



WEAR	NORMAL
CONTAMINATION	ATTENTION
FLUID CONDITION	NORMAL

Area
PALASYN 45
Machine Id
PALATEK 1701030001 - SWIFT
Component
Compressor

RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

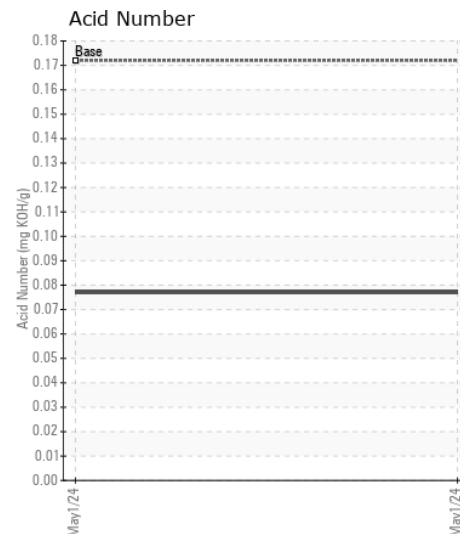
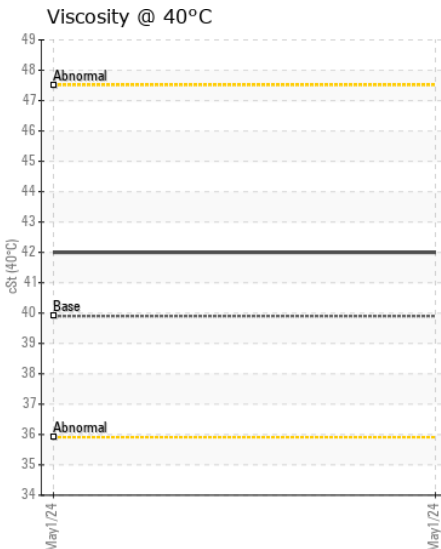
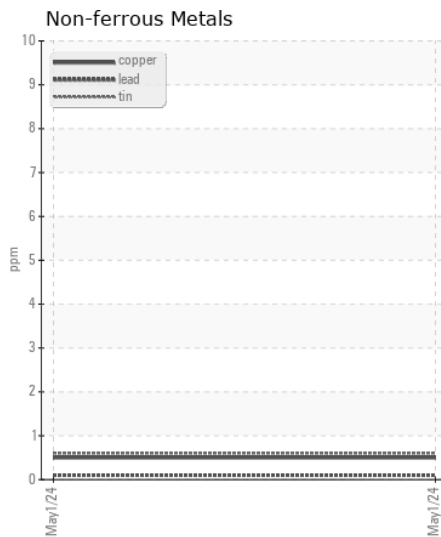
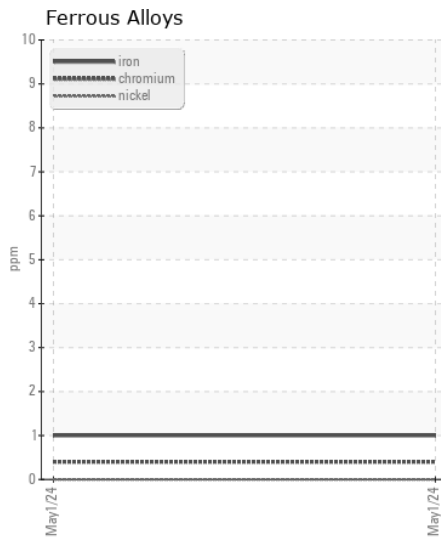
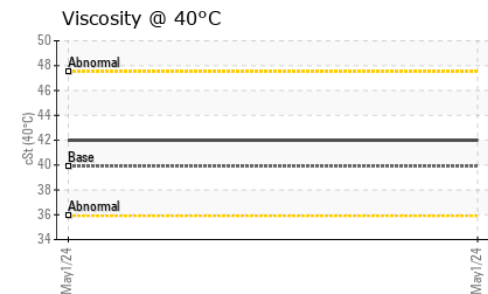
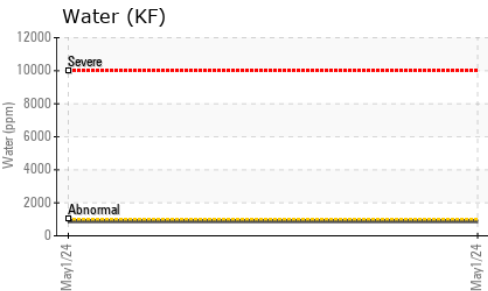
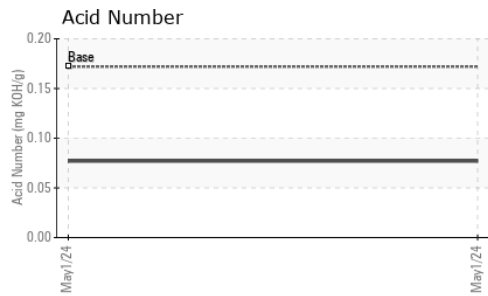
CONTAMINATION

Appearance is hazy. Moderate concentration of visible dirt/debris present in the oil.

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		UCS06177323	---	---
Sample Date		Client Info		01 May 2024	---	---
Machine Age	hrs	Client Info		20970	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Changed	---	---
Filter Changed		Client Info		Changed	---	---
Sample Status				ATTENTION	---	---
Iron	ppm	ASTM D5185m	>50	1	---	---
Chromium	ppm	ASTM D5185m	>10	<1	---	---
Nickel	ppm	ASTM D5185m		0	---	---
Titanium	ppm	ASTM D5185m		<1	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>25	2	---	---
Lead	ppm	ASTM D5185m	>25	<1	---	---
Copper	ppm	ASTM D5185m	>50	<1	---	---
Tin	ppm	ASTM D5185m	>15	<1	---	---
Vanadium	ppm	ASTM D5185m		<1	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Silicon	ppm	ASTM D5185m	>25	2	---	---
Potassium	ppm	ASTM D5185m	>20	2	---	---
Water	%	ASTM D6304	>0.1	0.087	---	---
ppm Water	ppm	ASTM D6304	>1000	870	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	MODER	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	HAZY	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	0.2%	---	---
Sodium	ppm	ASTM D5185m		0	---	---
Boron	ppm	ASTM D5185m	0.0	0	---	---
Barium	ppm	ASTM D5185m	0.0	2	---	---
Molybdenum	ppm	ASTM D5185m	0	<1	---	---
Manganese	ppm	ASTM D5185m	0	0	---	---
Magnesium	ppm	ASTM D5185m	0.0	<1	---	---
Calcium	ppm	ASTM D5185m	0.0	4	---	---
Phosphorus	ppm	ASTM D5185m	966	212	---	---
Zinc	ppm	ASTM D5185m	0	2	---	---
Sulfur	ppm	ASTM D5185m	1309	290	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045	0.172	0.077	---	---
Visc @ 40°C	cSt	ASTM D445	39.9	42.0	---	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : UCS06177323

Lab Number : 06177323

Unique Number : 11023376

Test Package : IND 2 (Additional Tests: KF)

Received : 13 May 2024

Tested : 15 May 2024

Diagnosed : 15 May 2024 - Don Baldrige

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

BLAKE AND PENDLETON

MEMPHIS, TN

US 38133

Contact: JAY GIANNINI

JGIANNINI@BLAKEANDPENDLETON.COM

T:

F: