



WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL



Area
KEMP QUARRIES / BCS - GRAVETTE [69573]
Machine Id
WL124
Component
Front Right Final Drive
Fluid
PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor. (Customer Sample Comment: Pm4)

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PCA0108555	PCA0069788	PCA0087000
Sample Date		Client Info		18 Apr 2024	08 Feb 2024	12 Oct 2023
Machine Age	hrs	Client Info		38441	37365	37365
Oil Age	hrs	Client Info		37395	36319	37365
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Changed	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>800	22	23	33
Chromium	ppm	ASTM D5185m	>10	<1	<1	<1
Nickel	ppm	ASTM D5185m	>5	0	0	0
Titanium	ppm	ASTM D5185m	>15	0	0	<1
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>75	<1	1	2
Lead	ppm	ASTM D5185m	>10	0	0	<1
Copper	ppm	ASTM D5185m	>75	11	11	14
Tin	ppm	ASTM D5185m	>8	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

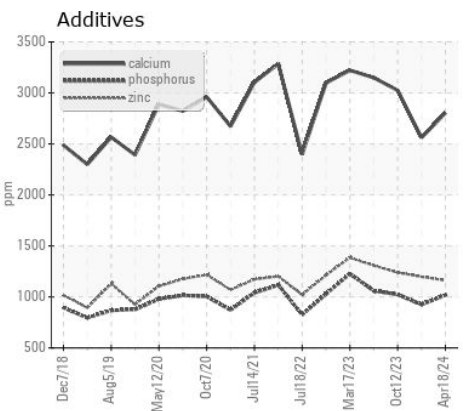
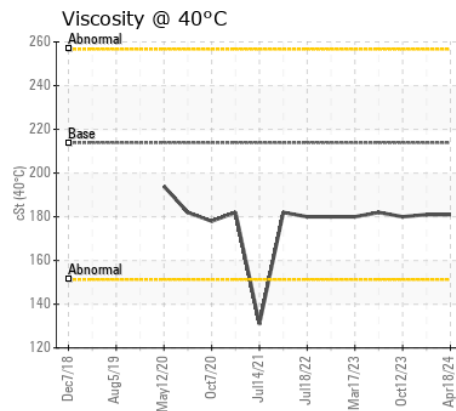
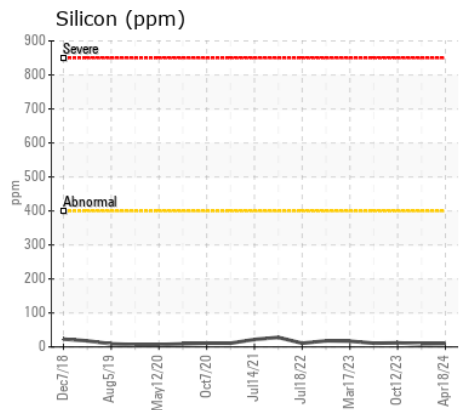
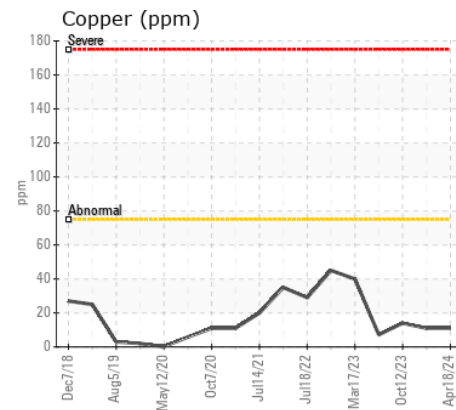
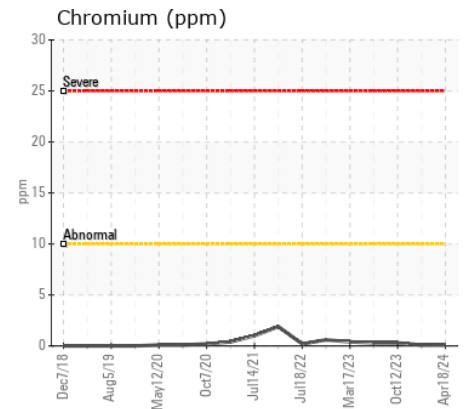
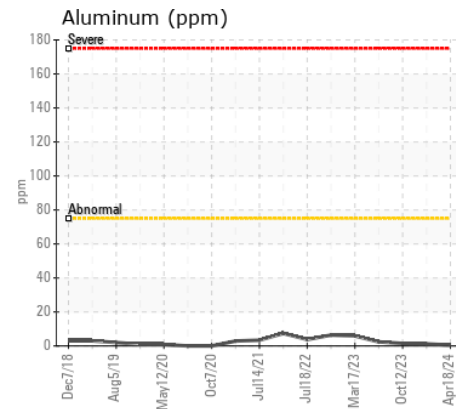
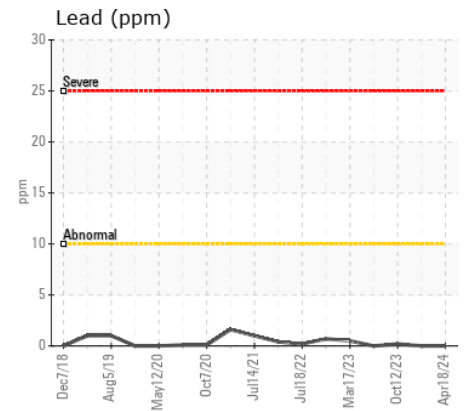
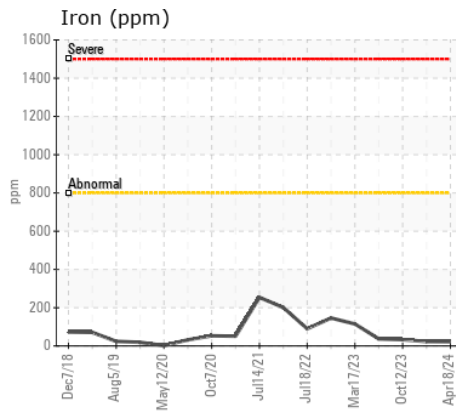
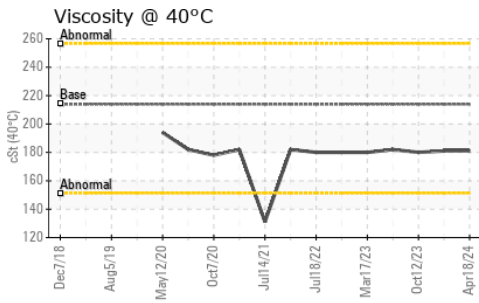
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>400	10	9	12
Potassium	ppm	ASTM D5185m	>20	0	0	2
Water		WC Method	>0.2	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	MODER	LIGHT	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		<1	0	0
Boron	ppm	ASTM D5185m	2	3	0	3
Barium	ppm	ASTM D5185m	0	1	0	9
Molybdenum	ppm	ASTM D5185m	0	0	0	2
Manganese	ppm	ASTM D5185m	0	<1	<1	0
Magnesium	ppm	ASTM D5185m	9	18	18	18
Calcium	ppm	ASTM D5185m	3114	2804	2561	3025
Phosphorus	ppm	ASTM D5185m	1099	1019	926	1024
Zinc	ppm	ASTM D5185m	1245	1162	1198	1239
Sulfur	ppm	ASTM D5185m	7086	5859	5142	6714
Visc @ 40°C	cSt	ASTM D445	213.9	181	181	180



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0108555
Lab Number : 06177921
Unique Number : 11029247
Test Package : MOB 1

Kemp Quarries - Benton County Stone - Gravette
 15100 N Hwy 59
 Sulphur Springs, AR
 US 72768
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

gravette@bentoncountystone.com

T:
F: