



WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>



Area  
**KEMP QUARRIES / BCS - GRAVETTE [69691]**  
Machine Id  
**WL127**  
Component  
**Front Right Final Drive**  
Fluid  
**PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)**

**RECOMMENDATION**

Resample at the next service interval to monitor. ( Customer Sample Comment: Pm2 )

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>PCA0108514</b>	PCA0069874	PCA0086480
Sample Date		Client Info		<b>01 May 2024</b>	08 Dec 2023	01 Sep 2023
Machine Age	hrs	Client Info		<b>33781</b>	33270	32702
Oil Age	hrs	Client Info		<b>33213</b>	568	32702
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>N/A</b>	N/A	Changed
Filter Changed		Client Info		<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

**WEAR**

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>800	<b>3</b>	5	6
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	<1	0
Nickel	ppm	ASTM D5185m	>5	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m	>15	<b>0</b>	<1	<1
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>75	<b>0</b>	3	0
Lead	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m	>75	<b>0</b>	<1	0
Tin	ppm	ASTM D5185m	>8	<b>&lt;1</b>	<1	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

**CONTAMINATION**

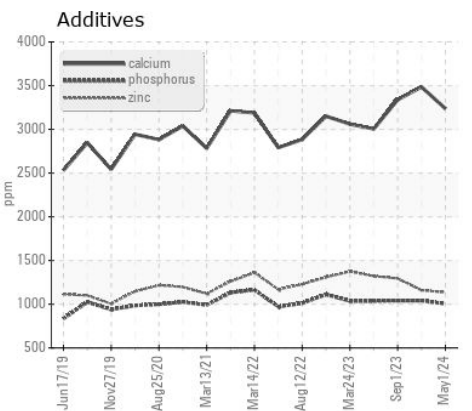
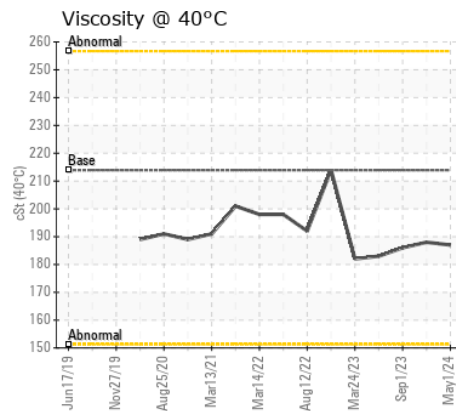
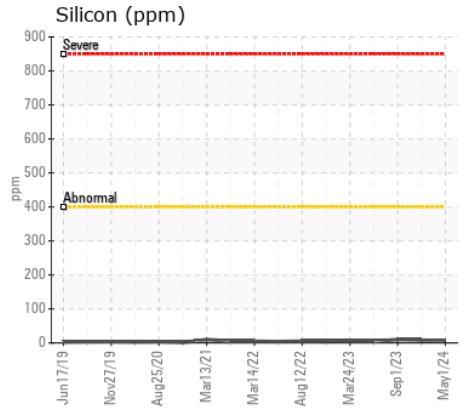
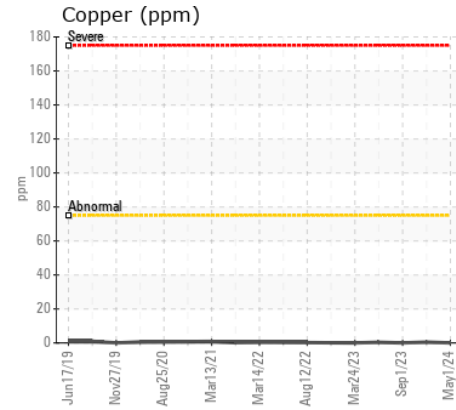
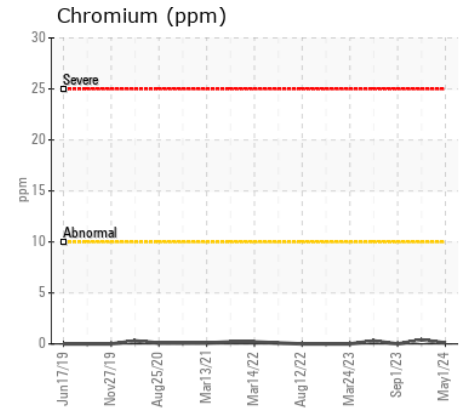
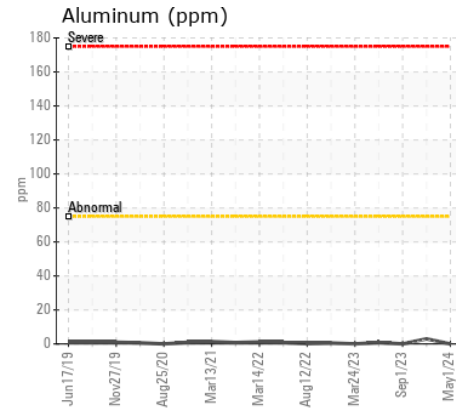
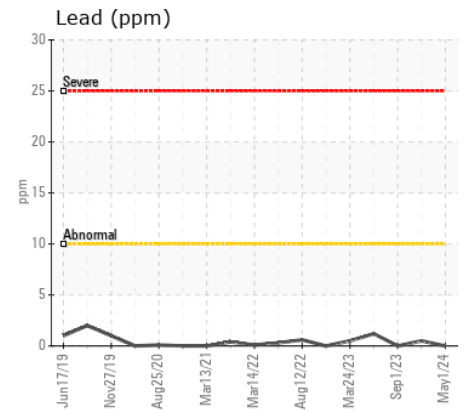
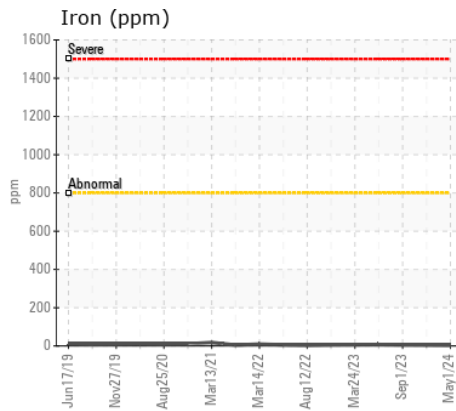
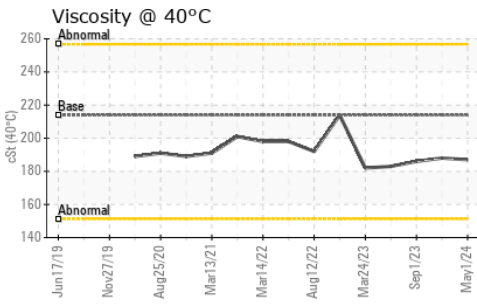
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>400	<b>7</b>	8	10
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	2	1
Water		WC Method	>0.2	<b>NEG</b>	NEG	NEG
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG

**FLUID CONDITION**

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	0	1
Boron	ppm	ASTM D5185m	2	<b>2</b>	3	2
Barium	ppm	ASTM D5185m	0	<b>1</b>	8	0
Molybdenum	ppm	ASTM D5185m	0	<b>0</b>	2	1
Manganese	ppm	ASTM D5185m	0	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	9	<b>17</b>	17	20
Calcium	ppm	ASTM D5185m	3114	<b>3237</b>	3485	3339
Phosphorus	ppm	ASTM D5185m	1099	<b>1005</b>	1041	1041
Zinc	ppm	ASTM D5185m	1245	<b>1136</b>	1160	1295
Sulfur	ppm	ASTM D5185m	7086	<b>5000</b>	5975	5891
Visc @ 40°C	cSt	ASTM D445	213.9	<b>187</b>	188	186



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0108514  
**Lab Number** : 06177933  
**Unique Number** : 11029259  
**Test Package** : MOB 1

**Received** : 13 May 2024  
**Tested** : 14 May 2024  
**Diagnosed** : 15 May 2024 - Sean Felton

**Kemp Quarries - Benton County Stone - Gravette**  
 15100 N Hwy 59  
 Sulphur Springs, AR  
 US 72768  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

gravette@bentoncountystone.com

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