CONST

James River Equipment

OIL ANALYSIS REPORT

WEAR	ABNORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	ABNORMAL

Area

[W51667]

Machine Id

JOHN DEERE 350G 1FF350GXTGF811168

Component

Hydraulic System

Fluid

HITACHI HYDRAULIC SUPER EX 46HN (--- GAL)

RECOMMENDATION

Recommend drain oil if not already done. Reduce drain interval to 2000 hours or drain and flush and use recommended zinc free oil.

WEAR

The iron level is abnormal.

CONTAMINATION

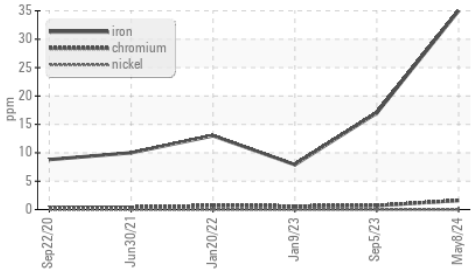
The amount and size of particulates present in the system are acceptable.

FLUID CONDITION

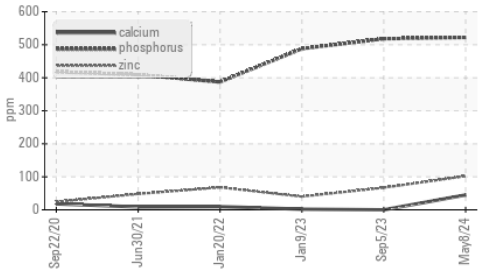
Zinc level above manufacturer's recommendations. The AN level is acceptable for this fluid.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		**JR0212181**	JR0180779	JR0147151
Sample Date		Client Info		**08 May 2024**	05 Sep 2023	09 Jan 2023
Machine Age	hrs	Client Info		**5438**	4983	4451
Oil Age	hrs	Client Info		**0**	0	449
Filter Age	hrs	Client Info		**0**	0	449
Oil Changed		Client Info		**Not Changd**	Not Changd	Not Changd
Filter Changed		Client Info		**Not Changd**	Changed	Not Changd
Sample Status				**ABNORMAL**	NORMAL	NORMAL
PQ		ASTM D8184	>50	**15**	12	7
Iron	ppm	ASTM D5185m	>32	▲ **35**	17	8
Chromium	ppm	ASTM D5185m	>9	**2**	<1	<1
Nickel	ppm	ASTM D5185m	>5	**0**	0	0
Titanium	ppm	ASTM D5185m		**<1**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>9	**8**	5	2
Lead	ppm	ASTM D5185m	>28	**<1**	0	0
Copper	ppm	ASTM D5185m	>50	**1**	1	1
Tin	ppm	ASTM D5185m	>5	**<1**	0	0
Vanadium	ppm	ASTM D5185m		**0**	<1	0
White Metal	scalar	*Visual	NONE	**NONE**	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silicon	ppm	ASTM D5185m	>11	**7**	4	3
Potassium	ppm	ASTM D5185m	>20	**3**	<1	<1
Water		WC Method	>0.075	**NEG**	NEG	NEG
Particles >4µm		ASTM D7647	>80000	**41448**	44173	10606
Particles >6µm		ASTM D7647	>20000	**358**	1525	353
Particles >14µm		ASTM D7647	>640	**11**	77	18
Particles >21µm		ASTM D7647	>160	**2**	21	5
Particles >38µm		ASTM D7647	>40	**0**	1	0
Particles >71µm		ASTM D7647	>10	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>23/21/16	**23/16/11**	23/18/13	21/16/11
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.075	**NEG**	NEG	NEG
Sodium	ppm	ASTM D5185m	>21	**2**	1	0
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**3**	2	2
Manganese	ppm	ASTM D5185m		**<1**	<1	0
Magnesium	ppm	ASTM D5185m		**6**	0	2
Calcium	ppm	ASTM D5185m		**45**	0	2
Phosphorus	ppm	ASTM D5185m	827	**522**	518	488
Zinc	ppm	ASTM D5185m	0	▲ **102**	67	40
Sulfur	ppm	ASTM D5185m	13	**233**	128	136
Acid Number (AN)	mg KOH/g	ASTM D8045	0.06	**0.25**	0.28	0.24
Visc @ 40°C	cSt	ASTM D445	47	**45.1**	45.2	45.8

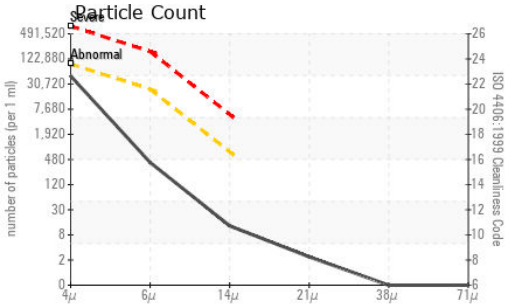
Ferrous Alloys



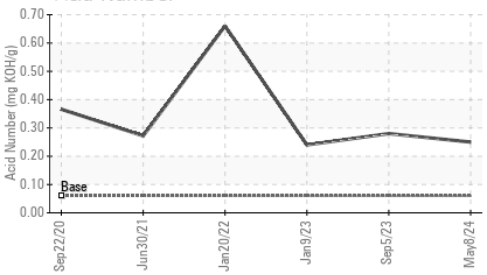
Additives



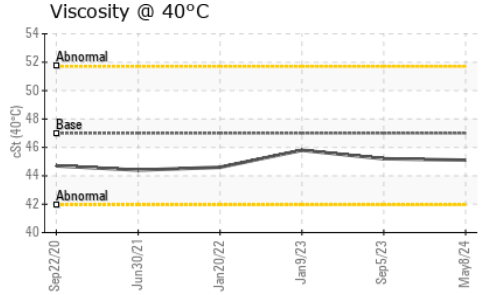
Particle Count



Acid Number



Viscosity @ 40°C



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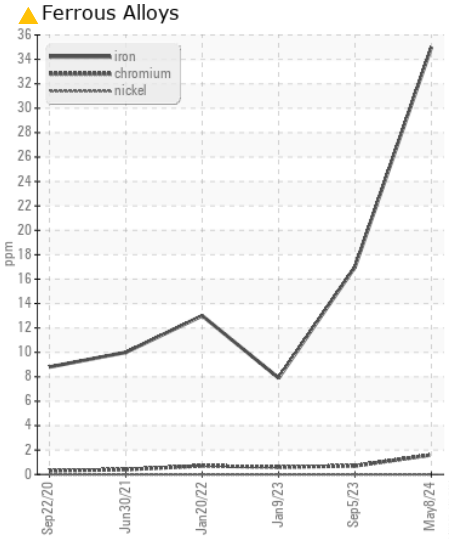
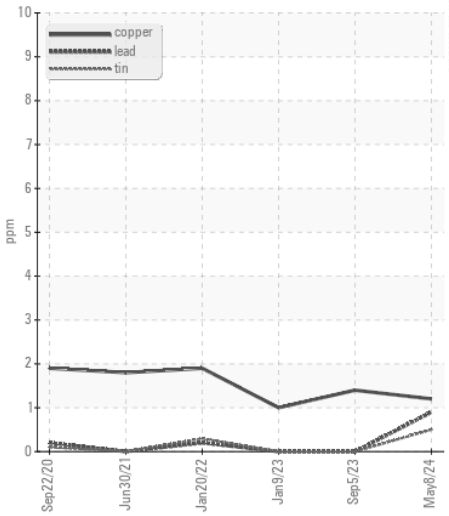
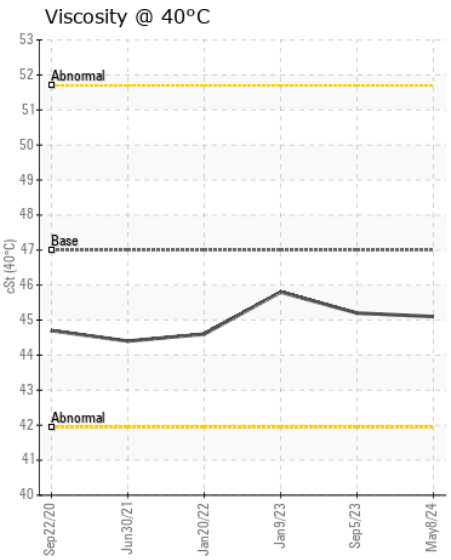


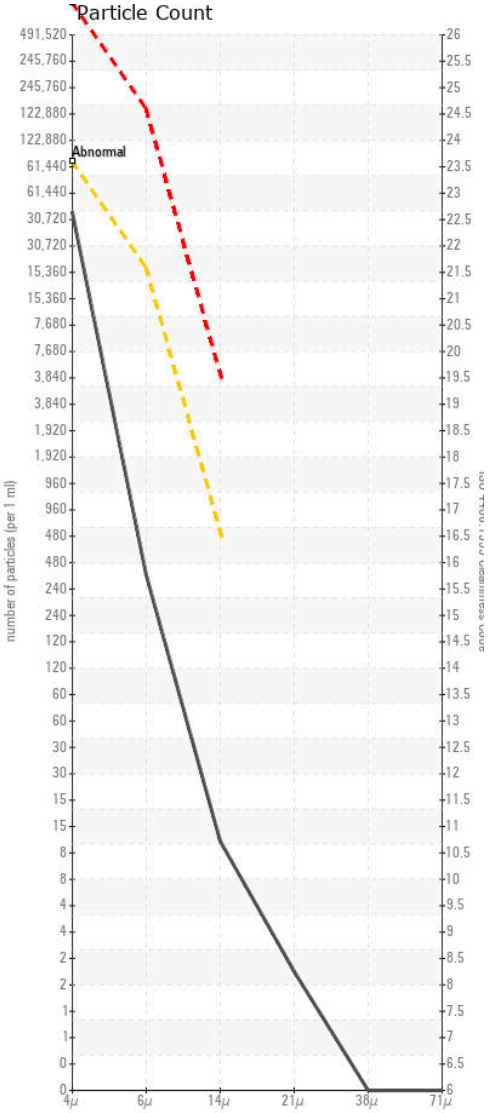
Non-ferrous Metals



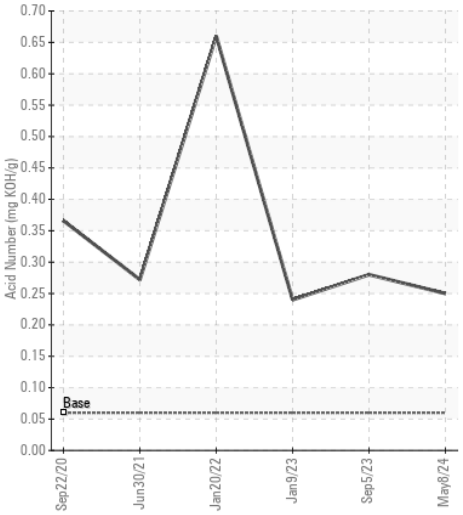
Viscosity @ 40°C



Particle Count



Acid Number



ANAB ACCREDITED ISO/IEC 17025 TESTING LABORATORY
Certificate L2367

Laboratory	: WearCheck USA - 501 Madison Ave., Cary, NC 27513		
Sample No.	: JR0212181	**Received**	: 21 May 2024
Lab Number	: 06186026	**Tested**	: 22 May 2024
Unique Number	: 11042778	**Diagnosed**	: 23 May 2024 - Don Baldridge
Test Package	: CONST (Additional Tests: PQ)		

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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