WEAR CONTAMINATION **FLUID CONDITION**

SEVERE SEVERE NORMAL

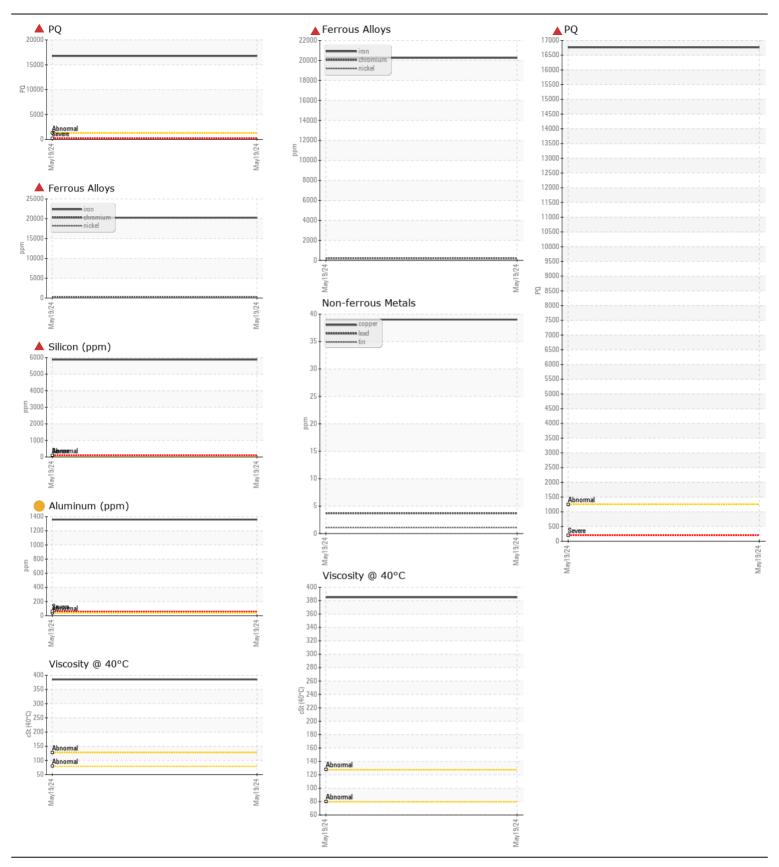
Machine Id

JOHN DEERE 331G 1T0331GKHPF449792

Left Final Drive

{not provided} (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.	Sample Number		Client Info		JR0213044		
	Sample Date		Client Info		19 May 2024		
	Machine Age	hrs	Client Info		641		
	Oil Age	hrs	Client Info		641		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		N/A		
	Sample Status				SEVERE		
WEAR	PQ		ASTM D8184	>1250	16765		
Gear wear is indicated. The very high ferrous density (PQ) index indicates that severe wear is occurring.	Iron	ppm	ASTM D5185m	>750	20263		
	Chromium	ppm	ASTM D5185m	>9	1 219		
	Nickel	ppm	ASTM D5185m	>10	166		
	Titanium	ppm	ASTM D5185m		85		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m		1358		
	Lead	ppm	ASTM D5185m		4		
	Copper	ppm	ASTM D5185m	>40	39		
	Tin	ppm	ASTM D5185m	>10	1		
	Vanadium	ppm	ASTM D5185m	NIONIE	10		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress.	Silicon	ppm	ASTM D5185m	>75	▲ 5878		
	Potassium	ppm	ASTM D5185m	>20	388		
	Water		WC Method		NEG		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance Odor	scalar	*Visual	NORML NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.075	NORML NEG		
			·····				
FLUID CONDITION	Sodium	ppm	ASTM D5185m	>51	250		
The oil is no longer serviceable due to the presence of contaminants.	Boron	ppm	ASTM D5185m		119		
	Barium	ppm	ASTM D5185m		22		
	Molybdenum	ppm	ASTM D5185m		50		
	Manganese	ppm	ASTM D5185m		183		
	Magnesium	ppm	ASTM D5185m		176		
	Calcium	ppm	ASTM D5185m		300		
	Phosphorus	ppm	ASTM D5185m		682		
	Zinc	ppm	ASTM D5185m		34		
	Sulfur	ppm	ASTM D5185m		51674		
D DWW.D.D. (W.W.O.D.D.)	Visc @ 40°C	cSt	ASTM D445		385		

Submitted By: Steven Bass





Certificate L2367

Report Id: RWMGAR [WUSCAR] 06186451 (Generated: 05/23/2024 12:10:06) Rev: 1

Unique Number : 11043203

Laboratory Sample No. Lab Number

: JR0213044 : 06186451

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received **Tested**

Diagnosed Test Package : CONST (Additional Tests: PQ)

: 21 May 2024 : 22 May 2024

: 23 May 2024 - Sean Felton

JRE - GARNER 4161 AUBURN CHURCH RD GARNER, NC US 27529

Contact: RALEIGH SHOP

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. sean.betts@jamesriverequipment.com;catherine.anastasio@wearcheck.com T: (919)614-2260

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