

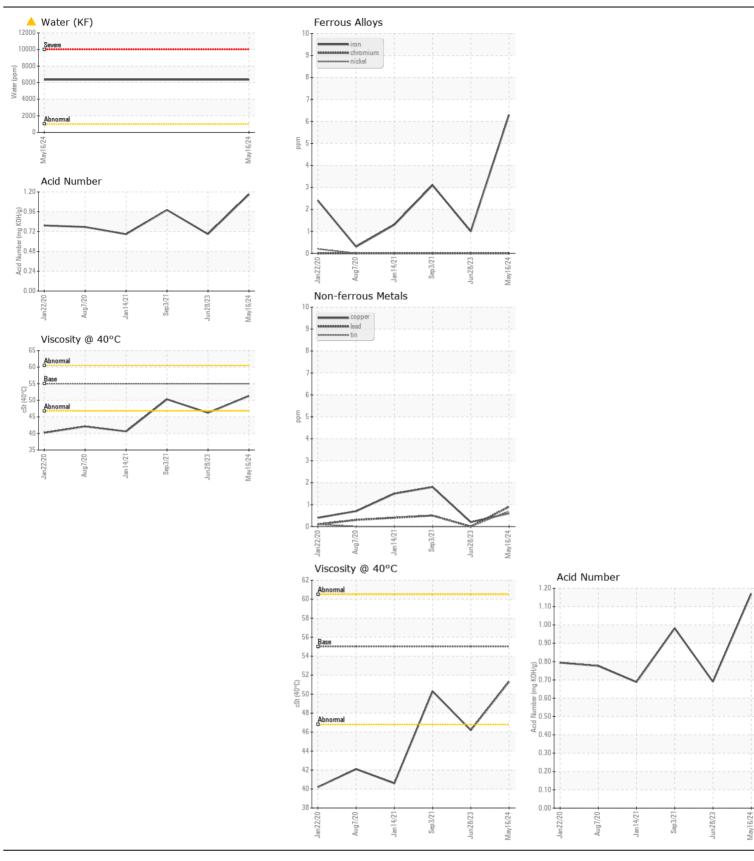
WEAR CONTAMINATION **FLUID CONDITION**

NORMAL ABNORMAL NORMAL

Contracting

7209 7209
Component
Boom Hydraulic System

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
TEOOMMENDATION	Sample Number		Client Info		WC0939396	,	WC0585577
We advise that you check for the source of water entry. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample.	Sample Date		Client Info		16 May 2024		03 Sep 2021
	Machine Age	hrs	Client Info		6387	5888	3301
	Oil Age	hrs	Client Info		499	1288	436
	Filter Age	hrs	Client Info		499	0	436
	Oil Changed		Client Info		Not Changd	Changed	Not Change
	Filter Changed		Client Info		Not Changd	Not Changd	Not Change
	Sample Status				ABNORMAL	ABNORMAL	ATTENTION
WEAR	Iron	ppm	ASTM D5185m	>20	6	1	3
	Chromium	ppm	ASTM D5185m	>10	0	0	0
All component wear rates are normal.	Nickel	ppm	ASTM D5185m	>10	0	0	0
	Titanium	ppm	ASTM D5185m		0	0	<1
	Silver	ppm	ASTM D5185m		0	<1	0
	Aluminum	ppm	ASTM D5185m	>10	2	<1	<1
	Lead	ppm	ASTM D5185m		<1	0	<1
	Copper	ppm	ASTM D5185m		<1	<1	2
	Tin	ppm	ASTM D5185m	>10	<1	0	0
	Vanadium	ppm	ASTM D5185m		0	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>20	16	5	11
	Potassium	ppm	ASTM D5185m	>20	0	0	<1
High concentration of visible dirt/debris present in the oil. There is a moderate concentration of water present in the oil.	Water	%	ASTM D6304	>0.1	△ 0.636		
	ppm Water	ppm	ASTM D6304	>1000	6360		
	Particles >4µm		ASTM D7647	>5000		<u> </u>	5996
	Particles >6µm		ASTM D7647	>1300		<u>22613</u>	170
	Particles >14μm		ASTM D7647			<u> </u>	15
	Particles >21μm		ASTM D7647			<u> </u>	7
	Particles >38μm		ASTM D7647			2	0
	Particles >71μm		ASTM D7647			0	0
	Oil Cleanliness		ISO 4406 (c)	>19/17/14		A 24/22/17	20/15/1
	Silt Debris	scalar	*Visual *Visual	NONE NONE	NONE HEAVY	NONE NONE	NONE
	Sand/Dirt	scalar scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORM
	Odor	scalar		NORML	NORML	NORML	NORM
	Emulsified Water			>0.1	▲ 0.2%	NEG	NEG
ELUID CONDITION	Sodium	nnm	ASTM D5185m		4	.4	
FLUID CONDITION	Boron	ppm	ASTM D5185m		1 114	<1 25	5 108
The AN level is acceptable for this fluid.	Barium	ppm	ASTM D5165III		0	0	0
	Molybdenum	ppm	ASTM D5185m		17	2	<1
	Manganese	ppm	ASTM D5185m		<1 <1	0	<1
	Magnesium	ppm	ASTM D5185m		49	49	21
	Calcium	ppm	ASTM D5185m		3027	719	2996
	Phosphorus	ppm	ASTM D5185m		1039	334	977
	Zinc	ppm	ASTM D5185m		1248	345	1183
	Sulfur	ppm	ASTM D5185m		7688	1975	5111
	Acid Number (AN)	mg KOH/g	ASTM D8045		1.17	0.69	0.982
	Visc @ 40°C	cSt	ASTM D445	55	51.3	46.2	50.3







Certificate L2367

Laboratory Sample No. Unique Number : 11042758

Lab Number : 06186006

: WC0939396

Test Package : CONST (Additional Tests: KF)

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received

: 21 May 2024 **Tested** : 23 May 2024 Diagnosed

: 23 May 2024 - Don Baldridge

US 27509 Contact: Leigh Dennis rdennis@thesunrockgroup.com T: (919)575-4505

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (919)575-0162

CAROLINA SUNROCK

PO BOX 25

BUTNER, NC