

WEAR ATTENTION CONTAMINATION SEVERE FLUID CONDITION ABNORMAL

Machine Id **727023-591** Component **Diesel Engine** Fluid **PETRO CANADA DURON HP 15W40 (--- GAL)**

RECOMMENDATION

We advise that you check for the source of the coolant leak. We advise that you check all areas where dirt can enter the system. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. (Customer Sample Comment: Services completed)

WEAR

All component wear rates are normal.

CONTAMINATION

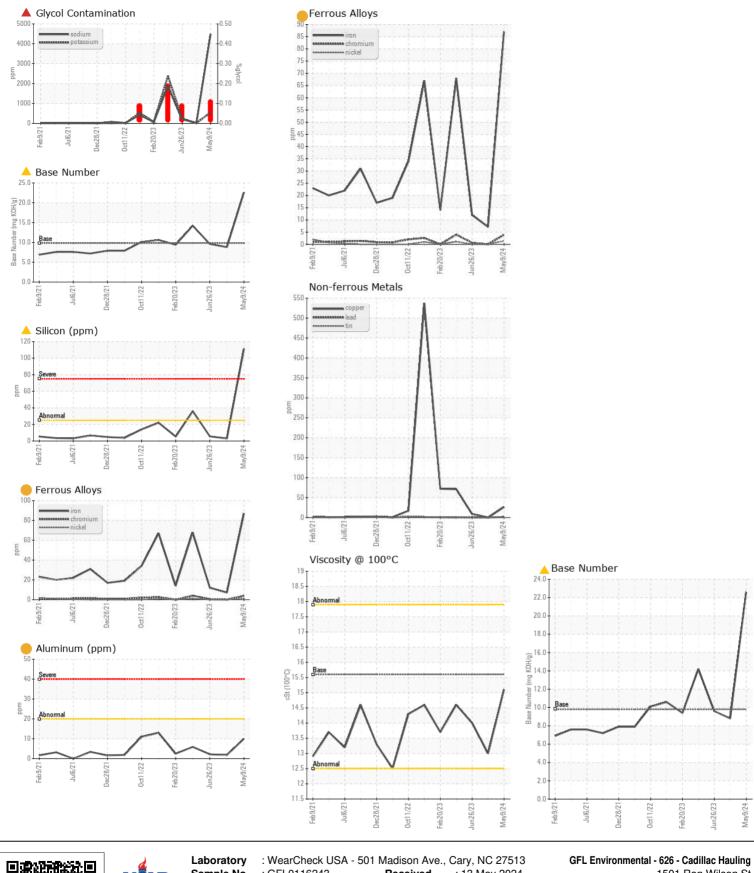
Sodium and/or potassium levels are high. There is a high concentration of glycol present in the oil. Elemental levels of silicon (Si) and aluminum (AI) indicate alumina-silicate (coarse dirt) ingress.

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The BN result is higher than normal. The oil is no longer serviceable due to the presence of contaminants.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		GFL0116243	GFL0100046	GFL0062185
Sample Date		Client Info		09 May 2024	27 Nov 2023	26 Jun 2023
Machine Age	hrs	Client Info		18962	18043	17022
Oil Age	hrs	Client Info		467	137	99
Filter Age	hrs	Client Info		467	137	99
Oil Changed		Client Info		Changed	Not Changd	N/A
Filter Changed		Client Info		Changed	Not Changd	N/A
Sample Status				SEVERE	NORMAL	SEVERE
Iron	ppm	ASTM D5185m	>100	87	7	12
Chromium	ppm	ASTM D5185m	>20	4	0	<1
Nickel	ppm	ASTM D5185m	>4	1	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m	>3	0	0	0
Aluminum	ppm	ASTM D5185m	>20	<u> </u>	2	2
Lead	ppm	ASTM D5185m	>40	1	<1	0
Copper	ppm	ASTM D5185m	>330	26	0	9
Tin	ppm	ASTM D5185m	>15	2	0	<1
Vanadium	ppm	ASTM D5185m		<1	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Silicon	ppm	ASTM D5185m	>25	🔺 111	3	6
Potassium	ppm	ASTM D5185m	>20	6 539	12	A 239
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol	%	*ASTM D2982		4 0.12	NEG	0 .10
Soot %	%	*ASTM D7844	>3	0.7	0.4	0.2
Nitration	Abs/cm	*ASTM D7624	>20	16.9	5.8	6.3
Sulfation	Abs/.1mm	*ASTM D7415	>30	25.0	17.6	19.0
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
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Sodium	ppm	ASTM D5185m		4486	11	203
Boron	ppm	ASTM D5185m		279	11	18
Barium	ppm	ASTM D5185m		1	0	0
Molybdenum	ppm	ASTM D5185m		224	69	74
Manganese	ppm	ASTM D5185m		2	0	<1
Magnesium	ppm	ASTM D5185m		826	1002	919
Calcium	ppm	ASTM D5185m		1057	1206	1142
Phosphorus	ppm	ASTM D5185m		940	1155	1020
Zinc	ppm	ASTM D5185m		1176	1435	1255
Sulfur	ppm	ASTM D5185m		3231	3551	3778
Oxidation	Abs/.1mm	*ASTM D7414	>25	16.0	12.7	14.9
Base Number (BN)	mg KOH/g	ASTM D2896	9.8	A 22.6	8.8	9.6
Visc @ 100°C	cSt	ASTM D445	15.6	15.1	13.0	14.0



Sample No. Received 1501 Ron Wilson St : GFL0116243 : 13 May 2024 Lab Number : 06178156 Tested Cadillac, MI : 16 May 2024 : 16 May 2024 - Angela Borella US 49601 Unique Number : 11029482 Diagnosed Test Package : FLEET (Additional Tests: Glycol) Contact: GARY BREWER Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. gbrewerjr@gflenv.com * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Т: F: Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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