WEAR CONTAMINATION **FLUID CONDITION**

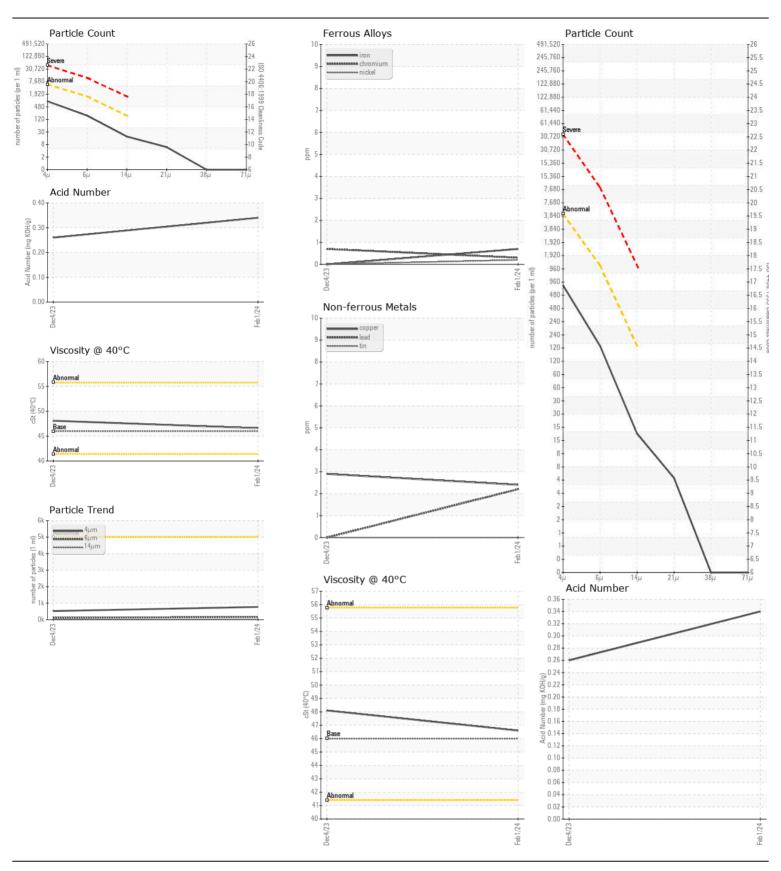
NORMAL NORMAL NORMAL

Machine Id

ENGEL EN1000/03

Hydraulic System

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History
	Sample Number		Client Info		TLC0001371	TLC0001105	,
Resample at the next service interval to monitor. Please note that this is a corrected copy for data entry updates.	Sample Date		Client Info		01 Feb 2024	04 Dec 2023	
	Machine Age	hrs	Client Info		0	0	
	Oil Age	hrs	Client Info		0	0	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		N/A	N/A	
	Filter Changed		Client Info		N/A	N/A	
	Sample Status				NORMAL	NORMAL	
VEAR	Iron	ppm	ASTM D5185m	>20	<1	0	
	Chromium	ppm	ASTM D5185m	>10	<1	<1	
All component wear rates are normal.	Nickel	ppm	ASTM D5185m	>10	<1	0	
	Titanium	ppm	ASTM D5185m		<1	0	
	Silver	ppm	ASTM D5185m		<1	0	
	Aluminum	ppm	ASTM D5185m	>10	0	0	
	Lead	ppm	ASTM D5185m	>10	2	0	
	Copper	ppm	ASTM D5185m	>75	2	3	
	Tin	ppm	ASTM D5185m	>10	0	0	
	Vanadium	ppm	ASTM D5185m		<1	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	>20	8	0	
	Potassium	ppm	ASTM D5185m	>20	0	0	
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.	Water	%	ASTM D6304	>0.1	NEG	NEG	
	Particles >4µm		ASTM D7647	>5000	775	525	
	Particles >6µm		ASTM D7647	>1300	159	117	
	Particles >14μm		ASTM D7647	>160	16	10	
	Particles >21μm		ASTM D7647	>40	5	2	
	Particles >38µm		ASTM D7647	>10	0	0	
	Particles >71μm		ASTM D7647	>3	0	0	
	Oil Cleanliness		ISO 4406 (c)	>19/17/14	17/14/11	16/14/10	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
LUID CONDITION	Sodium	ppm	ASTM D5185m		<1	2	
The AN level is accompable for this fluid. The condition of the Cities	Boron	ppm	ASTM D5185m		0	0	
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		0	0	
	Molybdenum	ppm	ASTM D5185m		<1	0	
	Manganese	ppm	ASTM D5185m		<1	<1	
	Magnesium	ppm	ASTM D5185m		34	10	
	Calcium	ppm	ASTM D5185m		26	41	
	Phosphorus	ppm	ASTM D5185m		279	252	
	Zinc	ppm	ASTM D5185m		358	299	
	Sulfur	ppm	ASTM D5185m		1126	2436	
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.34	0.26	
	Visc @ 40°C	cSt	ASTM D445	46.0	46.6	48.1	





Certificate L2367

Laboratory

Sample No.

Test Package : PLANT

: TLC0001371 Lab Number : 06186686 Unique Number : 11043438

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received **Tested**

: 23 May 2024 Diagnosed

: 30 May 2024 - Doug Bogart

: 21 May 2024

WIRTHWEIN 800 WOODSIDE AVE FOUNTAIN INN, SC US 29644 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: F: