



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL



Machine Id
CATERPILLAR GM01 - DA LUBRICANT BLUE FLAME HB-5 SAE 40 (S/N LGS00177)
Component
Biogas Engine
Fluid
D-A Lubricant Blue Flame HB-5 40W (140 GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0880165	WC0880164	WC0880163
Sample Date		Client Info		20 May 2024	13 May 2024	06 May 2024
Machine Age	hrs	Client Info		80224	80060	79894
Oil Age	hrs	Client Info		164	827	661
Filter Age	hrs	Client Info		164	827	661
Oil Changed		Client Info		Changed	Not Changd	Not Changd
Filter Changed		Client Info		Changed	Not Changd	Not Changd
Sample Status				NORMAL	ABNORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>45	14	15	13
Chromium	ppm	ASTM D5185m	>2	1	0	0
Nickel	ppm	ASTM D5185m	>2	<1	<1	0
Titanium	ppm	ASTM D5185m		2	<1	<1
Silver	ppm	ASTM D5185m	>5	<1	0	0
Aluminum	ppm	ASTM D5185m	>10	2	2	2
Lead	ppm	ASTM D5185m	>5	<1	<1	<1
Copper	ppm	ASTM D5185m	>14	3	2	2
Tin	ppm	ASTM D5185m	>13	2	4	2
Vanadium	ppm	ASTM D5185m		<1	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

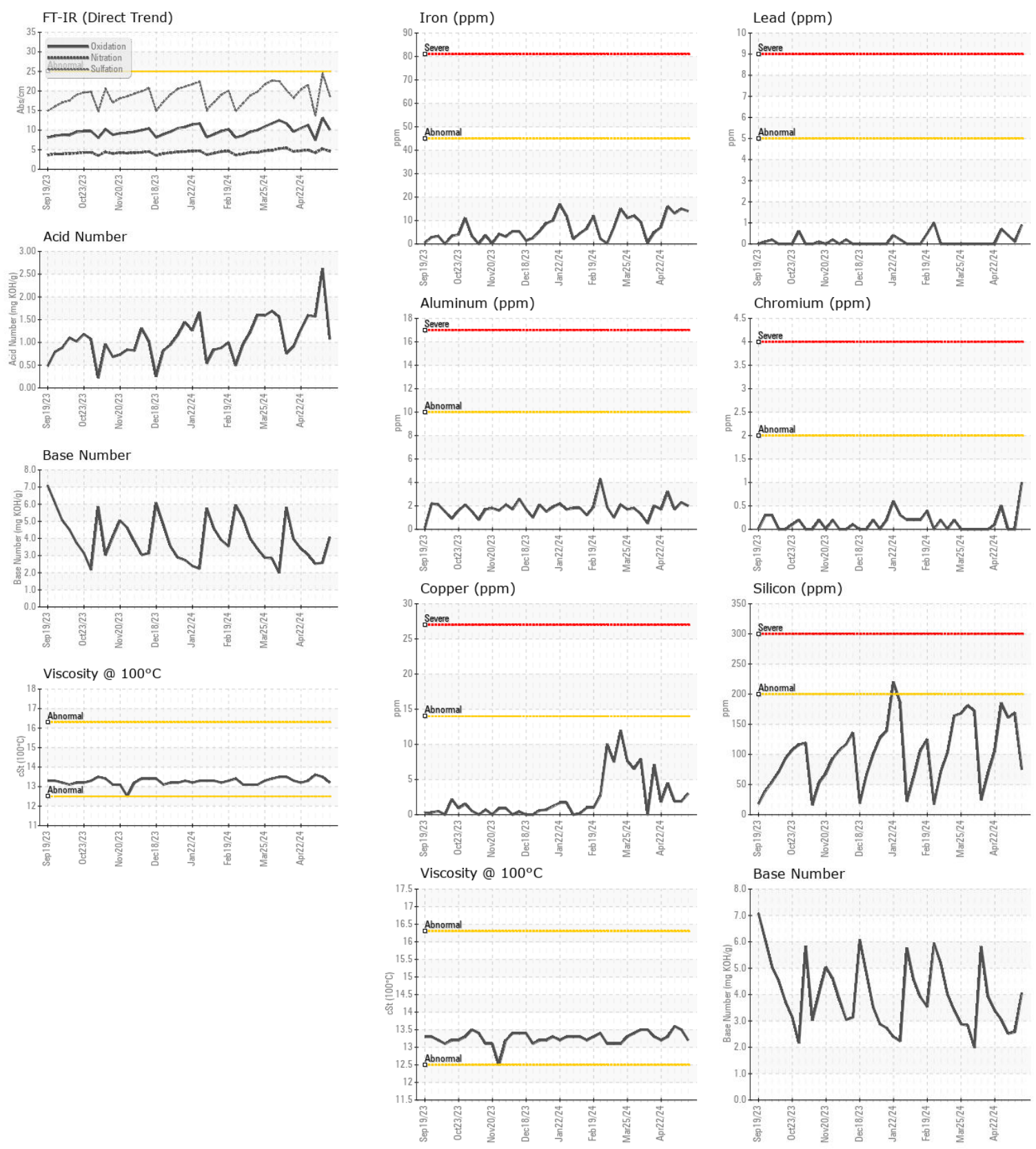
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>200	75	169	161
Potassium	ppm	ASTM D5185m	>20	1	1	<1
Fuel		WC Method	>4.0	<1.0	<1.0	<1.0
Water		WC Method	>0.1	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
Soot %	%	*ASTM D7844		0.1	0	0.1
Nitration	Abs/cm	*ASTM D7624	>20	4.6	5.2	4.2
Sulfation	Abs/.1mm	*ASTM D7415	>30	18.8	24.4	13.6
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG

FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		0	2	2
Boron	ppm	ASTM D5185m		5	4	3
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		3	2	2
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		13	17	31
Calcium	ppm	ASTM D5185m		1737	1784	1973
Phosphorus	ppm	ASTM D5185m		331	323	329
Zinc	ppm	ASTM D5185m		378	387	395
Sulfur	ppm	ASTM D5185m		4416	5072	4919
Oxidation	Abs/.1mm	*ASTM D7414	>25	10.1	13.1	7.4
Acid Number (AN)	mg KOH/g	ASTM D8045		1.07	▲ 2.622	1.57
Base Number (BN)	mg KOH/g	ASTM D2896		4.06	▲ 2.58	2.52
Visc @ 100°C	cSt	ASTM D445		13.2	13.5	13.6



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0880165
Lab Number : 06186379
Unique Number : 11043131
Test Package : MOB 2

Received : 21 May 2024
Tested : 22 May 2024
Diagnosed : 23 May 2024 - Sean Felton

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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