

WEAR ABNORMAL CONTAMINATION ABNORMAL FLUID CONDITION NORMAL

Machine Id **2126997** Component **Tandem** Fluid **GEAR OIL SAE 75W140 (--- GAL)**

RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

WEAR

The copper level is abnormal. All other component wear rates are normal.

CONTAMINATION

Elemental level of silicon (Si) above normal indicating ingress of seal material.

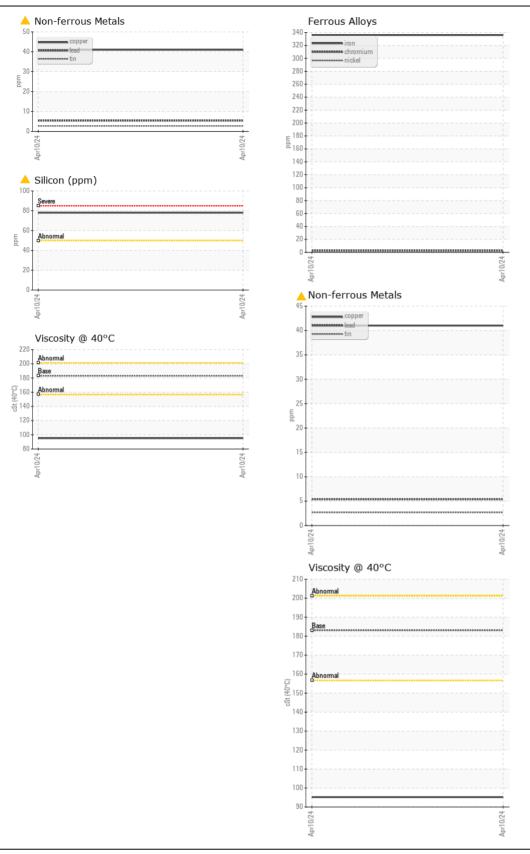
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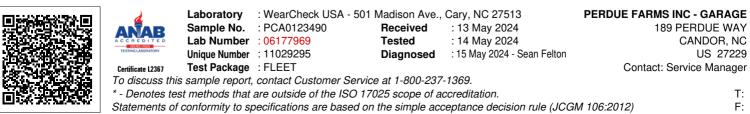
FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PCA0123490		
Sample Date		Client Info		10 Apr 2024		
Machine Age	mls	Client Info		30000		
Oil Age	mls	Client Info		30000		
Filter Age	mls	Client Info		30000		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		Not Changd		
Sample Status				ABNORMAL		
			405			
Iron	ppm	ASTM D5185m	>425	336		
Chromium	ppm	ASTM D5185m	>5	2		
Nickel	ppm	ASTM D5185m	>5	4		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m	-	0		
Aluminum	ppm	ASTM D5185m	>5	2		
Lead	ppm	ASTM D5185m	0	5		
Copper	ppm	ASTM D5185m	>8	▲ 41		
Tin	ppm	ASTM D5185m		3		
Vanadium	ppm	ASTM D5185m	NONE	0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>50	4 78		
Silicon Potassium	ppm ppm	ASTM D5185m ASTM D5185m	>50 >20	▲ 78 4		
	ppm ppm			-		
Potassium		ASTM D5185m	>20	4		
Potassium Water	ppm	ASTM D5185m WC Method	>20 >0.2	4 NEG		
Potassium Water Silt	ppm scalar	ASTM D5185m WC Method *Visual	>20 >0.2 NONE	4 NEG NONE		
Potassium Water Silt Debris	ppm scalar scalar	ASTM D5185m WC Method *Visual *Visual	>20 >0.2 NONE NONE	4 NEG NONE NONE		
Potassium Water Silt Debris Sand/Dirt	ppm scalar scalar scalar	ASTM D5185m WC Method *Visual *Visual *Visual	>20 >0.2 NONE NONE NONE	4 NEG NONE NONE NONE	 	
Potassium Water Silt Debris Sand/Dirt Appearance	ppm scalar scalar scalar scalar	ASTM D5185m WC Method *Visual *Visual *Visual *Visual	>20 >0.2 NONE NONE NONE NORML	4 NEG NONE NONE NONE NORML	 	
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water	ppm scalar scalar scalar scalar scalar	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual	>20 >0.2 NONE NONE NORML NORML	4 NEG NONE NONE NONE NORML NORML	 	
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium	ppm scalar scalar scalar scalar scalar	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m	>20 >0.2 NONE NONE NORML NORML >0.2	4 NEG NONE NONE NORML NORML NEG 8	 	
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron	ppm scalar scalar scalar scalar scalar scalar	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m	>20 >0.2 NONE NONE NORML >0.2	4 NEG NONE NONE NORML NORML NEG	 	
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium	ppm scalar scalar scalar scalar scalar scalar ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m	>20 >0.2 NONE NONE NORML NORML >0.2	4 NEG NONE NONE NORML NORML NEG 8 107 5	 	
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron	ppm scalar scalar scalar scalar scalar scalar ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m	>20 >0.2 NONE NONE NORML >0.2	4 NEG NONE NONE NORML NORML NEG 8 107 5 0		
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese	ppm scalar scalar scalar scalar scalar scalar ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.2 NONE NONE NORML >0.2 400 200 12	4 NEG NONE NONE NORML NORML NEG 8 107 5 0 13		
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Malybdenum Manganese Magnesium	ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.2 NONE NONE NORML NORML >0.2	4 NEG NONE NONE NORML NORML NEG 8 107 5 0 13 13		
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium	ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	 >20 >0.2 NONE NONE NORML NORML >0.2 400 200 12 12 12 150 	4 NEG NONE NONE NORML NORML NEG 8 107 5 0 13 11 36		
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Malybdenum Manganese Magnesium	ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.2 NONE NONE NORML NORML >0.2 400 200 12	4 NEG NONE NONE NORML NORML NEG 8 107 5 0 13 13		
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Boron Barium Malybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	 >20 >0.2 NONE NONE NORML >0.2 400 200 12 12 150 1650 125 	4 NEG NONE NONE NORML NORML NEG 8 107 5 0 13 11 36 11 36 1019 32		
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Malybdenum Manganese Magnesium Calcium	ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	 >20 >0.2 NONE NORML >0.2 400 200 12 12 150 1650 	4 NEG NONE NONE NORML NORML NEG 8 107 5 0 13 11 36 111 36 1019		

Contact/Location: Service Manager - PERCANNC





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