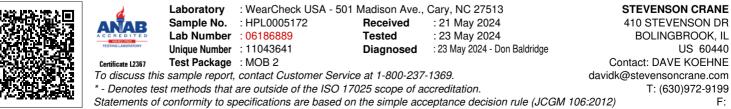
MOB	PERFORMANCE
	OIL ANALYSIS REPORT

## WEAR ABNORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL

## Area SOUTH HOLLAND Machine Id TEREX 555 RT2044 (S/N 167044) Component Diesel Engine Fluid DIESEL ENGINE OIL 10W40 (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We recommend you convice the filters on this component. Decomplete t	Sample Number		Client Info		HPL0005172		
We recommend you service the filters on this component. Resample at the next service interval to monitor.	Sample Date		Client Info		16 May 2024		
	Machine Age	mls	Client Info		4296		
	Oil Age	mls	Client Info		0		
	Filter Age	mls	Client Info		0		
	Oil Changed		Client Info		N/A		
	Filter Changed		Client Info		N/A		
	Sample Status				ABNORMAL		
WEAR	Iron	ppm	ASTM D5185m		17		
Moderate concentration of visible metal present. All component wear	Chromium	ppm	ASTM D5185m		2		
rates are normal.	Nickel	ppm	ASTM D5185m	>4	<1		
	Titanium	ppm	ASTM D5185m		<1		
	Silver	ppm	ASTM D5185m		1		
	Aluminum	ppm	ASTM D5185m		12		
	Lead	ppm	ASTM D5185m		<1		
	Copper	ppm	ASTM D5185m	>330	7		
	Tin	ppm	ASTM D5185m	>15	1		
	Vanadium	ppm	ASTM D5185m		<1		
	White Metal	scalar	*Visual	NONE	A MODER		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon			. 05	10		
JONTAMINATION		ppm	ASTM D5185m		19 4		
There is no indication of any contamination in the oil.	Potassium Fuel	ppm	ASTM D5185m				
,			WC Method		<1.0		
	Water		WC Method	>0.2	NEG		
	Glycol	%	WC Method	. 0	NEG 0.1		
	Soot % Nitration		*ASTM D7844		9.6		
	Sulfation	Abs/cm Abs/.1mm	*ASTM D7624 *ASTM D7415	>20	9.6 28.1		
	Silt		*Visual		26.1 NONE		
	Debris	scalar scalar	*Visual	NONE NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
		scalar	*Visual	NORML	NORML		
	Appearance Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water		*Visual	>0.2	NEG		
		Scalal	visuai	>0.2	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		1		
	Boron	ppm	ASTM D5185m	250	206		
The BN result indicates that there is suitable alkalinity remaining in the	Barium	ppm	ASTM D5185m		0		
oil. The condition of the oil is acceptable for the time in service.	Molybdenum	ppm	ASTM D5185m		703		
	Manganese	ppm	ASTM D5185m		1		
	Magnesium	ppm	ASTM D5185m	450	497		
	Calcium	ppm	ASTM D5185m	3000	4009		
	Phosphorus	ppm	ASTM D5185m		873		
	Zinc	ppm	ASTM D5185m		1056		
	Sulfur	ppm	ASTM D5185m		19311		
	Oxidation	Abs/.1mm	*ASTM D7414		18.5		
	Base Number (BN)	mg KOH/g	ASTM D2896		14.58		
	Visc @ 100°C	cSt	ASTM D2030		13.5		
		001	. 10 I W D443	17.4	10.0	-	





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Contact/Location: DAVE KOEHNE - STEBOL Page 2 of 2