

PALASYN 45 Machine Id PALATEK 1612150002 - SWIFT Component Compressor

RECOMMENDATION

Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

WEAR

All component wear rates are normal.

CONTAMINATION

Excessive free water present.

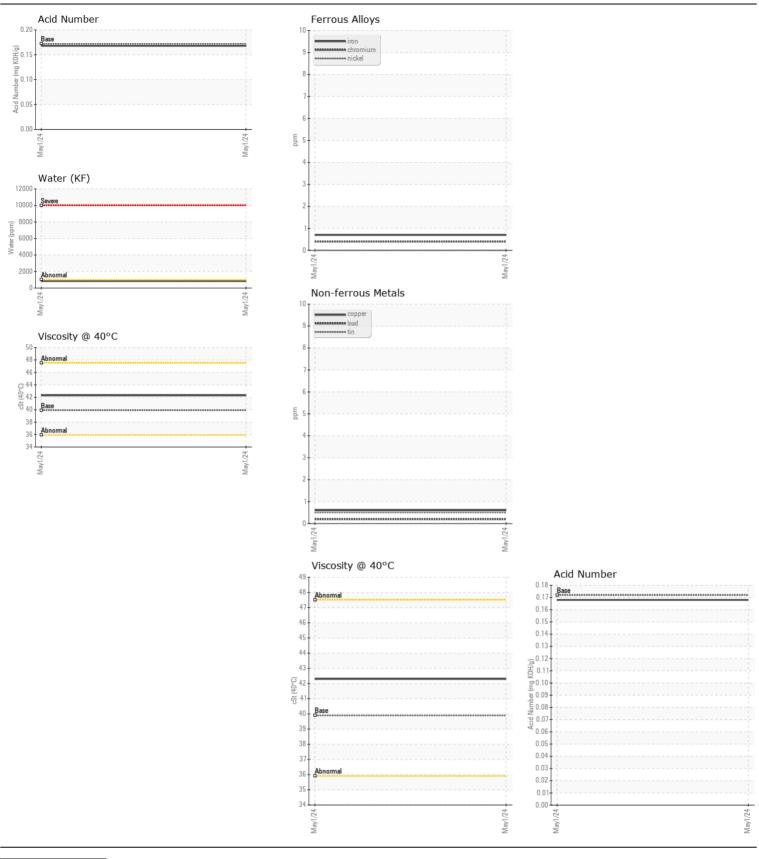
FLUID CONDITION

The AN level is acceptable for this fluid.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		UCS06177322		
Sample Date		Client Info		01 May 2024		
Machine Age	hrs	Client Info		7508		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Filter Changed		Client Info		Changed		
Sample Status				ATTENTION		
Iron	ppm	ASTM D5185m	>50	<1		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m		0		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m	05	0		
Aluminum	ppm	ASTM D5185m	>25	2		
Lead	ppm	ASTM D5185m	>25	<1		
Copper	ppm	ASTM D5185m	>50	<1		
Tin	ppm	ASTM D5185m	>15	<1		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>25	2		
Potassium	ppm	ASTM D5185m	>20	2		
Water	%	ASTM D6304	>0.1	0.084		
ppm Water	ppm	ASTM D6304	>1000	840		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	0.2%		
Sodium		ASTM D5185m		0		
Boron	ppm	ASTM D5185m	0.0	0		
Barium	ppm ppm	ASTM D5185m	0.0	4		
Molybdenum	ppm	ASTM D5185m	0.0	4 <1		
Manganese	ppm	ASTM D5185m	0	0		
Magnesium	ppm	ASTM D5185m	0.0	<1		
Calcium	ppm	ASTM D5185m	0.0	3		
Phosphorus	ppm	ASTM D5185m	966	671		
Zinc	ppm	ASTM D5185m	0	4		
Sulfur	ppm	ASTM D5185m	1309	1258		
	mg KOH/g	ASTM D8045	0.172	0.168		
ACIO INUMBER (AIN)						
Acid Number (AN) Visc @ 40°C	cSt	ASTM D445	39.9	42.3		

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Contact/Location: JAY GIANNINI - UCBLAMEM



BLAKE AND PENDLETON Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 Sample No. : UCS06177322 Received : 13 May 2024 Lab Number : 06177322 Tested MEMPHIS, TN : 15 May 2024 Unique Number : 11023375 : 15 May 2024 - Don Baldridge US 38133 Diagnosed Test Package : IND 2 (Additional Tests: KF) Contact: JAY GIANNINI Certificate L2367 JGIANNINI@BLAKEANDPENDLETON.COM To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: