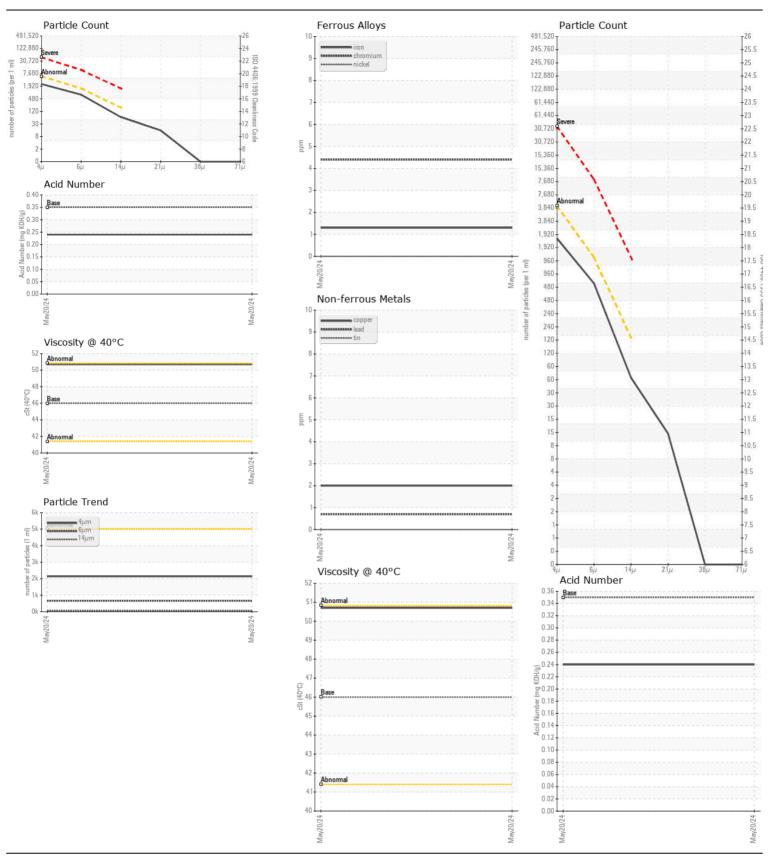
WEAR CONTAMINATION **FLUID CONDITION** **NORMAL NORMAL NORMAL**

Machine Id

ENGEL ENGEL 450/02

Hydraulic System

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		TLC0001713		
	Sample Date		Client Info		20 May 2024		
	Machine Age	hrs	Client Info		0		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Filter Changed		Client Info		N/A		
	Sample Status				NORMAL		
VEAR	Iron	ppm	ASTM D5185m	>20	1		
	Chromium	ppm	ASTM D5185m	>20	4		
All component wear rates are normal.	Nickel	ppm	ASTM D5185m	>20	0		
	Titanium	ppm	ASTM D5185m		<1		
	Silver	ppm	ASTM D5185m		<1		
	Aluminum	ppm	ASTM D5185m	>20	0		
	Lead	ppm	ASTM D5185m		<1		
	Copper	ppm	ASTM D5185m	>20	2		
	Tin	ppm	ASTM D5185m	>20	0		
	Vanadium	ppm	ASTM D5185m		<1		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	<15	1		
CONTAININATION	Potassium	ppm	ASTM D5185m		0		
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.	Water	%	ASTM D6304		NEG		
	Particles >4µm	70	ASTM D7647		2139		
	Particles >6µm		ASTM D7647		659		
	Particles >14μm		ASTM D7647		56		
	Particles >21µm		ASTM D7647		13		
	Particles >38µm		ASTM D7647		0		
	Particles >71µm		ASTM D7647		0		
	Oil Cleanliness		ISO 4406 (c)		18/17/13		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water		*Visual	>0.05	NEG		
LUB AANDITIAN							
LUID CONDITION	Sodium	ppm	ASTM D5185m		<1		
The AN level is acceptable for this fluid. The condition of the oil is	Boron	ppm	ASTM D5185m		0		
suitable for further service.	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		<1		
	Manganese	ppm	ASTM D5185m		<1		
	Magnesium	ppm	ASTM D5185m		5		
	Calcium	ppm	ASTM D5185m		46		
	Phosphorus	ppm	ASTM D5185m		263		
	Zinc	ppm	ASTM D5185m	325	297		
	Sulfur	ppm	ASTM D5185m		5451		
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.24		
	Visc @ 40°C	cSt	ASTM D445	46.0	50.7		





Certificate L2367

Laboratory

Sample No.

: TLC0001713 Lab Number : 06186680 Unique Number : 11043432 Test Package : PLANT

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 21 May 2024 **Tested** : 23 May 2024

Diagnosed : 23 May 2024 - Jonathan Hester

WIRTHWEIN 800 WOODSIDE AVE FOUNTAIN INN, SC US 29644 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:

F: