WEAR
CONTAMINATION
FLUID CONDITION

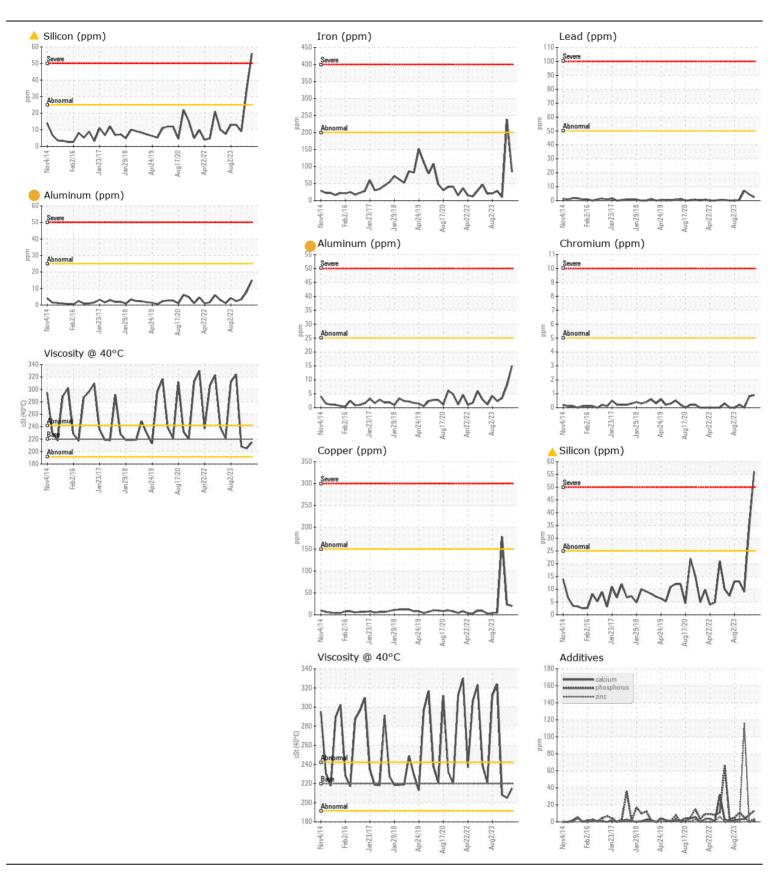
ATTENTION
ABNORMAL
NORMAL

Machine Id

DEISTER 14024 DEISTER 8X20 2

Component Upper Bearing

Sample Number	RECOMMENDATION		Test	UOM	Method	Limit/Abn	Current	History1	History2
The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.		where dirt can enter the system	Sample Number		Client Info		WC0921846	-	WC0891240
Machine Mac	The oil change at the time of sampling has	•	Sample Date		Client Info		18 Apr 2024	07 Mar 2024	26 Jan 2024
Filter Age	the next service interval to monitor.		Machine Age	mths	Client Info		0	0	0
Dil Changed Filter			Oil Age	mths	Client Info		1	1	3
Filter Changed Client Info N/A ARNORMAL ARNORM			Filter Age	mths	Client Info		0	0	0
Machina Mac			Oil Changed		Client Info		Changed	Changed	Changed
Iron			Filter Changed		Client Info			Not Changd	N/A
All component wear rates are normal. Chromium ppm ASTM D6185m >5 <1 0			Sample Status				ABNORMAL	ABNORMAL	ABNORMA
Nickel ppm ASTM D5185m >5 <1 0	WEAR		Iron	ppm	ASTM D5185m	>200	84	△ 238	10
Nickel ppm ASTM D5185m >5 <1 0	All component wear rates are normal.		Chromium	ppm	ASTM D5185m	>5	<1	<1	0
Silver	7 in compensiti wear rates are norme	•••	Nickel	ppm	ASTM D5185m	>5	<1	0	1
Aluminum ppm ASTM D5185m >25 0 15 0 8			Titanium	ppm	ASTM D5185m	>5	2	2	<1
Lead ppm ASTM D5185m >50 2 4			Silver	ppm	ASTM D5185m		<1	0	0
Copper			Aluminum	ppm	ASTM D5185m	>25	<u> </u>	8	3
Tin			Lead	ppm	ASTM D5185m	>50	2	4	7
Vanadium ppm ASTM 05185m <1 0			Copper	ppm			20		<u>178</u>
White Metal Scalar *Visual NONE N				ppm		>10			3
Yellow Metal scalar "Visual NONE NONE NONE								-	0
Silicon ppm ASTM D5185m >25 ▲ 56 ▲ 34									NONE
Potassium ppm ASTM D5185m >20 6 2			Yellow Metal	scalar	*Visual	NONE	NONE	NONE	LIGHT
Water WC Method >0.1 NEG NEG	CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	▲ 56	△ 34	9	
Water WC Method >0.1 NEG NEG	Flemental levels of silicon (Si) and a	uluminum (AI) indicate alumina-	Potassium	ppm	ASTM D5185m	>20	6	2	2
Debris Scalar *Visual NONE NONE NONE	` ,		Water		WC Method	>0.1	NEG	NEG	NEG
Sand/Dirt Scalar *Visual NONE NONE NONE			Silt	scalar	*Visual	NONE	NONE	MODER	NONE
Appearance Scalar *Visual NORML NORML NORML			Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Odor scalar *Visual NORML NO			Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Emulsified Water scalar *Visual >0.1 NEG NEG			Appearance	scalar		NORML	NORML		HAZY
Sodium ppm ASTM D5185m 4 5									NORM
Boron ppm ASTM D5185m 0 0 0			Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Barium ppm ASTM D5185m 0 0 0	FLUID CONDITION		Sodium	ppm	ASTM D5185m		4	5	<1
Barium ppm ASTM D5185m 0 0 Molybdenum ppm ASTM D5185m <1 0 Manganese ppm ASTM D5185m 1 2 Magnesium ppm ASTM D5185m 3 <1 Calcium ppm ASTM D5185m 13 8 Phosphorus ppm ASTM D5185m 2 0 Zinc ppm ASTM D5185m 4 0	The condition of the oil is acceptable for the time	e for the time in service.	Boron	ppm	ASTM D5185m		0	0	<1
Manganese ppm ASTM D5185m 1 2 Magnesium ppm ASTM D5185m 3 <1 Calcium ppm ASTM D5185m 13 8 Phosphorus ppm ASTM D5185m 2 0 Zinc ppm ASTM D5185m 4 0			Barium	ppm	ASTM D5185m		0	0	0
Magnesium ppm ASTM D5185m 3 <1 Calcium ppm ASTM D5185m 13 8 Phosphorus ppm ASTM D5185m 2 0 Zinc ppm ASTM D5185m 4 0			Molybdenum	ppm	ASTM D5185m		<1	0	0
Calcium ppm ASTM D5185m 13 8 Phosphorus ppm ASTM D5185m 2 0 Zinc ppm ASTM D5185m 4 0			Manganese	ppm	ASTM D5185m		1	2	2
Phosphorus ppm ASTM D5185m 2 0 Zinc ppm ASTM D5185m 4 0			· ·	ppm				<1	2
Zinc ppm ASTM D5185m 4 0				ppm					3
·			•	ppm					5
O V				ppm					116
Sulfur ppm ASTM D5185m 3528 2438 Visc @ 40°C CSt ASTM D445 220 215 205			Sulfur	ppm	ASTM D5185m		3528	2438	2591 208







Certificate L2367

Report Id: WAKMON [WUSCAR] 06186981 (Generated: 05/23/2024 15:54:50) Rev: 1

Laboratory Sample No.

Lab Number : 06186981

: WC0921846 Unique Number : 11043733 Test Package : MOB 1

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 21 May 2024 **Tested**

: 23 May 2024 : 23 May 2024 - Don Baldridge Diagnosed

WAKE STONE CORPORATION-MONCURE

P.O. BOX 158 MONCURE, NC

US 27559 Contact: ROBBIE BOGAN

robbiebogan@wakestonecorp.com

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (919)776-1341