



WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL



Area
KEMP QUARRIES / BCS - GRAVETTE [69691]
Machine Id
WL127
Component
Hydraulic System
Fluid
PETRO CANADA HYDREX AW 68 (--- GAL)

RECOMMENDATION

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. (Customer Sample Comment: Pm2)

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PCA0108513	PCA0069869	PCA0086393
Sample Date		Client Info		01 May 2024	08 Dec 2023	30 Aug 2023
Machine Age	hrs	Client Info		33781	33270	32702
Oil Age	hrs	Client Info		33213	568	32702
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	Changed
Filter Changed		Client Info		Changed	N/A	Changed
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>26	0	2	2
Chromium	ppm	ASTM D5185m	>5	<1	<1	0
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		0	<1	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>11	2	1	0
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>31	0	1	<1
Tin	ppm	ASTM D5185m	>10	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	LIGHT	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

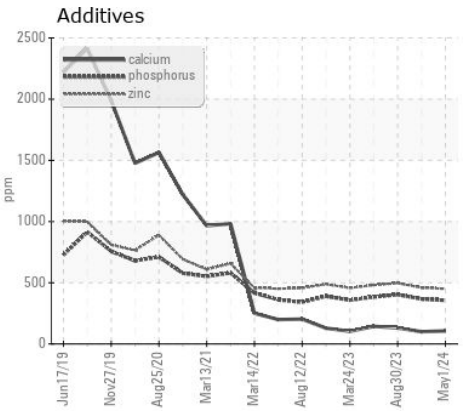
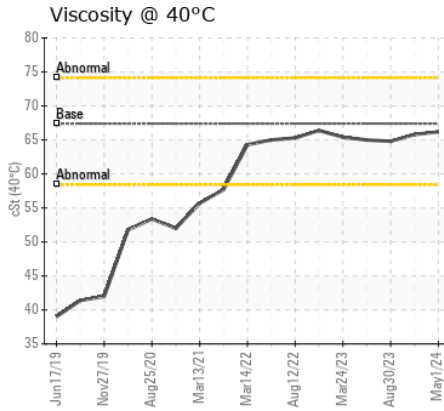
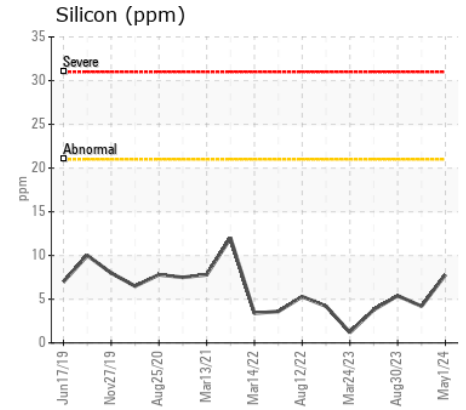
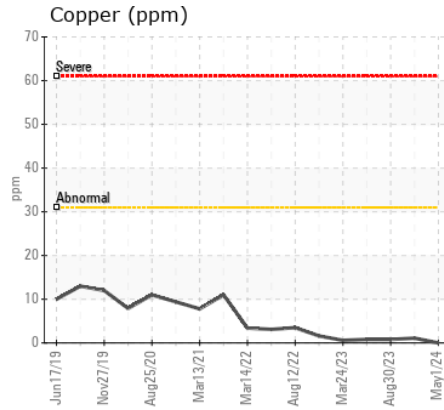
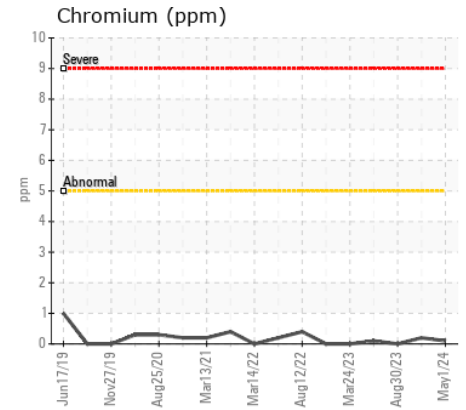
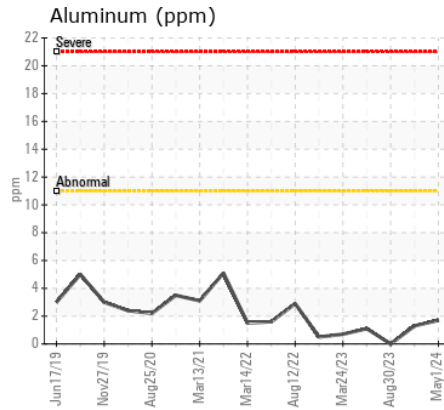
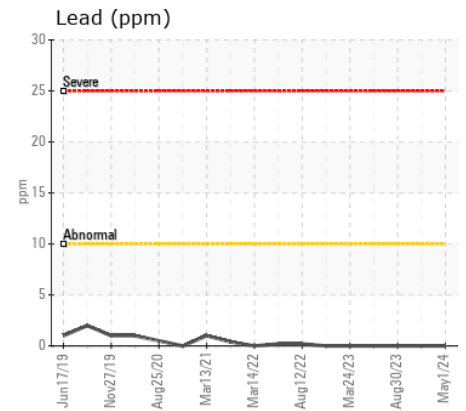
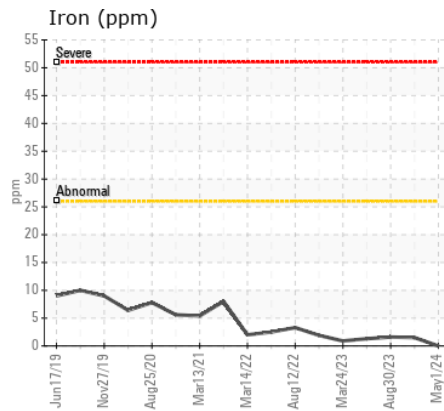
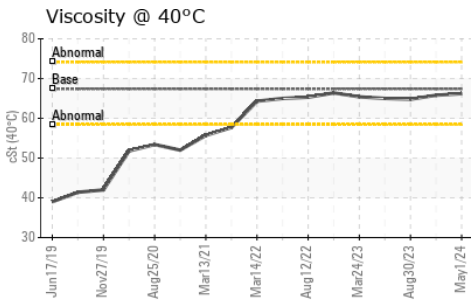
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>21	8	4	5
Potassium	ppm	ASTM D5185m	>20	1	2	3
Water		WC Method	>0.1	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		1	0	<1
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	0	1	0	0
Molybdenum	ppm	ASTM D5185m	0	0	1	2
Manganese	ppm	ASTM D5185m	0	0	0	0
Magnesium	ppm	ASTM D5185m	0	11	13	24
Calcium	ppm	ASTM D5185m	50	106	100	131
Phosphorus	ppm	ASTM D5185m	330	356	368	403
Zinc	ppm	ASTM D5185m	430	450	460	497
Sulfur	ppm	ASTM D5185m	760	970	1041	1221
Visc @ 40°C	cSt	ASTM D445	67.4	66.2	65.8	64.8



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0108513
Lab Number : 06177999
Unique Number : 11029325
Test Package : MOB 1

Kemp Quarries - Benton County Stone - Gravette
 15100 N Hwy 59
 Sulphur Springs, AR
 US 72768
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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