



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Area

FINISHING

Machine Id

TandG Strapper Hydraulic Unit (S/N SA605H10U)

Component

Hydraulic System

Fluid

VALVOLINE AW HYDRAULIC 68 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0895022	WC0895076	WC0895045
Sample Date		Client Info		13 May 2024	08 Apr 2024	11 Mar 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	0	<1	0
Chromium	ppm	ASTM D5185m	>20	0	0	<1
Nickel	ppm	ASTM D5185m	>20	<1	0	0
Titanium	ppm	ASTM D5185m		<1	<1	<1
Silver	ppm	ASTM D5185m		<1	0	0
Aluminum	ppm	ASTM D5185m	>20	0	2	2
Lead	ppm	ASTM D5185m	>20	<1	0	<1
Copper	ppm	ASTM D5185m	>20	5	5	5
Tin	ppm	ASTM D5185m	>20	0	<1	<1
Vanadium	ppm	ASTM D5185m		<1	0	<1
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

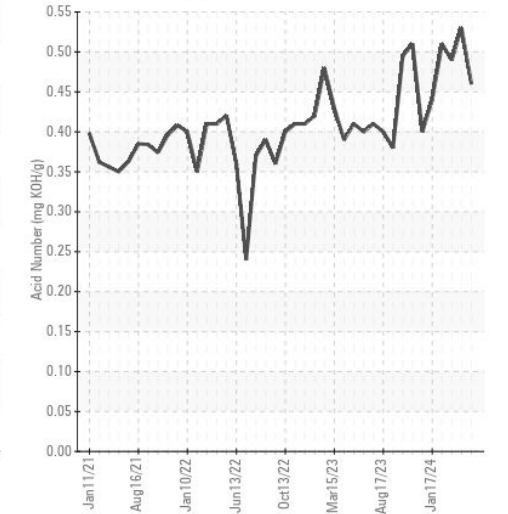
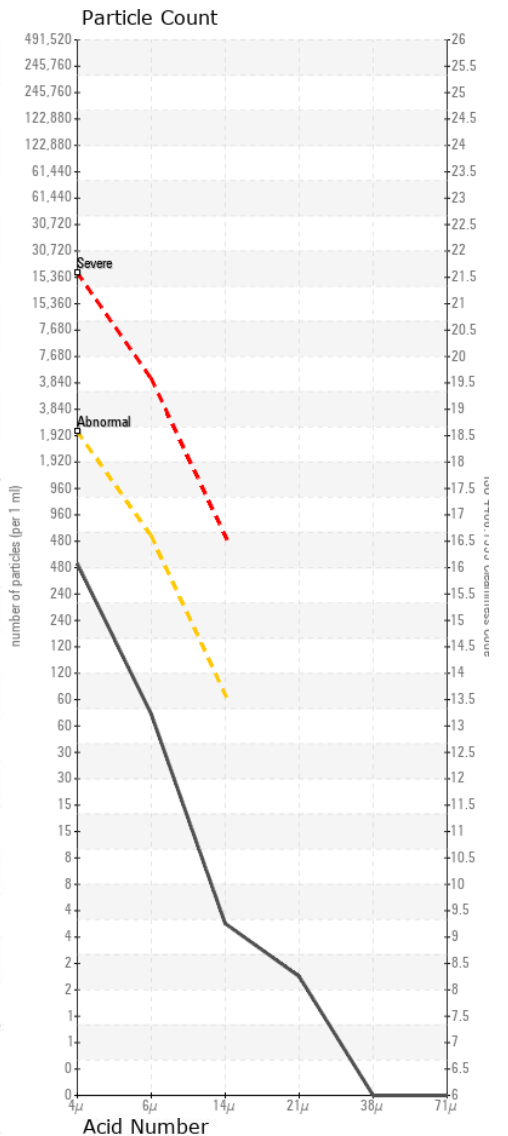
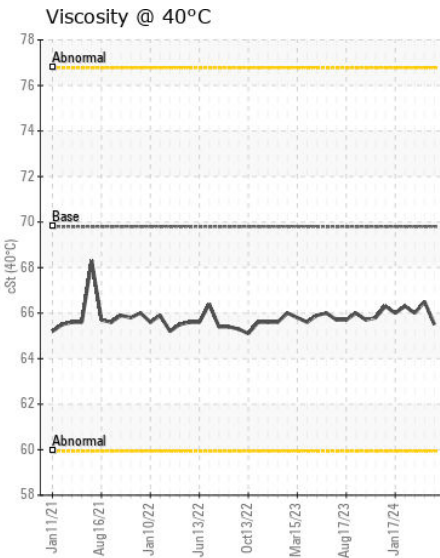
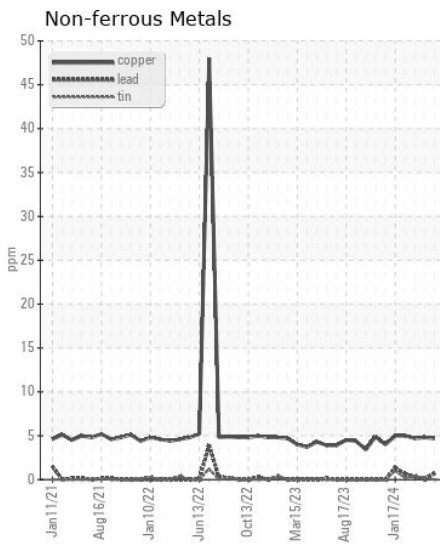
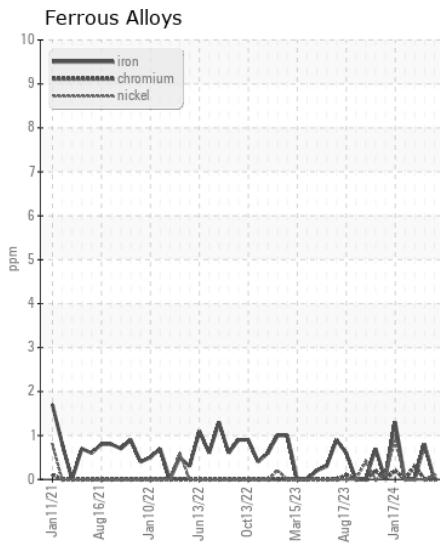
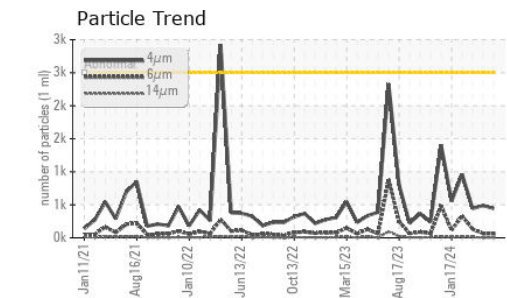
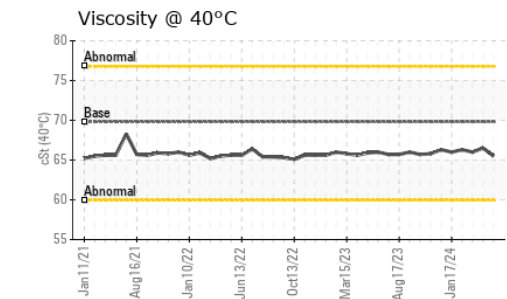
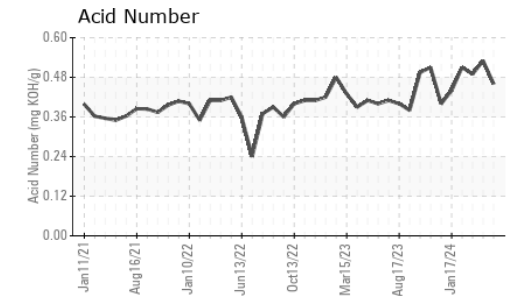
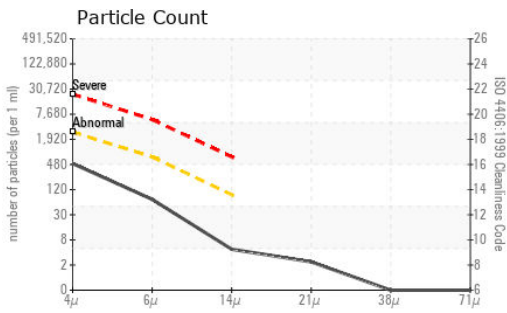
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Silicon	ppm	ASTM D5185m	>15	<1	0	0
Potassium	ppm	ASTM D5185m	>20	0	2	1
Water		WC Method	>0.05	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>2500	445	490	443
Particles >6µm		ASTM D7647	>640	62	64	131
Particles >14µm		ASTM D7647	>80	4	4	11
Particles >21µm		ASTM D7647	>20	2	2	4
Particles >38µm		ASTM D7647	>4	0	0	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>18/16/13	16/13/9	16/13/9	16/14/11
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		14	12	12
Boron	ppm	ASTM D5185m	2.6	0	0	0
Barium	ppm	ASTM D5185m	0	0	0	<1
Molybdenum	ppm	ASTM D5185m	0	1	1	2
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m	1.9	6	9	9
Calcium	ppm	ASTM D5185m	81	122	111	105
Phosphorus	ppm	ASTM D5185m	350	345	367	327
Zinc	ppm	ASTM D5185m	445	448	431	435
Sulfur	ppm	ASTM D5185m	1850	1060	1055	990
Acid Number (AN)	mg KOH/g	ASTM D8045		0.46	0.53	0.49
Visc @ 40°C	cSt	ASTM D445	69.8	65.5	66.5	66.0



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : WC0895022

Lab Number : 06186678

Unique Number : 11043430

Test Package : IND 2

Received : 21 May 2024

Tested : 23 May 2024

Diagnosed : 23 May 2024 - Wes Davis

J.M. Huber Corporation

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)