FLUID CONDITION	Sodium	ppm	ASTM D5185m		5		
The oil viscosity is lower than normal. The BN result indicates that	Boron	ppm	ASTM D5185m		64		
there is suitable alkalinity remaining in the oil. Confirm oil type.	Barium	ppm	ASTM D5185m		6		
	Molybdenum	ppm	ASTM D5185m	1.2	13		
	Manganese	ppm	ASTM D5185m	0.4	6		
	Magnesium	ppm	ASTM D5185m		706		
	Calcium Phosphorus	ppm ppm	ASTM D5185m ASTM D5185m		1348 721		
	Zinc	ppm	ASTM D5185m		815		
	Sulfur	ppm	ASTM D5185m		3161		
	Ovidation	1- 1- 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1		05	16.2		

Oxidation

Visc @ 100°C cSt

Abs/.1mm *ASTM D7414 >25

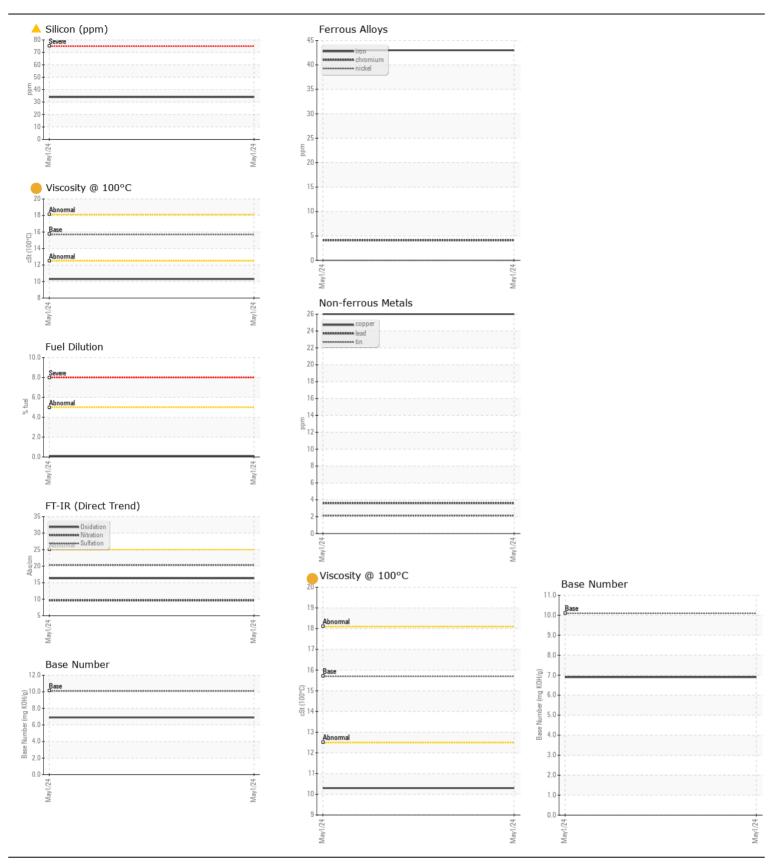
ASTM D445 15.7

Base Number (BN) mg KOH/g ASTM D2896 10.1

16.3

6.9

10.3



HALL DRILLING LLC Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 Sample No. Received PO BOX 249 : LEC0049554 : 13 May 2024 e E Lab Number : 06176976 ELLENBORO, WV Tested : 17 May 2024 : 17 May 2024 - Jonathan Hester US 26346 Unique Number : 11023029 Diagnosed Test Package : CONST (Additional Tests: FuelDilution, PercentFuel, TBN) Contact: CHRIS PETROVICH Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. chrispetrovich@halldrilling.com * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (304)869-3404 F: (304)869-3408 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: CHRIS PETROVICH - HALELLWV