WEAR CONTAMINATION FLUID CONDITION

NORMAL NORMAL

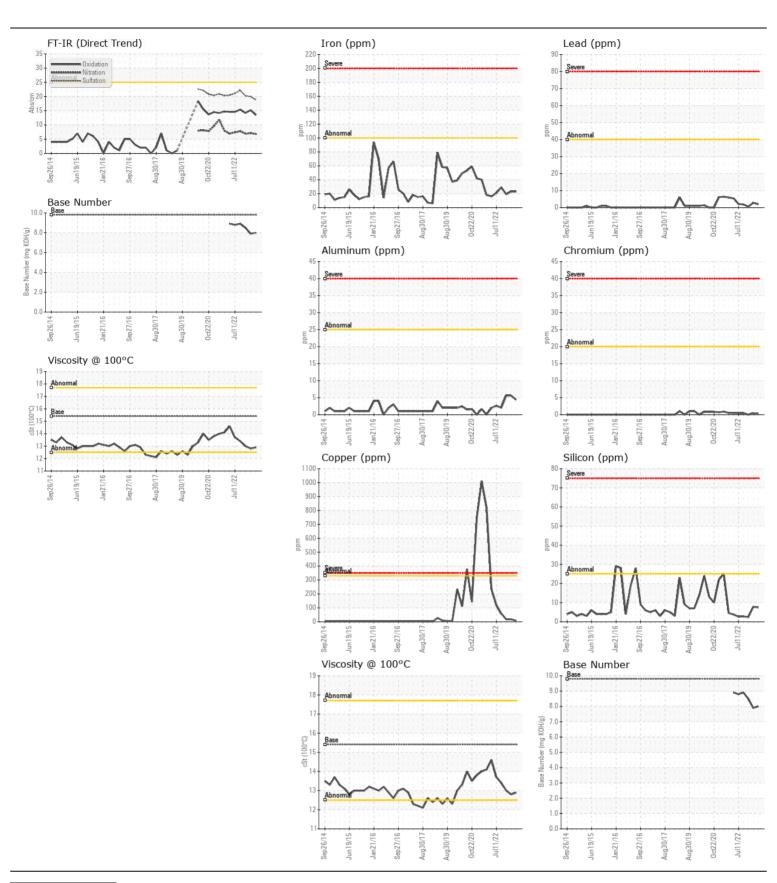


KEMP QUARRIES / RVM-BUTTERFIELD [68553]

WL081

Component
Diesel Engine

PETRO CANADA DURON SHP	15W40 (C	GAL)					
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor. (Customer Sample Comment: PM-1 changed filters and fluid)	Sample Number	OOW	Client Info	LIIIIU/ADII	PCA0108658	PCA0087071	PCA0085780
	Sample Date		Client Info		07 May 2024	08 Nov 2023	01 Jun 2023
	Machine Age	hrs	Client Info		42798	42315	41808
	Oil Age	hrs	Client Info		42798	42315	41808
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status				NORMAL	NORMAL	NORMAL
WEAR	Iron	ppm	ASTM D5185m	>100	23	23	19
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>20	<1	<1	0
	Nickel	ppm	ASTM D5185m	>2	<1	<1	0
	Titanium	ppm	ASTM D5185m	>2	<1	<1	0
	Silver	ppm	ASTM D5185m	>2	0	0	0
	Aluminum	ppm	ASTM D5185m	>25	4	6	6
	Lead	ppm	ASTM D5185m	>40	2	3	<1
	Copper	ppm	ASTM D5185m	>330	8	18	17
	Tin	ppm	ASTM D5185m	>15	2	1	<1
	Vanadium	ppm	ASTM D5185m		<1	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	8	8	2
	Potassium	ppm	ASTM D5185m	>20	2	3	4
There is no indication of any contamination in the oil.	Fuel		WC Method	>5	<1.0	<1.0	<1.0
	Water		WC Method	>0.2	NEG	NEG	NEG
	Glycol		WC Method		NEG	NEG	NEG
	Soot %	%	*ASTM D7844	>3	0.9	1.1	1
	Nitration	Abs/cm	*ASTM D7624	>20	6.8	7.1	6.9
	Sulfation	Abs/.1mm	*ASTM D7415	>30	18.8	20.0	20.2
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1	1	3
The BN result indicates that there is suitable alkalinity remaining in the	Boron	ppm	ASTM D5185m		2	0	0
oil. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m	0	0	9	0
	Molybdenum	ppm	ASTM D5185m	60	58	57	56
	Manganese	ppm	ASTM D5185m		<1	<1	0
	Magnesium	ppm	ASTM D5185m		843	842	899
	Calcium	ppm	ASTM D5185m		994	974	1037
	Phosphorus	ppm	ASTM D5185m		937	961	950
	Zinc	ppm	ASTM D5185m		1138	1120	1165
	Sulfur	ppm	ASTM D5185m		4276	3435	3476
	Oxidation	Abs/.1mm	*ASTM D7414		13.5	15.2	14.2
	Base Number (BN)				8.0	7.9	8.5
	Visc @ 100°C	cSt	ASTM D445	15.4	12.9	12.8	13.0





Certificate L2367

Report Id: KEMPUR [WUSCAR] 06178057 (Generated: 05/15/2024 16:15:07) Rev: 1

Laboratory Sample No.

: PCA0108658 Lab Number : 06178057 Unique Number : 11029383

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received **Tested**

Diagnosed Test Package : MOB 1 (Additional Tests: TBN)

: 14 May 2024

: 13 May 2024

: 15 May 2024 - Sean Felton

Contact: LEE DUCHANOIS Iduchanois@kempquarries.com

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: F:

Kemp Quarries - RVM-Butterfield

8651 Farm Rd 2115

Purdy, MO

US 65734