



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Area
KEMP QUARRIES / BCS - GRAVETTE [69378]

Machine Id
OHT119

Component
Hydraulic System

Fluid
PETRO CANADA HYDREX AW 68 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor. (Customer Sample Comment: Pm4)

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PCA0108522	PCA0084767	PCA0085711
Sample Date		Client Info		23 Apr 2024	30 Nov 2023	11 May 2023
Machine Age	hrs	Client Info		26752	26752	26286
Oil Age	hrs	Client Info		25218	25684	26286
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Changed	N/A	N/A
Filter Changed		Client Info		Changed	N/A	Changed
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	22	20	15
Chromium	ppm	ASTM D5185m	>10	<1	<1	<1
Nickel	ppm	ASTM D5185m	>10	0	1	<1
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	<1	1	0
Lead	ppm	ASTM D5185m	>10	0	1	<1
Copper	ppm	ASTM D5185m	>75	8	9	6
Tin	ppm	ASTM D5185m	>10	<1	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

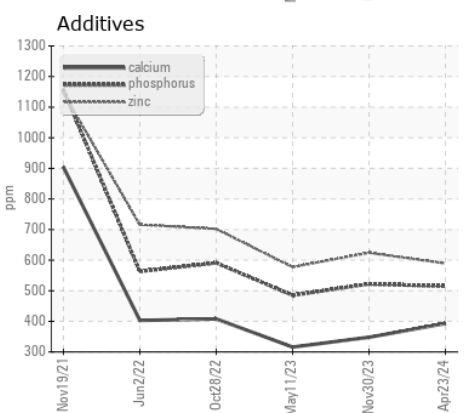
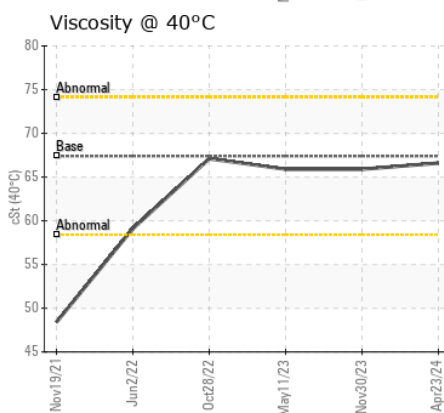
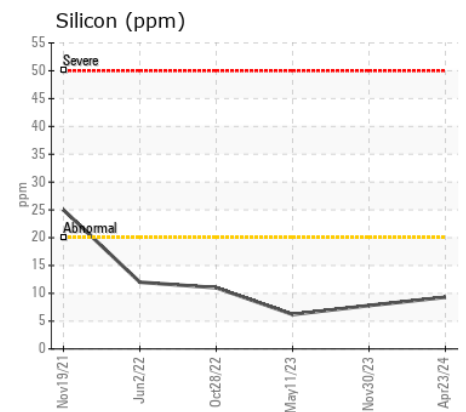
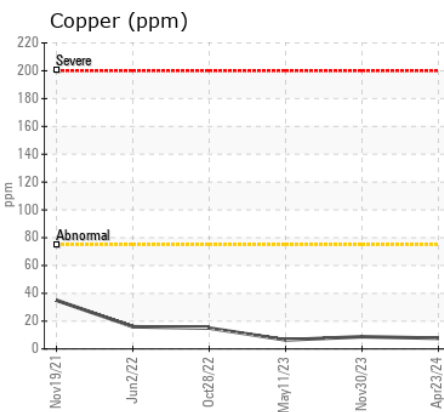
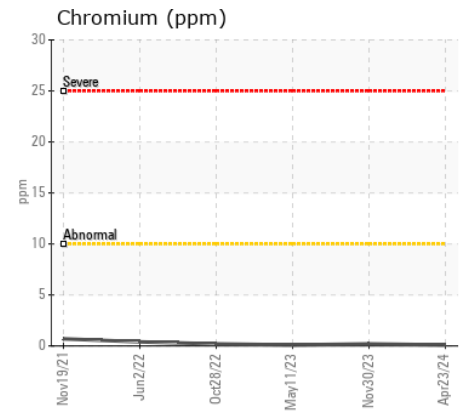
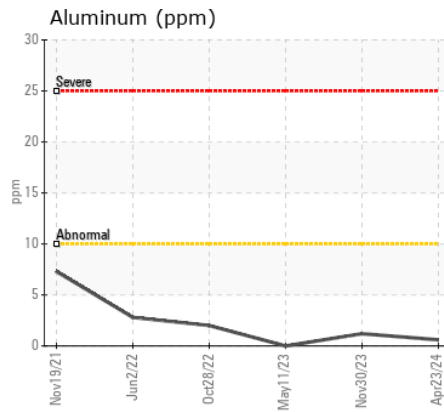
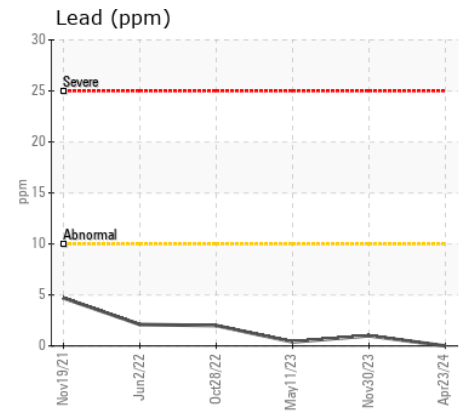
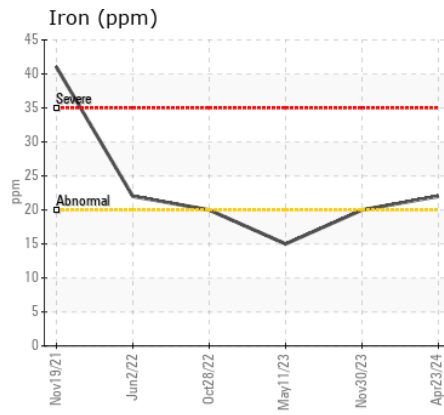
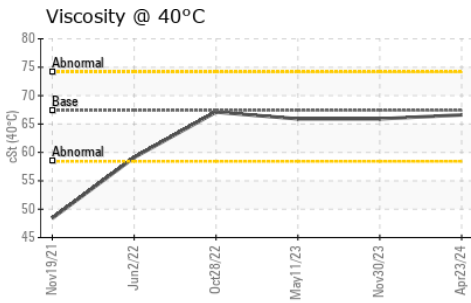
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>20	9	8	6
Potassium	ppm	ASTM D5185m	>20	0	2	<1
Water		WC Method	>0.1	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		1	0	<1
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	0	1	0	11
Molybdenum	ppm	ASTM D5185m	0	2	5	6
Manganese	ppm	ASTM D5185m	0	<1	0	<1
Magnesium	ppm	ASTM D5185m	0	114	130	146
Calcium	ppm	ASTM D5185m	50	393	348	316
Phosphorus	ppm	ASTM D5185m	330	515	522	485
Zinc	ppm	ASTM D5185m	430	589	624	577
Sulfur	ppm	ASTM D5185m	760	1840	1902	1656
Visc @ 40°C	cSt	ASTM D445	67.4	66.6	65.9	65.9



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0108522
Lab Number : 06178001
Unique Number : 11029327
Test Package : MOB 1

Received : 13 May 2024
Tested : 14 May 2024
Diagnosed : 15 May 2024 - Sean Felton

Kemp Quarries - Benton County Stone - Gravette
 15100 N Hwy 59
 Sulphur Springs, AR
 US 72768

Contact: gravette@bentoncountystone.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: