



WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>

Machine Id  
**JOHN DEERE 245G 1FF245GXEMF802020**  
 Component  
**Hydraulic System**  
 Fluid  
**HITACHI HYDRAULIC SUPER EX 46HN (--- GAL)**

### RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>JR0213752</b>	JR0205222	JR0118124
Sample Date		Client Info		<b>21 May 2024</b>	21 Feb 2024	29 Jun 2022
Machine Age	hrs	Client Info		<b>3525</b>	3138	1380
Oil Age	hrs	Client Info		<b>0</b>	0	1380
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>N/A</b>	N/A	Not Changed
Filter Changed		Client Info		<b>N/A</b>	N/A	Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

### WEAR

All component wear rates are normal.

Test	UOM	Method	Limit/Abn	Current	History1	History2
PQ		ASTM D8184	>50	<b>14</b>	12	19
Iron	ppm	ASTM D5185m	>32	<b>&lt;1</b>	17	5
Chromium	ppm	ASTM D5185m	>9	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m	>5	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>9	<b>0</b>	1	<1
Lead	ppm	ASTM D5185m	>28	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>0</b>	2	2
Tin	ppm	ASTM D5185m	>5	<b>0</b>	<1	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

### CONTAMINATION

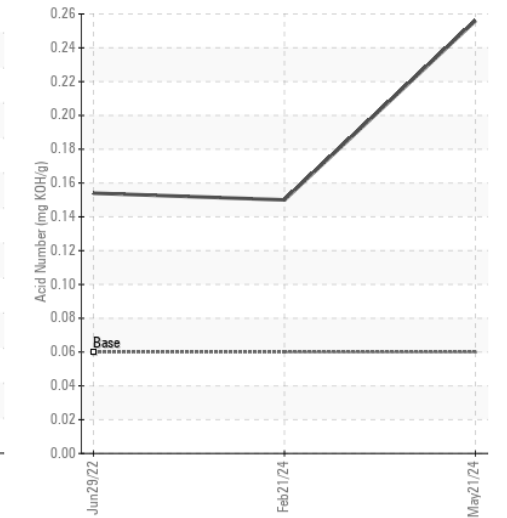
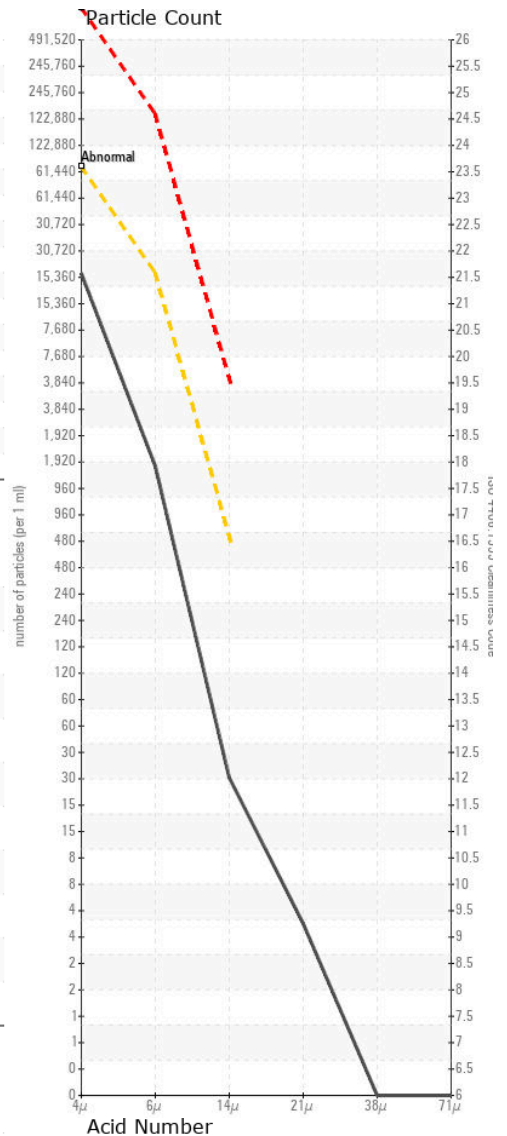
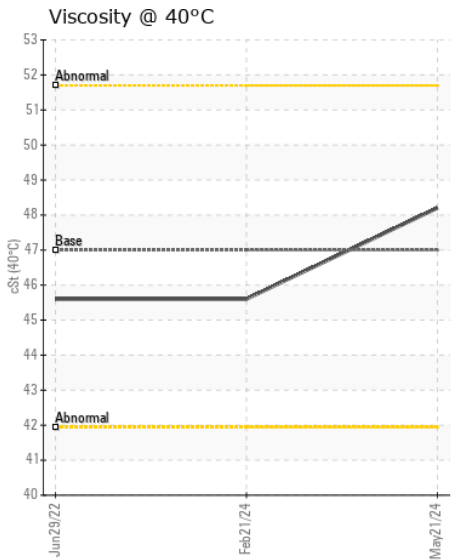
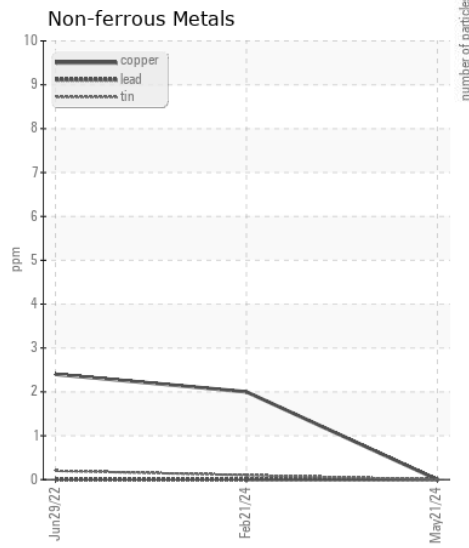
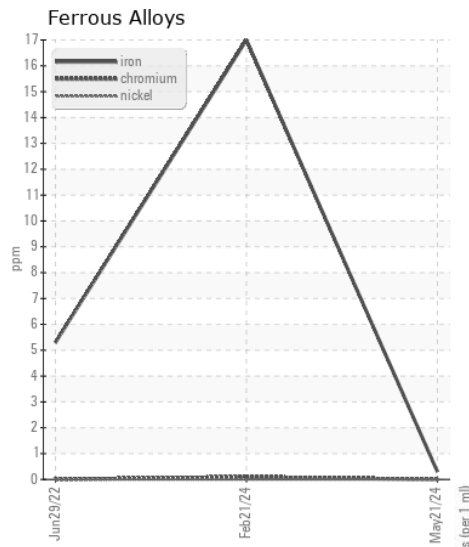
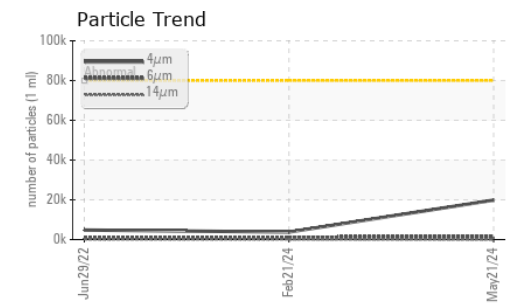
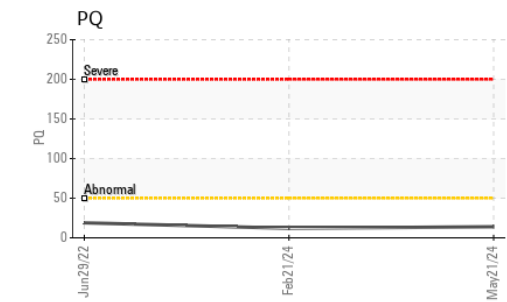
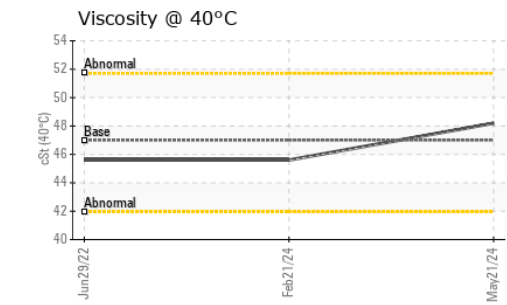
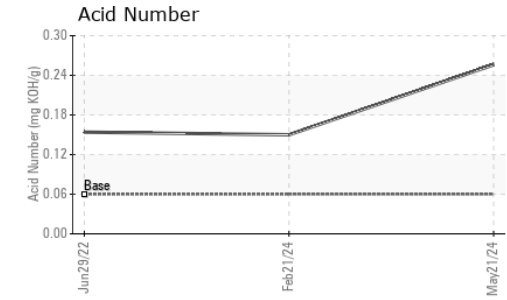
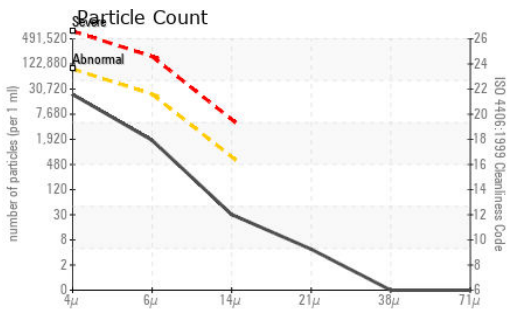
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Silicon	ppm	ASTM D5185m	>11	<b>1</b>	2	<1
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	2	<1
Water		WC Method	>0.075	<b>NEG</b>	NEG	NEG
Particles >4µm		ASTM D7647	>80000	<b>19857</b>	3782	4811
Particles >6µm		ASTM D7647	>20000	<b>1593</b>	1052	1067
Particles >14µm		ASTM D7647	>640	<b>27</b>	108	83
Particles >21µm		ASTM D7647	>160	<b>4</b>	26	14
Particles >38µm		ASTM D7647	>40	<b>0</b>	1	1
Particles >71µm		ASTM D7647	>10	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>23/21/16	<b>21/18/12</b>	19/17/14	19/17/14
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.075	<b>NEG</b>	NEG	NEG

### FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sodium	ppm	ASTM D5185m	>21	<b>0</b>	1	<1
Boron	ppm	ASTM D5185m		<b>0</b>	<1	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>0</b>	3	0
Calcium	ppm	ASTM D5185m		<b>0</b>	14	3
Phosphorus	ppm	ASTM D5185m	827	<b>671</b>	476	553
Zinc	ppm	ASTM D5185m	0	<b>0</b>	53	41
Sulfur	ppm	ASTM D5185m	13	<b>0</b>	154	233
Acid Number (AN)	mg KOH/g	ASTM D8045	0.06	<b>0.256</b>	0.15	0.154
Visc @ 40°C	cSt	ASTM D445	47	<b>48.2</b>	45.6	45.6



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : JR0213752 **Received** : 22 May 2024  
**Lab Number** : 06187548 **Tested** : 23 May 2024  
**Unique Number** : 11044300 **Diagnosed** : 23 May 2024 - Wes Davis  
**Test Package** : CONST ( Additional Tests: PQ )

**JRE - GREENSBORO**  
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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)