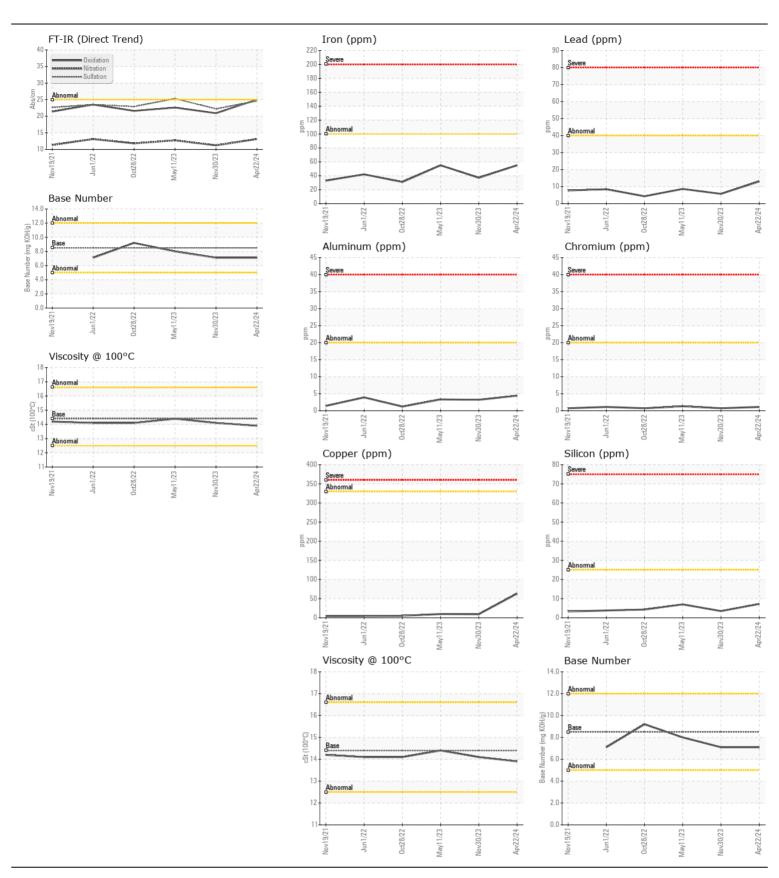
WEAR CONTAMINATION FLUID CONDITION **NORMAL NORMAL NORMAL**

KEMP QUARRIES / BCS - GRAVETTE [69378]

OHT119

Diesel Engine

| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|---|------------------|----------|-------------|----------------|----------------|-------------|------------|
| | Sample Number | | Client Info | | PCA0108521 | PCA0084768 | PCA008572 |
| Resample at the next service interval to monitor. (Customer Sample Comment: Pm4) | Sample Date | | Client Info | | 22 Apr 2024 | 30 Nov 2023 | 11 May 202 |
| | Machine Age | hrs | Client Info | | 26752 | 26752 | 26286 |
| | Oil Age | hrs | Client Info | | 26752 | 466 | 26286 |
| | Filter Age | hrs | Client Info | | 0 | 0 | 0 |
| | Oil Changed | | Client Info | | Changed | Changed | Changed |
| | Filter Changed | | Client Info | | Changed | Changed | Changed |
| | Sample Status | | | | NORMAL | NORMAL | NORMAL |
| WEAR | Iron | ppm | ASTM D5185m | >100 | 55 | 37 | 55 |
| VLAIT | Chromium | ppm | ASTM D5185m | | 1 | <1 | 1 |
| All component wear rates are normal. | Nickel | | ASTM D5185m | | 1 | <1 | 1 |
| | Titanium | ppm | ASTM D5185m | >4 | - <1 | <1 | <1 |
| | Silver | | ASTM D5185m | . 3 | 0 | 0 | 0 |
| | Aluminum | ppm | ASTM D5185m | | 4 | 3 | 3 |
| | Lead | ppm | ASTM D5185m | | 13 | 6 | 9 |
| | Copper | ppm | ASTM D5185m | | 63 | 9 | 10 |
| | Tin | ppm | ASTM D5185m | | 2 | <1 | <1 |
| | Vanadium | ppm | ASTM D5185m | 7.0 | <u>-</u> <1 | 0 | 0 |
| | White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| | | | | | | | |
| CONTAMINATION | Silicon | ppm | ASTM D5185m | | 7 | 4 | 7 |
| There is no indication of any contamination in the oil. | Potassium | ppm | ASTM D5185m | | 6 | 1 | 4 |
| | Fuel | | WC Method | | <1.0 | <1.0 | <1.0 |
| | Water | | WC Method | >0.2 | NEG | NEG | NEG |
| | Glycol | | WC Method | | NEG | NEG | NEG |
| | Soot % | % | *ASTM D7844 | | 1.4 | 1.2 | 1.8 |
| | Nitration | Abs/cm | *ASTM D7624 | >20 | 13.1 | 11.2 | 12.7 |
| | Sulfation | Abs/.1mm | *ASTM D7415 | | 24.6 | 22.2 | 25.3 |
| | Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Appearance | scalar | *Visual | NORML | NORML | NORML | NORM |
| | Odor | scalar | *Visual | NORML | NORML | NORML | NORM |
| | Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | NEG |
| FLUID CONDITION | Sodium | ppm | ASTM D5185m | >216 | 52 | 5 | 17 |
| | Boron | ppm | ASTM D5185m | 250 | 5 | 2 | 3 |
| The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service. | Barium | ppm | ASTM D5185m | 10 | 0 | 0 | 0 |
| | Molybdenum | ppm | ASTM D5185m | 100 | 61 | 58 | 62 |
| | Manganese | ppm | ASTM D5185m | | <1 | <1 | <1 |
| | Magnesium | ppm | ASTM D5185m | 450 | 851 | 907 | 1007 |
| | Calcium | ppm | ASTM D5185m | 3000 | 1047 | 1008 | 1162 |
| | Phosphorus | ppm | ASTM D5185m | 1150 | 854 | 987 | 998 |
| | Zinc | ppm | ASTM D5185m | 1350 | 1124 | 1189 | 1306 |
| | Sulfur | ppm | ASTM D5185m | 4250 | 2766 | 3115 | 3441 |
| | Oxidation | Abs/.1mm | *ASTM D7414 | >25 | 25.0 | 20.9 | 22.6 |
| | Base Number (BN) | mg KOH/g | ASTM D2896 | 8.5 | 7.1 | 7.1 | 8.0 |
| | Visc @ 100°C | cSt | ASTM D445 | 111 | 13.9 | 14.1 | 14.4 |







Certificate L2367

Laboratory Sample No.

: PCA0108521 Lab Number : 06178051

Tested Unique Number : 11029377 Diagnosed Test Package : MOB 1 (Additional Tests: TBN)

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 13 May 2024 : 14 May 2024

: 15 May 2024 - Sean Felton

Kemp Quarries - Benton County Stone - Gravette 15100 N Hwy 59

Sulphur Springs, AR US 72768

Contact: gravette@bentoncountystone.com

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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