

## Machine Id FIBER BAILER BL134063 Hydraulic System AW HYDRAULIC OIL ISO 46 (--- GAL)

## RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.



All component wear rates are normal.

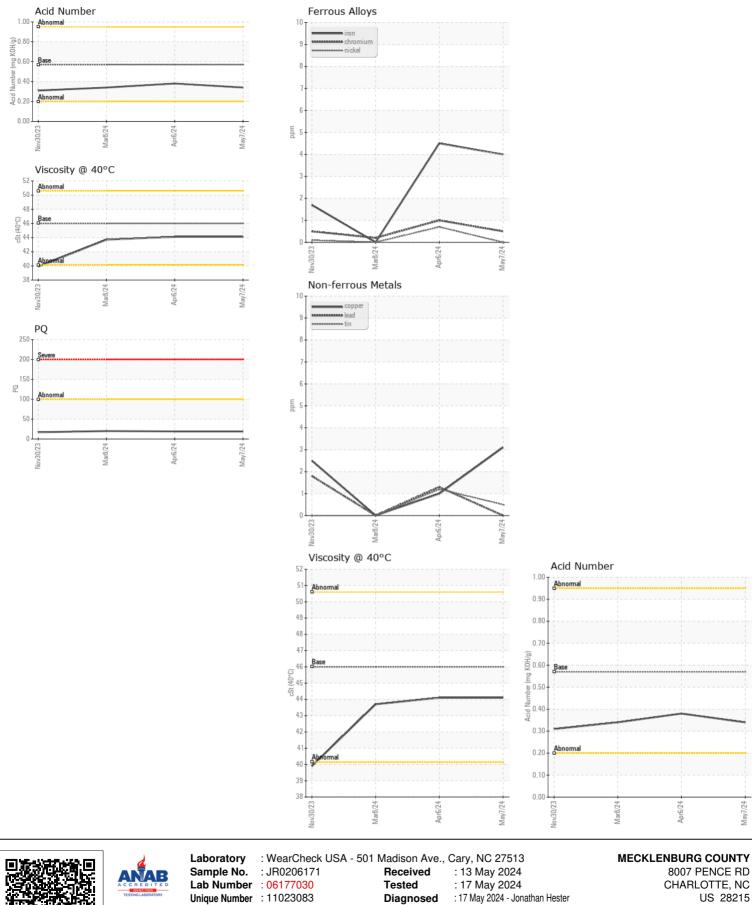
## CONTAMINATION

Moderate concentration of visible dirt/debris present in the oil.

## **FLUID CONDITION**

The AN level is acceptable for this fluid. The condition of the oils additive package is suitable for further service.

| Test                               | UOM             | Method                      | Limit/Abn       | Current     | History1    | History2    |
|------------------------------------|-----------------|-----------------------------|-----------------|-------------|-------------|-------------|
| Sample Number                      |                 | Client Info                 |                 | JR0206171   | JR0188557   | JR0188558   |
| Sample Date                        |                 | Client Info                 |                 | 07 May 2024 | 06 Apr 2024 | 08 Mar 2024 |
| Machine Age                        | hrs             | Client Info                 |                 | 30040       | 29773       | 29533       |
| Oil Age                            | hrs             | Client Info                 |                 | 0           | 0           | 0           |
| Filter Age                         | hrs             | Client Info                 |                 | 0           | 0           | 0           |
| Oil Changed                        |                 | Client Info                 |                 | Changed     | N/A         | Changed     |
| Filter Changed                     |                 | Client Info                 |                 | Changed     | N/A         | Changed     |
| Sample Status                      |                 |                             |                 | ABNORMAL    | SEVERE      | SEVERE      |
| <b>DO</b>                          |                 |                             |                 | 19          | 10          | 00          |
| PQ<br>Iron                         | 0000            | ASTM D8184                  | >20             | 4           | 19<br>4     | 20<br>0     |
| Chromium                           | ppm             | ASTM D5185m<br>ASTM D5185m  | >20             | 4<br><1     | 4           | <1          |
| Nickel                             | ppm             | ASTM D5185m                 | >10             | < 1<br>0    | <1          | 0           |
| Titanium                           | ppm<br>ppm      | ASTM D5185m                 | >10             | 0           | <1          | 0           |
| Silver                             | ppm             | ASTM D5185m                 |                 | 0           | 0           | 0           |
| Aluminum                           | ppm             | ASTM D5185m                 | >10             | 0           | 1           | 0           |
| Lead                               | ppm             | ASTM D5185m                 | >10             | 0           | 1           | 0           |
| Copper                             | ppm             | ASTM D5185m                 | >75             | 3           | 1           | 0           |
| Tin                                | ppm             | ASTM D5185m                 | >10             | <1          | 1           | 0           |
| Vanadium                           | ppm             | ASTM D5185m                 | 210             | 0           | <1          | 0           |
| White Metal                        | scalar          | *Visual                     | NONE            | NONE        | NONE        | NONE        |
| Yellow Metal                       | scalar          | *Visual                     | NONE            | NONE        | NONE        | NONE        |
|                                    |                 |                             |                 |             |             |             |
| Silicon                            | ppm             | ASTM D5185m                 | >20             | <1          | <1          | <1          |
| Potassium                          | ppm             | ASTM D5185m                 | >20             | 0           | <1          | 0           |
| Water                              |                 | WC Method                   | >0.1            | NEG         | NEG         | NEG         |
| Particles >4µm                     |                 | ASTM D7647                  | >5000           |             | ▲ 52230     | ▲ 80468     |
| Particles >6µm                     |                 | ASTM D7647                  | >1300           |             | ▲ 9305      | ▲ 24506     |
| Particles >14µm                    |                 | ASTM D7647                  | >160            |             | 283         | ▲ 1749      |
| Particles >21µm                    |                 | ASTM D7647                  | >40             |             | 63          | ▲ 429       |
| Particles >38µm                    |                 | ASTM D7647                  | >10             |             | 3           | 14          |
| Particles >71µm<br>Oil Cleanliness |                 | ASTM D7647<br>ISO 4406 (c)  | >3<br>>19/17/14 |             | 0           | A 24/22/18  |
| Silt                               | scalar          | *Visual                     | NONE            | NONE        | NONE        | NONE        |
| Debris                             | scalar          | *Visual                     | NONE            |             | NONE        | NONE        |
| Sand/Dirt                          | scalar          | *Visual                     | NONE            | NONE        | NONE        | NONE        |
| Appearance                         | scalar          | *Visual                     | NORML           | NORML       | NORML       | NORML       |
| Odor                               | scalar          | *Visual                     | NORML           | NORML       | NORML       | NORML       |
| Emulsified Water                   | scalar          | *Visual                     | >0.1            | NEG         | NEG         | NEG         |
|                                    |                 |                             |                 |             |             |             |
| Sodium                             | ppm             | ASTM D5185m                 |                 | 1           | 0           | 0           |
| Boron                              | ppm             | ASTM D5185m                 | 5               | 0           | 0           | 0           |
| Barium                             | ppm             | ASTM D5185m                 | 5               | 0           | 0           | 0           |
| Molybdenum                         | ppm             | ASTM D5185m                 | 5               | 0           | 1           | 0           |
| Manganese                          | ppm             | ASTM D5185m                 | 05              | 1           | <1          | 0           |
| Magnesium                          | ppm             | ASTM D5185m                 | 25              | <1          | 2           | 0           |
| Calcium                            | ppm             | ASTM D5185m                 | 200             | 42          | 54          | 36          |
| Phosphorus<br>Zinc                 | ppm             | ASTM D5185m                 | 300<br>370      | 345         | 368<br>411  | 341<br>433  |
| Sulfur                             | ppm             | ASTM D5185m<br>ASTM D5185m  |                 | 427         | 971         |             |
| Acid Number (AN)                   | ppm<br>mg KOH/g | ASTM D5185III<br>ASTM D8045 | 2500<br>0.57    | 998<br>0.34 | 0.38        | 960<br>0.34 |
| Visc @ 40°C                        | cSt             | ASTM D6045<br>ASTM D445     | 46              | 44.1        | 44.1        | 43.7        |
| 150 @ 40 0                         | 001             | A3 110 D443                 | 40              | 44.1        | 44.1        | 40.7        |



Contact/Location: DOYLE TYSON - MECCHA Page 2 of 2

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