



**PERFORMANCE
UNDER
PRESSURE**

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
CWAY_U2120 CWAY_U2120_P2120
Component
Drive End Pump
Fluid
ROYAL PURPLE SYNFILM GT 32 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		RP0029061	RP0034070	RP0026144
Sample Date		Client Info		09 May 2024	20 Feb 2024	15 Nov 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>75	<1	0	0
Chromium	ppm	ASTM D5185m	>5	<1	<1	0
Nickel	ppm	ASTM D5185m		<1	0	1
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>5	2	0	0
Lead	ppm	ASTM D5185m	>10	<1	0	0
Copper	ppm	ASTM D5185m	>15	<1	0	0
Tin	ppm	ASTM D5185m		1	0	<1
Vanadium	ppm	ASTM D5185m		<1	0	2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

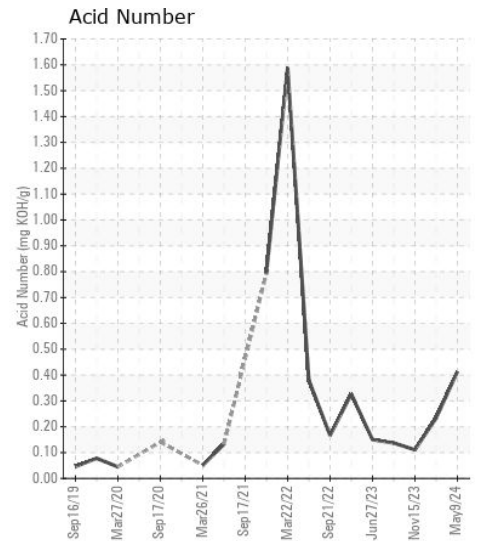
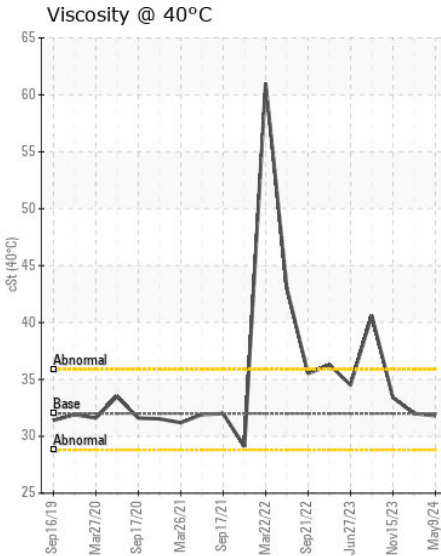
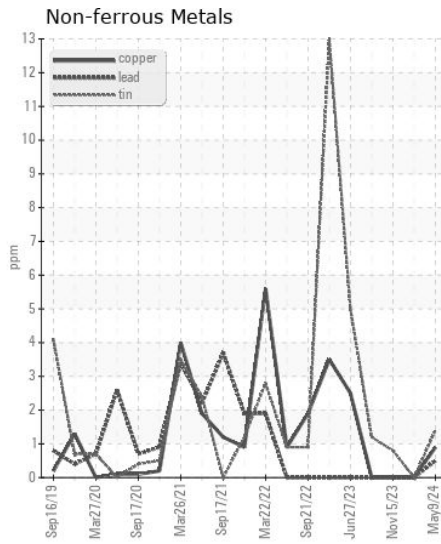
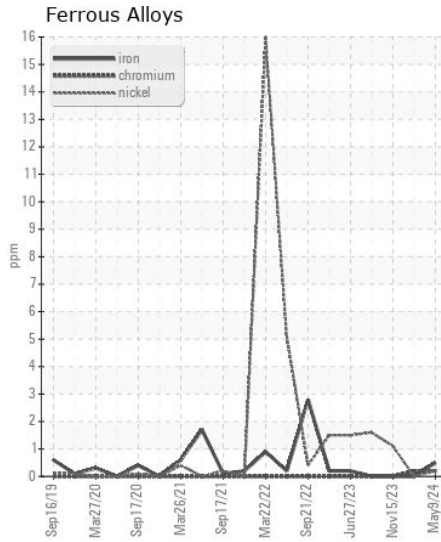
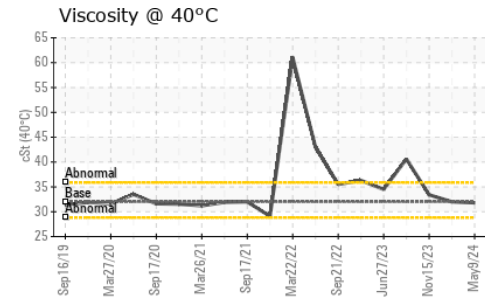
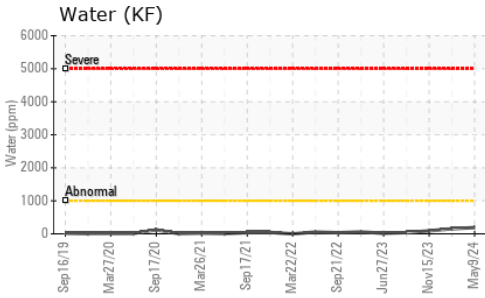
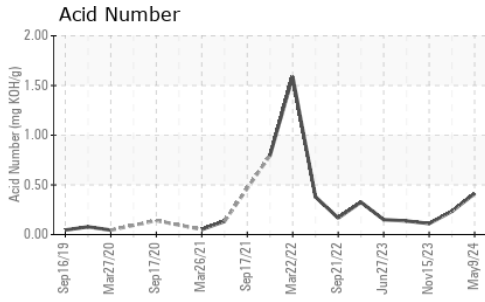
The water content is negligible. There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>20	2	0	0
Potassium	ppm	ASTM D5185m	>20	2	0	<1
Water	%	ASTM D6304	>.1	0.018	0.015	0.009
ppm Water	ppm	ASTM D6304	>1000	190	152	91
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		0	0	<1
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		73	50	<1
Calcium	ppm	ASTM D5185m		6	0	<1
Phosphorus	ppm	ASTM D5185m		<1	0	4
Zinc	ppm	ASTM D5185m		1	0	0
Acid Number (AN)	mg KOH/g	ASTM D8045		0.413	0.234	0.111
Visc @ 40°C	cSt	ASTM D445	32	31.8	32.0	33.4



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0029061
Lab Number : 06177782
Unique Number : 11029108
Test Package : PLANT

Received : 13 May 2024
Tested : 17 May 2024
Diagnosed : 17 May 2024 - Jonathan Hester

ENERGY TRANSFER - WAYNE
 4410 TREADWELL
 WAYNE, MI
 US 48184
 Contact: SCOTT VERHELLE

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: